





	Pre-Shipment Inspection Report		Conclusion 🔗
	Client (abbr.):	MJH International	PASSED (Conditional)
	Report Number:	Q42572EY	
	Report Date:	8 April 2020	Page 35 / 43


† 109 - Code of Conduct (Factory signed integrity confirmation letter)

J. VIDEOS

Videos

	
<p>† 110 - Combustion test</p>	<p>† 111 - Internal check</p>
	
<p>† 112 - Polarity check</p>	<p>† 113 - Surface wet resistance test</p>

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	<p>Nil</p>
<p>† 114 - Water repellent test</p>	

K. FORM

Nil

ANNEX – Work Instruction

Visual check

- 1m distance above from the illuminant.
- 30-50cm between product and eye or normal use distance. Inspect each side of the product.

Critical:

- A nonconformity(defect) which experience and judgment indicates is likely to result in a hazardous and / or injurious situation to the user, or makes the product subject to legal seizure, or as per applicant's requirement.

Major:

- Any unit having nonconformity(defect) other than critical is likely to result in failure, or to reduce materially the usability of the unit for its intended purpose, or any unit having an aesthetics nonconformity(defect) which affect the saleability of the products, or as per applicant's requirement.

Minor:

- Any unit having nonconformity(defect) that is not likely to reduce the usability of the unit for its intended purpose, or is departure from established standards having little bearing on the effective use of the products, or as per applicant's requirement.

Plastic:

- Flow mark, flow line, stress mark, white mark, gate remnant, excessive flash, crack, broken. (Major / Minor)

Metal:

- Rusty, oxidation, deformed, bent, crack, broken, burr, poor polishing, weld. (Major / Minor)

Fabric:

- Use of monofilament sewing thread that will hurt customer's skin. (Critical)
- Loose stud, button, rivet, snap on baby products(under 36 months)(Critical)
- Color shade within same unit(with gray scale 4 or below gray scale 4)(Major)
- Untrimmed edge, Untrimmed thread, Float yarn, Fly yarn. (Major)

Wood:

- Splinter. (Critical)
- Broken, crack, rough surface, worm hole, black / dead knot, chip. (Major / Minor)

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Glass / Ceramic:

- Sharp point and sharp edge(May injure customer). (Critical)
- Knives, blades, needles and similar sharp foreign object contamination. (Critical)

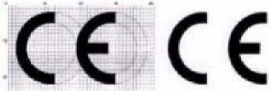
Marking and Symbol check

Below symbol should be checked when applicable:

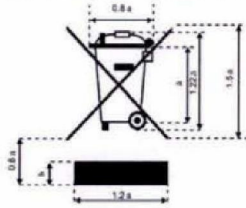
- Age warning symbol, it must be minimum 10mm in diameter. (For Europe market)



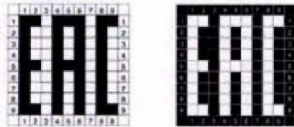
- CE marking, it must be minimum 5mm height. (For Europe market)



- WEEE marking, it must be minimum 7mm height in total, refer to image on the left side for details. (For Europe market)



- EAC marking, it must be minimum 5mm height. (For Russia market)



- Class II symbol, it must be minimum 5mm height/width. (For IEC standard, Europe market)



- Class III symbol, this marking is suitable for the luminaire/appliance in which protection against electric shock relies on supply at safety extra-low voltage(SELV) and in which voltage higher than those of SELV are not generated. This marking is not necessary for appliances that are operated only by batteries(primary batteries or secondary batteries that are recharged outside of the appliance). (For IEC standard, Europe market)



- Warning, refer to the image below for details. (For Europe market)

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CAUTION:
RISK OF ELECTRIC SHOCK
DRY LOCATION USE ONLY

- IP XX symbol for water proof indication. IP number according to degree of protection against ingress of water, other than IPX0. If the first numeral for the IP numbering is omitted, the omitted numeral shall be replaced by the letter X, for example IPX5.

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Conformity check

- Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories.
- Conform to client's requirement

Color shade check

- Check the unit from piece to piece and within same unit.
- Pending overall result if found lot shade at gray scale 4 or below gray scale 4

Fabric weight check

- 1. Used equipment: Electronic balance (0.1g), cutting die.
- 2. Use cut machine to cut a 0.01square meter (circle or square) fabric swatches from the product (3 positions on one garment for each color).
- 3. Weight the fabric swatches and count average weight per swatch.
- 4. The weight (g) per square meter =100 x g (average weight).
- -Within client requirements;
- -If no client tolerance, accept if the difference is within +/- 5%;
- -If out of 5%, remark and pending report;
- -If no client spec given, record actual finding only.

Seaming strength test

- Pull the seaming by hand with normal force
- No breakage when pulling

Accessory fastness test

- Pull the accessory by hand with normal force
- No breakage or detachment

Smell check

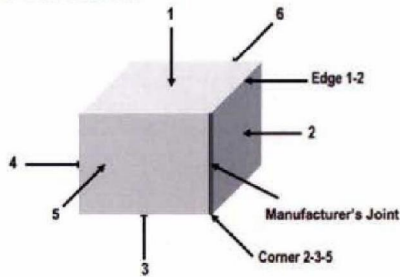
- Smell by nose within 3cm
- Should be as the client requirement, no odor.

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Carton drop test

- One corner, three edges, six sides, at height of
- 30inch (9.5kg)
- 24inch (9.5kg-18.6kg)
- 18inch (18.6kg-27.7kg)
- 12inch (27.7kg-45.3kg)
- 8inch (45.3kg-68kg) on the cement floor.
- No unit drop out, No any damage on unit.

Identify faces according to the diagram below.



Sequence #	Orientation	Specific face, edge or corner
1	Corner	most fragile face-3 corner, if not known, test 2-3-5
2	Edge	shortest edge radiating from the corner tested
3	Edge	next longest edge radiating from the corner tested
4	Edge	longest edge radiating from the corner tested
5	Face	one of the smallest faces
6	Face	opposite small face
7	Face	one of the medium faces
8	Face	opposite medium face
9	Face	one of the largest faces
10	Face	opposite large face

Fitting check

- Wear the products, verify comfortable level of the products and adhered force of accessories.
- Good fitting and no failure is found

Internal check

- Cut the product apart and separate the layers of material ;
- Check the cleanliness ;
- Check the strength by pulling the material with appropriate force
- The product should include at least 3 layers;
- There must be a layer of melt-blown non-woven fabric by polarity surface check
- All materials are cleaned and strong enough

Polarity check

- Prepare some paper scraps smaller than 1x1cm
- Fully contact the melt-blown material with paper scraps;
- Gently lift the melt-blown material and observe the adsorption effect of paper scraps
- The paper scraps should obvious polar adsorption effect on melt-blown materials

Combustion test

- Test individually with each layer of material
- After the flame contacts the material for about 3s, and leaves the product
- Observe the flammability of the material
- After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds
- If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional
- If the material could not be extinguish, the result would be failed.

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Nose clip check

- The mask should be fitted with a nose clip which is adjustable
- No failure

Mask the rope

- The mask rope is easy to adjust and has enough strength to fix the mask. Pull the mask rope with 10N force without breaking
- No failure

Filtering efficiency test (EN149)

- Per filtering efficiency tester
- Under the condition of gas flow is 55 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table
- Grade Filtering efficiency(%)
- FFP1 >=80
- FFP2 >=94
- FFP3 >=99
- Conform to requirement

Bacterial Filtration Efficiency test (BFE) (EN14683)

- Check the certificate or test report
- Bacterial efficiency should comply with the requirements of table
- TPYE BFE(%)
- I >=95
- II >=98
- R >=98
- Conform to requirement

Airflow resistance test (EN149)

- Per airflow resistance tester
- Exhalation valve flow (30 & 95 L/min)
- FFP1 <= 0.6/2.1
- FFP2 <=0.7/2.4
- FFP3 <=1.0/3.0
- Exhalation valve pull (160 L/min)
- <= 3.0
- No failure

Surface wet resistance test

- Tighten the melt-blown process material on a plane with a 45 degree angle slope
- Using 250 ml water, dripping evenly on the material surface within 25s
- Observe the wet area on the material after the test
- Wetting at the sprinkling points on the sample surface, or no any wetting

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Test report review

- Factory should provide below test report for review: Microbial index test report, ethylene oxide residue test report, flame retardant performance test report, skin irritation test report, tightness test report.
- No failure

4.8 微生物指标

- 4.8.1 口罩应符合 GB 15979—2002 中微生物指标的要求,见表 2。
- 4.8.2 包装标志上有灭菌或无菌字样的口罩应无菌。

表 2 口罩微生物指标

细菌菌落总数 CFU/g	大肠菌群	绿脓杆菌	金黄色 葡萄球菌	溶血性 链球菌	真菌菌落总数 CFU/g
≤200	不得检出	不得检出	不得检出	不得检出	≤100

4.9 环氧乙烷残留量

经环氧乙烷灭菌的口罩,其环氧乙烷残留量应不超过 10 μg/g。

4.10 阻燃性能

所用材料不应具有易燃性,续燃时间应不超过 5 s。

4.11 皮肤刺激性

口罩材料原发性刺激记分应不超过 1。

4.12 密合性

口罩设计应提供良好的密合性,口罩总适合因数应不低于 100。

Water repellent test

- Sprinkle water on the surface (body and seam) of the product, Wait five minutes and check if the water permeate the reverse.
- if water permeate the reverse, the test is failed.

Note:

1. This report reflects our findings at the time and the place of inspection based on random samples selected.
2. This inspection was carried out to the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one.
3. This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter.
4. This report does not evidence shipment. This report is complete and its content may not be reproduced.
5. Our services are subject to the General Conditions of Service of V-Trust, which is shown at our website and can be sent to you upon written request. This report's inspection results only relate to the samples as (randomly picked) by our inspector.

.....
 Are you satisfied with this report? Please [CLICK HERE](#) to rate your experience with us so we can serve you better.

Quality is never an accident.

It is always the result of high intentions, sincere effort, intelligent direction and skillful execution. It represents the wise choice of many alternatives!

Your feedback will help us in our pursuit for excellence.

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V-Trust is a SEDEX Affiliated Audit Company and provides SMETA social audits.

BIJLAGE 7

No. FZ201 1013



中国认可
国际互认
检测
TESTING
CNAS L0153



检测报告

TEST REPORT

委托方 Commissioned by	东莞众家联供应链服务有限公司 Dongguan UFA Supply Chain Service Co., Ltd.
生产单位 Factory	东莞众家联供应链服务有限公司 Dongguan UFA Supply Chain Service Co., Ltd.
样品名称 Name of Sample	KN95 口罩 KN95 Mask
型号规格 Type, Specification	---
检测类别 Testing Purpose	委托检测 Commission



广东产品质量监督检验研究院

GUANGDONG TESTING INSTITUTE OF PRODUCT QUALITY SUPERVISION

No. FZ2011013

广东产品质量监督检验研究院
GUANGDONG TESTING INSTITUTE OF PRODUCT QUALITY SUPERVISION

检测报告

TEST REPORT



报告随机号 Security Code: QJT4406

第 1 页 共 5 页

样品名称 Name of Sample	KN95 口罩 KN95 Mask		样品编号 Sample number	YFZ20/011013
	送样 (√) Sending	抽样 (/) sampling		
商标 Trade mark	---		型号规格 Type, Specification	---
委托方 Commissioned by	东莞众家联供应链服务有限公司 Dongguan UFA Supply Chain Service Co., Ltd.		检测类别 Testing Purpose	委托检测 Commission
委托方地址 Address of client	东莞市厚街镇河田社区厚街大道与博 览大道交汇处万瑞中心第 10 层 10# Floor, Wanrui Centre, Crossroads of Houjie Street and Bolan Street, Hetian Community, Houjie, Dongguan City		产品编号/批号 Product No. / batch No	---
生产单位 Factory	东莞众家联供应链服务有限公司 Dongguan UFA Supply Chain Service Co., Ltd.		抽样单编号 Sampling list No	---
受检单位 Inspected unit	---		生产日期 Date of manufacture	-----
抽样单位 Sampling unit	---		样品数量 Quantity of sample	40 (个) 40 (Piece)
抽样地点 Location of sampling	---		抽样基数 Basic quantity of sampling	---
抽样日期 Date of sampling	---		检验地点 Location of testing	本部实验室 Laboratory
收样日期 Date of receiving	2020 年 04 月 11 日		检验日期 Date of testing	2020 年 04 月 11 日~ 2020 年 04 月 17 日
检测依据 Testing reference	GB 2626-2006 《呼吸防护用品 自吸过滤式防颗粒物呼吸器》 GB 2626-2006 Respiratory protective equipment. Non-powered air-purifying particle respirator			
判定依据 Judging reference	---			
检测结论 Remarks	见检测结果。 Test results are attached as below.			
备注 Notes	报告中的“---”表示此项不适用, 报告中“/”表示此项空白。 "--" in the report indicates that this item is not applicable, and "/" in the report indicates that this item is blank.			

批准:

审核:

主检:

No. FZ201 1013

检测报告

TES T REPORT

第 2 页 共 5 页

序号 No	检测项目[单位] Test items[Unit]	标准条款 Standard terms	标准条款 Standard requirements	检测结果 Result	单项结论 Conclusion	备注 Notes	
1	过滤效率[%] Filtering efficiency [%]	5.3	KN95 \geq 95.0	未预处理 Unpretreated	95.3	合格 Pass	/
					95.7		
					96.5		
					95.4		
					96.0		
					95.7		
					95.3		
					95.4		
					96.0		
					95.1		
				预处理 Pretreated	95.2		
					95.6		
					95.3		
					95.4		
氯化钠颗粒物检测 Detection of NaCl particles 温度 Temperature: (25 \pm 5) $^{\circ}$ C 湿度 Humidity: (30 \pm 10) %				实测温度 Measured temperature: (25) $^{\circ}$ C 实测湿度 Measured Humidity: (30) %			
2	吸气阻力[Pa] Inhale resistance[Pa]	5.5	总吸气阻力 \leq 350 Total inhale resistance \leq 350	未预处理 Unpretreated	111.1	合格 Pass	/
					118.5		
				预处理 Pretreated	117.3		
					116.6		
3	呼气阻力[Pa] Exhalation resistance[Pa]	5.5	总呼气阻力 \leq 250 Total exhalation resistance \leq 250	未预处理 Unpretreated	93.8	合格 Pass	/
					94.6		
				预处理 Pretreated	93.9		
					94.5		

No. FZ2011013

检测报告
TEST REPORT

第 3 页 共 5 页

序号 No	检测项目[单位] Test items[Unit]	标准条款 Standard terms	标准要求 Standard requirements	检测结果 Result		单项结论 Conclusion	备注 Notes
4	死腔[%] Dead cavity [%]	5.7	以吸入气中二氧化碳体积分数表示时, 结果平均值应≤1 When expressed as the volume fraction of carbon dioxide in the inhaled air, the average value of the results should be ≤ 1	平均值 Average: 1.0		合格 Pass	/
5	头带 Headband	5.9	随弃式面罩的每条头带、带扣及其他调节部件在承受 10N, 持续时间 10s 的拉力时, 不应出现滑脱或断裂 Each headband, buckle and other adjustment parts of the disposable mask should not slip or break when it bears a tensile force of 10N for 10s.	未预处理 Unpretreated	未出现滑脱、断裂 No slippage or fracture	合格 Pass	/
				预处理 Pretreated	未出现滑脱、断裂 No slippage or fracture		
6	连接和连接部件 links and connected components	5.10	可更换式半面罩在规定检测条件下, 可更换式过滤元件与面罩之间的所有连接和连接部件, 在承受 50N, 持续时间 10s 的轴向拉力时, 不应出现滑脱、断裂或变形 When inspecting the half mask in accordance with regulations, all links and connected components between the replaceable filter element and the mask should not slip, break or deform when subjected to an axial tensile force of 50N for 10s	未预处理 Unpretreated	无此部件, 此项不检 Without this part, this item was not subject to test	—	/
				预处理 Pretreated			
7	可燃性 Flammability	5.13	暴露于火焰的各部件在从火焰移开后, 不应燃烧; 如果燃烧, 续燃时间不应超过 5s After being removed from the flame, the parts exposed to the flame should not burn. If burning, the after burning time should not exceed 5s	未预处理 Unpretreated	未出现燃烧现象 Unburned	合格 Pass	/
					未出现燃烧现象 Unburned		
				预处理 Pretreated	未出现燃烧现象 Unburned		
					未出现燃烧现象 Unburned		

检测报告

TEST REPORT

第 4 页 共 5 页

照片和 (Photos) Instructions

(Q1)



样品描述 Sample description

/

型号规格或其它说明 Type, Specification or other description

/

No. FZ2011013

检测报告

TEST REPORT

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附注 APPENDIX:

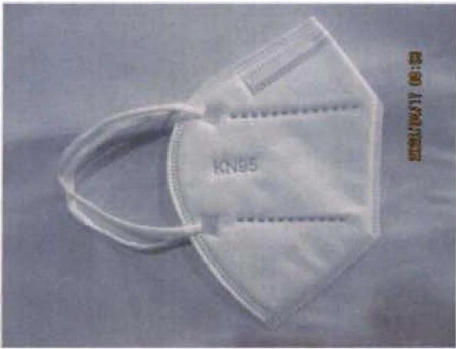
- 1、试验地点 Place of test: 广州市黄埔区科学城科学大道 10 号
- 2、委托单位地址及邮编 Add.&Postcode: 东莞市厚街镇河田社区厚街大道与博览大道交汇处万瑞中心第 10 层
10# Floor, Wanrui Centre, Crossroads of Houjie Street and Bolan Street, Hetian Community,
Houjie, Dongguan City
- 3、检测环境条件 Testing ambient conditions: 检测项目均在相应标准规定的条件下进行（有注明的除外） The
test items shall be carried out under the conditions specified in the corresponding standards (Unless otherwise noted)
- 4、抽样程序（如适用） Sampling procedure (if applicable): _____
- 5、偏离标准方法的说明（如适用） Statement of deviating standard method (if applicable): _____
- 6、检测结果不确定度说明（如适用） Uncertainty statement of test results (if applicable): _____
- 7、分包项目及分包方（如适用） Subcontracted items and subcontractors (if applicable): _____

BIJLAGE 8

	Pre-Shipment Inspection Report		Conclusion ?
	Client (abbr.):	MJH International	PASSED (Conditional)
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I. GENERAL INFORMATION

[How to read the report](#)

Client:	MJH International	
Supplier:	Rome International Handbag Company Limited	
Factory:	Rome International Handbag Company Limited	
Product Name:	KN95 PROTECTIVE MASK	
P.O. No.:	2nd lot-2	
Item No.:	KN95	
Order Quantity:	500000 pcs	
Sample Size:	500 pcs	
Man-day Quantity:	1 Man-day(s)	
Destination:	The Netherlands	
Inspection Date:	17 April 2020	
Re-Inspection:	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
Reference Sample:	<input checked="" type="checkbox"/> Approval sample by Client <input checked="" type="checkbox"/> Product Specification <input checked="" type="checkbox"/> P.O. <input type="checkbox"/> Packaging Spec.	
Available Quantity:	500000 pcs (Production Completion rate: 100% Packing Completion rate: 100%)	
Inspection Location:	Dongguan, Guangdong Province GPS Map (Longitude: 113.8386093189, Latitude: 23.0933137454)	

II. INSPECTION SUMMARY

	Passed*	Failed	Pending	Not Applicable
A. Quantity ?	√			
B. Workmanship	√			
C. On-Site Tests	√			
D. Product Specification	√			
E. Packing	√			
F. Marking & Labeling	√			
G. Client Special Requirements	√			
H. Photos J. Videos new K. Form	? Click on any title here to view more details.			

* The Passed results will be valid only after the client **notes and accepts** the issues in the following remarks.

AQL Result (AQL is the abbr. of Acceptance Quality Limits) ? What is AQL												
Inspection Standard: Single sampling plan for Normal inspection according to ANSI/ASQ Z1.4-2008												
AQL Acceptable Level: Critical: Not Allowed, Major: 2.5, Minor: 4.0												
Inspection Sampling Level: AQL Level III												
Sample Size: 500 pcs												
<table border="1"> <thead> <tr> <th>AQL Level</th> <th>Sample Size</th> <th>Acceptance</th> <th>Actual Found</th> <th>Result</th> <th>AQL Result</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	AQL Level	Sample Size	Acceptance	Actual Found	Result	AQL Result						
AQL Level	Sample Size	Acceptance	Actual Found	Result	AQL Result							

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Critical:	Not Allowed	500	0	0	Passed	Within AQL
Major:	2.5	500	21	2	Passed	
Minor:	4.0	315	21	10	Passed	
- The defective rate of this inspection was 2.4% (major defective rate: 0.4%, minor defective rate: 3.2%).						

* For detailed photos & description, please refer to Section B.

Client Special Requirements		
1.	Color, Material & Finish: Polypropylene melting spray cloth+no-woven fabric	Passed
2.	Packing and Packaging (Outer Packaging): 1500pcs per export carton	Passed
3.	All packings and documents correct according to the new government/ customs rules	Passed
4.	We accept the inspection if 80% is packed ready (to get a PASS)	Passed
5.	We accept the 3 different elastic straps : 3mm/4mm/5mm	Passed
6.	No FDA on packing or export cartons, please can you inform inspector. All the goods there will be a sticker on the packing to cover this, same for export carton.	Passed

* For detailed photos & description, please refer to Section G.

III. REMARKS	
Problem Remarks - Need to be confirmed by client	
1.	210 out of 500 (42% of the selected samples) were with uneven width of the edge. Please refer to below photos for details.
2.	There was difference between the actual unit and reference sample. Please refer to below photos for details.
3.	The actual unit size and weight were different from the reference sample, and the measuring difference was beyond tolerance 5%. Please refer to section D for details.
4.	The factory could not provide required equipment to do filtering efficiency test, bacterial Filtration Efficiency test or Airflow resistance test.
5.	The mask rope would detach from body when pull it with 6-7N force. It should be 10N force without breaking for standard.
6.	There was an extra label (with Chinese) included in package of carton and poly bag.
7.	No CE marking was found on unit.

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There were 3 different types of mask among the inspected samples.

Type number	KN95 marking	Internal check from outer to inner	Width of nose clip (mm)	Width of Rope (mm)	Length of rope (cm)	Unit size (cm)	Net weight (g)	QTY (sample size 500 pcs)
#1	No KN95 marking	(5 layers) no-woven fabric (48gsm) ES hot air cotton (32gsm) PP melting spray cloth (24gsm) ES hot air cotton (26gsm) no-woven fabric (27gsm)	3	4	18.2	Folded: 10.5x15.5 opened: 18.1	5.4	30
#2	on both sides	(5 layers) no-woven fabric (52gsm) PP melting spray cloth (24gsm) PP melting spray cloth (26gsm) ES hot air cotton (40gsm) no-woven fabric (24gsm)	5	3	18.6	Folded: 10.5x15.3 opened: 18.1	5.3	100
#3	Only on 1 side of unit	(5 layers) no-woven fabric (60gsm) PP melting spray cloth (28gsm) ES hot air cotton (40gsm) PP melting spray cloth (32gsm) no-woven	5	5	17.8	Folded: 10.5x15.7 opened: 18.4	5.3	70

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			fabric (28gsm)					
General Remarks - For client reference								
9.	There was no silica gel used for packing.							
10.	There was factory LOGO on carton and poly bag.							
11.	The compliance policy about the export of protection and medical device keeps changing due to the breakout of the coronavirus worldwide. It is suggested to keep a closed eye on the latest policy to avoid any non-compliance.							
12.	There was no calibration label on scale factory provided for weight check.							
13.	The factory was requested to repair/replace the defective products our inspector found during the inspection.							
14.	How did the factory rework the rejected lot? <input type="checkbox"/> Re-Producing <input type="checkbox"/> Repairing <input checked="" type="checkbox"/> Sorting <input type="checkbox"/> N/A							
15.	Can the factory show where the defective products/packages or replaced components are placed? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A							
16.	Is there any indication on the reworking process? (Double layers sealing tape on the cartons for example or any other indication)? <input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A							
Mold/Rust risk assessment – expected results								
17.	For General Product: The product should not have any moisture visually present, no odor due to moisture and no moisture that can be felt when rubbing your hand across the product.							Low Risk
18.	For General Product: The actual result of the moisture content test should not exceed the maximum content allowed (For wooden / Bamboo / Rattan / Fabric / Leather products).							N/A
19.	High water absorptive product: The product should be isolated from air completely in the packaging, desiccant should be used in the packaging and shipment container to prevent mould.							N/A
20.	For Iron product: The iron material should be protected with coating / paint on the surface to prevent the rusting.							N/A
21.	Package: At least one mold prevention unit in the packaging (ex: Silica gel, Micro Pak, Super Dry, etc.).							Low Risk
22.	Cartons: Should be inside of the warehouse/factory on pallets (no contact with walls/floor), dry (check the bottom of cartons) and without moisture or odor.							Low Risk
23.	Storing conditions of cartons, products, fabric, material: Should be clean, dry, with ventilation and without mold/water on walls.							Low Risk
24.	Relative humidity in storing area: Check factory's hygrometer. The relative humidity should be < 70%. If there is not any factory's hygrometer, write N.A.							N/A
Factory Information								
25.	Factory cooperation: <input type="checkbox"/> Good - Enough manpower to assist, and good cooperation. <input checked="" type="checkbox"/> Average - Enough manpower to assist. <input type="checkbox"/> Poor - Manpower, equipment or document not provided timely.							

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26.	<p>Number of workers in factory:</p> <input type="checkbox"/> Less than 50 people <input type="checkbox"/> 50-100 people <input type="checkbox"/> 100-500 people <input type="checkbox"/> 500-1000 people <input type="checkbox"/> More than 1000 people <input checked="" type="checkbox"/> Unknown
27.	<p>The observed level of production/manufacturing activity at the inspection site was:</p> <input type="checkbox"/> Extremely busy <input checked="" type="checkbox"/> Normal activity <input type="checkbox"/> Low activity / No production <input type="checkbox"/> N/A (Reasons: Inspection was held at warehouse or port. / Inspector had no access to workshops. / Factory was unwilling to disclose information, etc)
28.	<p>Inspector's opinion on the factory:</p> <input type="checkbox"/> Good - The factory was neat and tidy. The testing equipment was well maintained and calibrated. <input checked="" type="checkbox"/> Average - The factory was tidy, and the testing equipment ran normally. <input type="checkbox"/> Poor - The factory was messed, the basic testing equipment was not available / not workable.

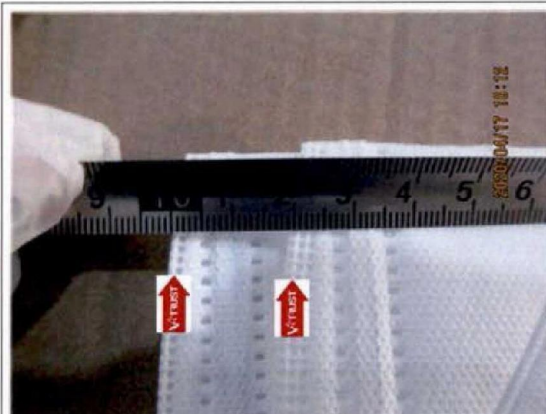
Sample Collection Record

29. No sample was collected on site.

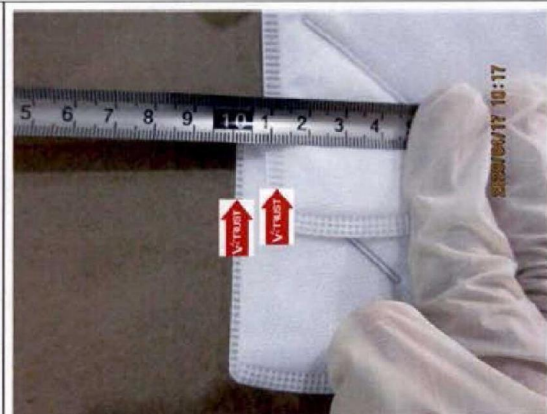
Photos:



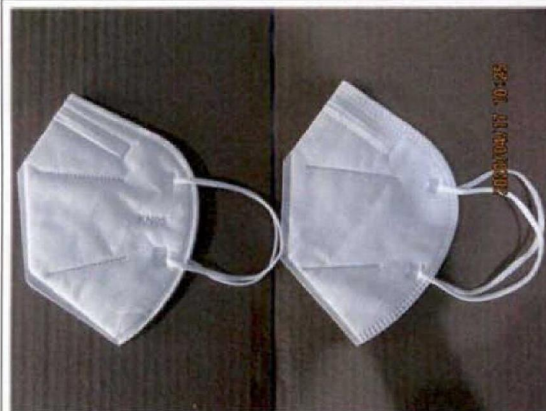
	Pre-Shipment Inspection Report		Conclusion 
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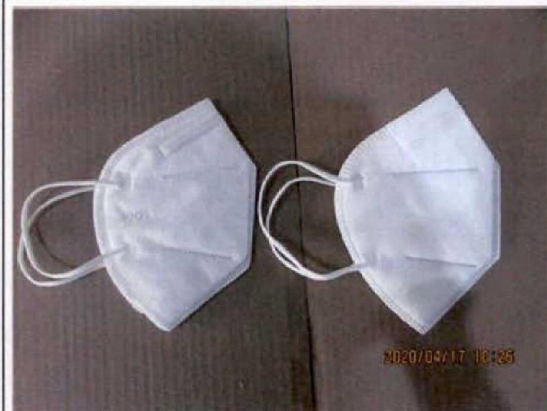
† 3 - Remark 1, uneven width of the edge



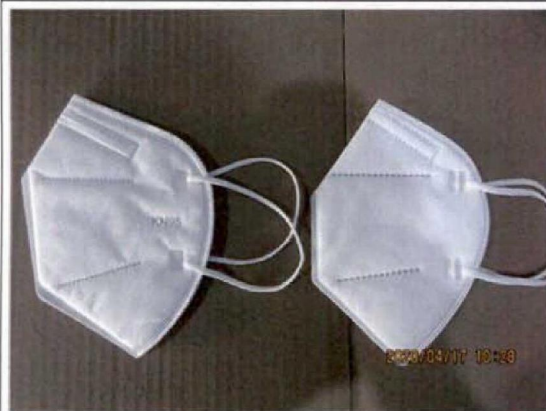
† 4 - Remark 1, uneven width of the edge



† 5 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 6 - Remark 2, there was difference between the actual unit and reference sample (left one)

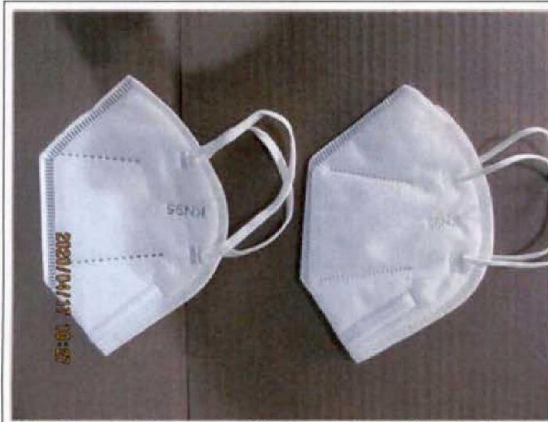


† 7 - Remark 2, there was difference between the actual unit and reference sample (left one)

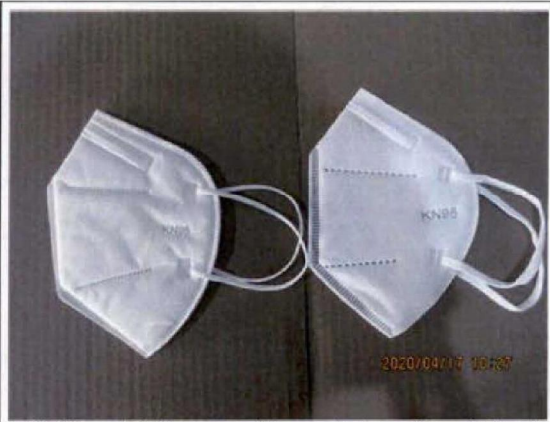


† 8 - Remark 2, there was difference between the actual unit and reference sample (left one)

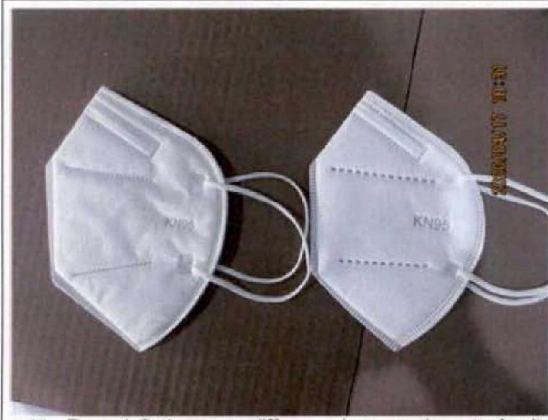
	Pre-shipment Inspection Report		Conclusion 
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† 9 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 10 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 11 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 12 - Remark 2, there was difference between the actual unit and reference sample (left one)



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† 13 - Remark 2, there was difference between the actual unit and reference sample (left one)

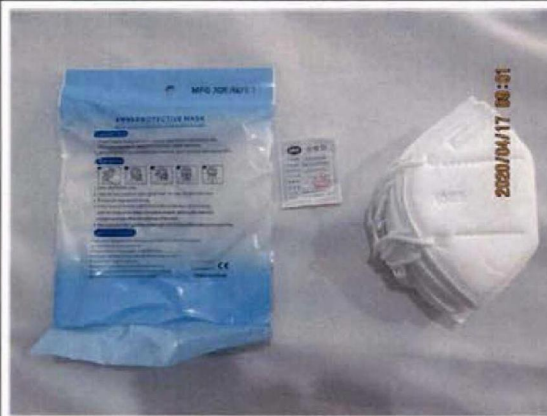


† 15 - Remark 5, The mask rope would detach from body when pull it with 6-7N force

† 14 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 16 - Remark 6, There was an extra label (with Chinese) included in package of carton and poly bag



† 17 - Remark 6, There was an extra label (with Chinese) included in package of carton and poly bag



† 18 - Remark 6, There was an extra label (with Chinese) included in package of carton and poly bag

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IV. CONCLUSION

PASSED
(Conditional)



Approved by: Pan Tao (Peter), Manager of Report Reviewing

The meaning of conclusion:

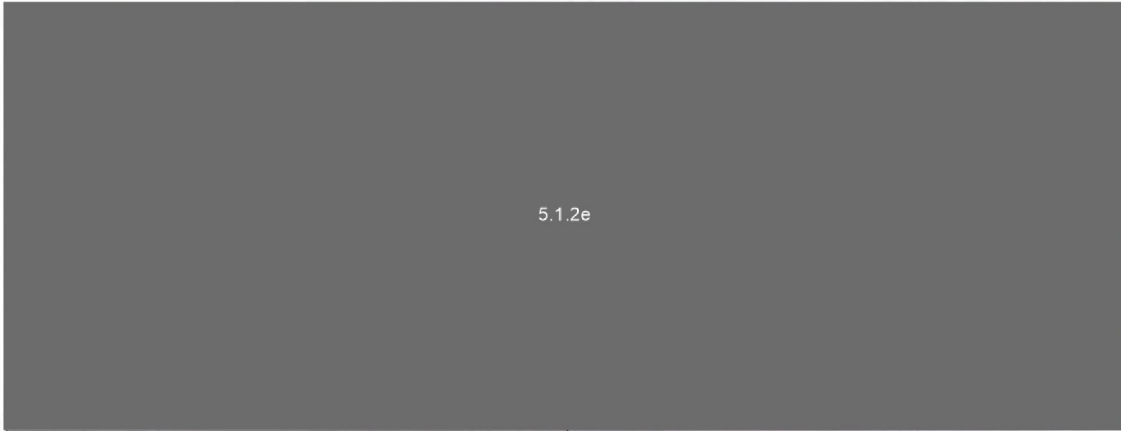
- PASSED** - The inspected samples conform to the client's requirements.
The shipment may be released after getting the client's approval.
- PASSED (Conditional)** - The Passed result will be valid only after the client notes and accepts the issues in the remarks.
The shipment may be released after getting the client's approval.
- PENDING** - The client should evaluate the issues in the remarks, and then decide to approve or reject the shipment.
- FAILED** - There will be risks if the shipment is released in this condition. A re-inspection is suggested after the failed problems are solved. However the client has the final decision to approve or reject the shipment after considering different factors.

Will you approve and release this shipment?

1. After logging in, you may click the above button to inform the supplier of your decision simply.
2. You may still edit the message sent to your supplier online.
3. You may also get the statistics of all your inspections on [Dashboard](#).

Inspector & Report Reviewer:

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5.1.2e

Inspector(s): 5.1.2e	Report Reviewer: 5.1.2e
----------------------	-------------------------

Should you have any question, please contact us:

5.1.2e	5.1.2e	5.1.2e	5.1.2e
	E: 5.1.2e @v-trust.com		E: 5.1.2e @v-trust.com
	T: +86- 5.1.2e		T: +86- 5.1.2e
	M: +86- 5.1.2e		M: +86- 5.1.2e


— This is the end of Inspection Summary. —

Please find our inspection details from next page of each Section, Checklist.

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A. QUANTITY

Quantity										Unit: pcs	
P.O.	Item	Order Qty	Qty/ Carton	Order Carton	Quantity Breakdown			Sample Size			
					Packed	Unpacked	Unfinished	Packed	Unpacked		
2nd lot-2	KN95	500000	1500	334	500000	0	0	500	0		
Total:		500000	-	334	500000	0	0	500	0		
Selected Cartons											
Carton Quantity Available: 334 cartons											
Completion rate: 100%											
Selected Cartons: 28 cartons											
No carton number in shipping mark.											
Item	Carton Number										Total
KN95 (2nd lot-2)	/	/	/	/	/	/	/	/	/	/	28 CTN
Spare Parts & Quantity Check											
Were there any spare parts on site for checking?										No	
Did the spare parts quantity conform to the client's list/specification?										N/A	
Is the order quantity consistent with the quantity in packing list?										N/A	
Result:	Passed										
Remark:											

B. WORKMANSHIP [What is AQL](#)

Inspection Standard: Single sampling plan for Normal inspection according to ANSI/ASQ Z1.4-2008						
Inspection Level	Sample Size	AQL		Acceptance	Actual Found	Result
Level III	500 pcs	Critical:	Not Allowed	0	0	Passed
		Major:	2.5	21	2	Passed
		Minor:	4.0	21	10	Passed
Workmanship Defectives / Function Inspection Findings						
Description				Critical	Major	Minor
For Item: KN95 (2nd lot-2)				Sample size: 500 pcs		
1.	Open seam				1	
2.	Loosen end of rope				1	
3.	Slight dirt stains on unit					8
4.	Poor printing of poly bag					2
Sample Size:				500	500	315
Acceptance:				0	21	21
Actual Found:				0	2	10
Note: Only one most serious defect is taken into account per each defective unit.						

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Result:	Passed (Conditional)
Remark:	- 210 out of 500 (42% of the selected samples) were with uneven width of the edge.

Defect photos

1	Defect photos of Items: KN95 (2nd lot-2)
---	--



† 19 - Open seam - major



† 20 - Loosen end of rope - major



† 21 - Slight dirt stains on unit - minor



† 22 - Slight dirt stains on unit - minor

	Pre-Shipment Inspection Report		Conclusion 
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† 23 - Slight dirt stains on unit - minor



† 24 - Slight dirt stains on unit - minor



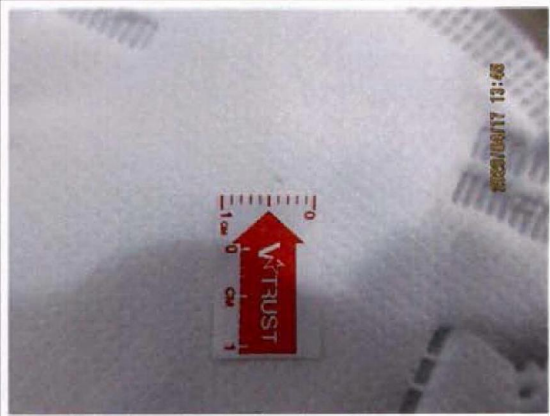
† 25 - Slight dirt stains on unit - minor



† 26 - Slight dirt stains on unit - minor



† 27 - Slight dirt stains on unit - minor



† 28 - Slight dirt stains on unit - minor

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† 29 - Poor printing of poly bag - minor



† 30 - Poor printing of poly bag - minor

C. ON-SITE TESTS

	Description	Sample Size	Passed	Failed	Result / Reading
1.	Conformity check - Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories. - Conform to client's requirement	Full 500 pcs			Passed (Conditional)
2.	Color shade check - Check the unit from piece to piece and within same unit. - Pending overall result if found lot shade at gray scale 4 or below gray scale 4	Full 500 pcs	500	0	Passed
3.	Fabric weight check - 1. Used equipment: Electronic balance (0.1g), cutting die. - 2. Use cut machine to cut a 0.01square meter (circle or square) fabric swatches from the product (3 positions on one garment for each color). - 3. Weight the fabric swatches and count average weight per swatch. - 4. The weight (g) per square meter =100 x g (average weight). --Within client requirements; --If no client tolerance, accept if the difference is within +/- 5%; --If out of 5%, remark and pending report; --If no client spec given, record actual finding only.	1 pc			Actual Finding

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4.	Seaming strength test - Pull the seaming by hand with normal force - No breakage when pulling	Full 500 pcs	500	0	Passed
5.	Accessory fastness test - Pull the accessory by hand with normal force - No breakage or detachment	Full 500 pcs	500	0	Passed
6.	Smell check - Smell by nose within 3cm - Should be as the client requirement, no odor.	Full 500 pcs	500	0	Passed
7.	Carton drop test - One corner, three edges, six sides, at height of - 30inch (9.5kg) - 24inch (9.5kg~18.6kg) - 18inch (18.6kg~27.7kg) - 12inch (27.7kg~45.3kg) - 8inch (45.3kg~68kg) on the cement floor. - No unit drop out, No any damage on unit.	1 carton	1	0	Passed
8.	Fitting check - Wear the products, verify comfortable level of the products and adhered force of accessories. - Good fitting and no failure is found	2 pcs	2	0	Passed
9.	Internal check - Cut the product apart and separate the layers of material ; - Check the cleanliness ; - Check the strength by pulling the material with appropriate force - The product should include at least 3 layers; - There must be a layer of melt-blown non-woven fabric by polarity surface check - All materials are cleaned and strong enough	5 pcs	5	0	Passed
10.	Polarity check - -Prepare some paper scraps smaller than 1x1cm - -Fully contact the melt-blown material with paper scraps; - -Gently lift the melt-blown material and observe the adsorption effect of paper scraps - -The paper scraps should obvious polar adsorption effect on melt-blown materials	5 pcs	5	0	Passed

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11.	<p>Combustion test</p> <ul style="list-style-type: none"> - Test individually with each layer of material - After the flame contacts the material for about 3s, and leaves the product - Observe the flammability of the material - After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds - If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional - If the material could not be extinguish, the result would be failed. 	5 pcs	5	0	Passed
12.	<p>Nose clip check</p> <ul style="list-style-type: none"> - The mask should be fitted with a nose clip which is adjustable - No failure 	Full 500 pcs	500	0	Passed
13.	<p>Mask the rope</p> <ul style="list-style-type: none"> - The mask rope is easy to adjust and has enough strength to fix the mask. Pull the mask rope with 10N force without breaking - No failure 	Full 500 pcs	500	0	Passed
14.	<p>Filtering efficiency test (EN149)</p> <ul style="list-style-type: none"> - Per filtering efficiency tester - Under the condition of gas flow is 55 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table - Grade Filtering efficiency(%) - FFP1 >=80 - FFP2 >=94 - FFP3 >=99 - Conform to requirement 	0			Not Tested

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15.	Bacterial Filtration Efficiency test (BFE) (EN14683) - Check the certificate or test report --Bacterial efficiency should comply with the requirements of table - TPYE BFE(%) - I >=95 - II >=98 - R >=98 - Conform to requirement	0			Not Tested
16.	Airflow resistance test (EN149) - Per airflow resistance tester -- Exhalation valve flow (30 & 95 L/min) - FFP1 <= 0.6/2.1 - FFP2 <=0.7/2.4 - FFP3 <=1.0/3.0 -- Exhalation valve pull (160 L/min) - <= 3.0 - No failure	0			Not Tested
17.	Surface wet resistance test --Tighten the melt-blown process material on a plane with a 45 degree angle slope --Using 250 ml water, dripping evenly on the material surface within 25s --Observe the wet area on the material after the test --Wetting at the sprinkling points on the sample surface, or no any wetting	1 pc	1	0	Passed
18.	Test report review - Factory should provide below test report for review: Microbial index test report, ethylene oxide residue test report, flame retardant performance test report, skin irritation test report, tightness test report. - No failure	1 pc	1	0	Passed
19.	Water repellent test - Sprinkle water on the surface (body and seam) of the product. Wait five minutes and check if the water permeate the reverse. - if water permeate the reverse, the test is failed.	2 pcs	2	0	Passed
Result: Passed (Conditional)					

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Remark:	<ul style="list-style-type: none"> - There was difference between the actual unit and reference sample. - The factory could not provide required equipment to do filtering efficiency test, bacterial Filtration Efficiency test or Airflow resistance test. - The mask rope would detach from body when pull it with 6-7N force. It should be 10N force without breaking for standard. - No CE marking was found on unit. - There were 3 different types of mask among the inspected samples.
---------	---

*Refer to V-Trust Work Instruction: VTR-WI-CZ-1002.

D. PRODUCT SPECIFICATION

	Client Spec.	Ref. Sample	1# Sample	2# Sample	3# Sample
Item No.:	KN95 (2nd lot-2)				
L×W (cm) while folded	/	10.7x15.5	11x16.5	10.5x15.5	10.7x15.9
Width (cm) while opened	/	18.6	19.2	18.1	18.5
Rope length (cm)	/	17.2	17.8	18.2	17.2
Net Weight (g)	/	5.3	5.8	5.4	4.9
Result:	Passed (Conditional)				
Remark:	- The actual unit size and weight were different from the reference sample, and the measuring difference was beyond tolerance 5%.				

E. PACKING

Package Details



Item No.	Qty/Carton		Carton Size (L x W x H, cm)		Gross Weight (kgs)		Qty / Inner box	
	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual
KN95 (2nd lot-2)	1500	1500	68x36x39.5	67.5x37x40	10	9.98	/	/
Export Carton Details								
Fastening Metal Staples		No		Nylon Band		No		
Material		Cardboard		Corrugated Paper Piles		5-ply		
Packing Method								
10 pcs of units were packed into a poly bag as a pack, then 150 packs were packed into a master carton.								
Assortment Method								
No assortment								
Result:	Passed							

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Remark:	
---------	--

F. MARKING & LABELING

Barcode/Labeling/Printing		
Name	Location	Result
Item number	Unit, Carton, poly bag	Passed
CE Mark	Carton, poly bag	Passed (Conditional)
Label	Unit	Passed (Conditional)
Instruction manual and documentation check		
-	Provided by	
Shipping Marks		
Shipping Marks (on 2 sides)		Actual Finding
Side Marks (on 2 sides)		Actual Finding
Inner Box Marks (on / side)		N/A
Result:	Passed (Conditional)	
Remark:	- There was an extra label (with Chinese) included in package of carton and poly bag. - No CE marking was found on unit.	

G. CLIENT SPECIAL REQUIREMENTS

No.	Client Requirements	Result
1.	Color, Material & Finish: Polypropylene melting spray cloth+no-woven fabric	Passed
2.	Packing and Packaging (Outer Packaging): 1500pcs per export carton	Passed
3.	All packings and documents correct according to the new government/ customs rules	Passed
4.	We accept the inspection if 80% is packed ready (to get a PASS)	Passed
5.	We accept the 3 different elastic straps : 3mm/4mm/5mm	Passed
6.	No FDA on packing or export cartons, pleas can you inform inspector. All the goods there will be a sticker on the packing to cover this, same for export carton.	Passed
Result:	Passed	
Remark:		

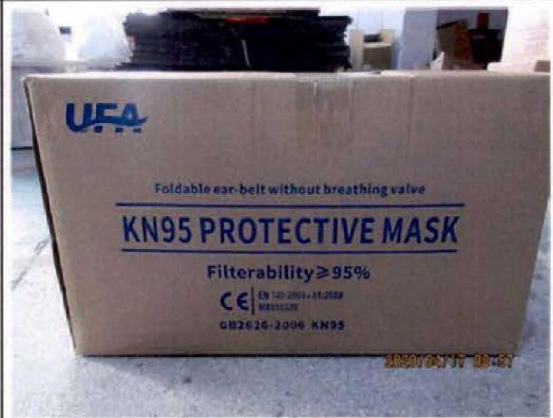
H. PHOTOS

1	Photos of Item: KN95 (2nd lot-2)
---	----------------------------------

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↑ 31 - Master carton view



↑ 32 - Shipping mark



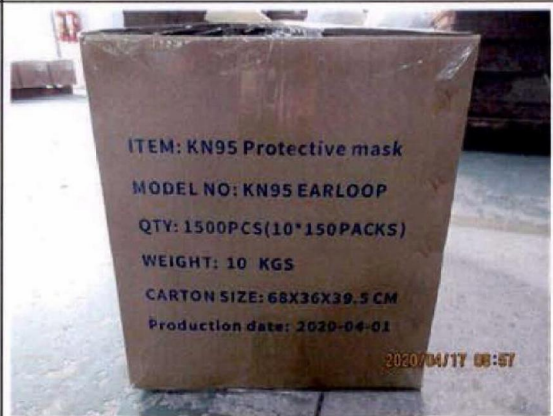
↑ 33 - Side mark



↑ 34 - Master carton view (the other 2 sides)



↑ 35 - Shipping mark



↑ 36 - Side mark

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↑ 37 - VTR QC stamp



↑ 38 - 5-ply carton



↑ 39 - Packing details



↑ 40 - Packing details

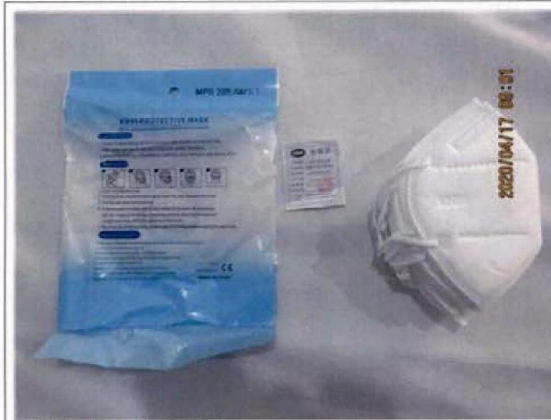


↑ 41 - Label



↑ 42 - Unit packing

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† 43 - Unit packing



† 44 - Poly bag view



† 45 - Poly bag view



† 46 - Poly bag view



† 47 - Poly bag view



† 48 - Poly bag view

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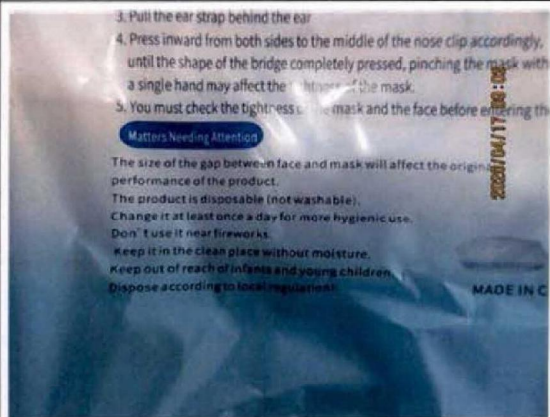
† 49 - Poly bag view



† 50 - Poly bag view



† 51 - Poly bag view



† 52 - Poly bag view



† 53 - label



† 54 - Packing details

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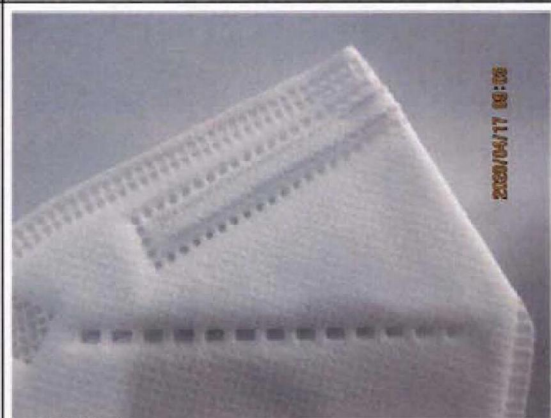
† 55 - Over view



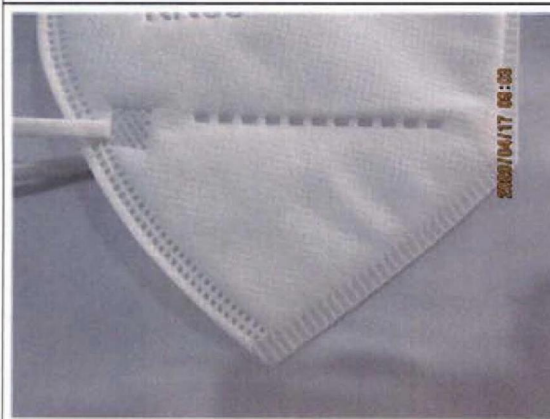
† 56 - Unit view



† 57 - Unit view



† 58 - Unit view



† 59 - Unit view



† 60 - Unit view

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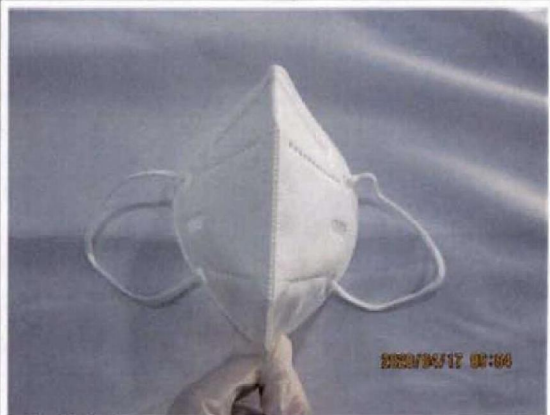
† 61 - Unit view



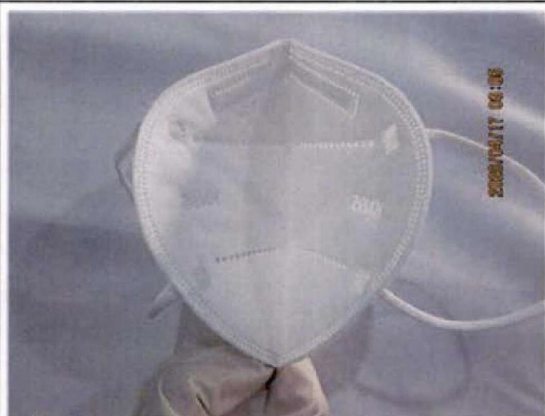
† 62 - Unit view



† 63 - Unit view



† 64 - Unit view

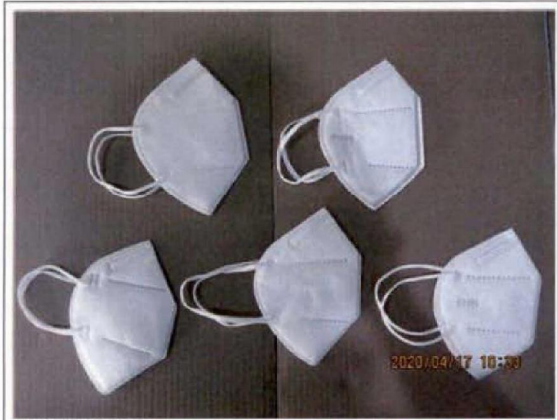


† 65 - Unit view



† 66 - Unit view

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† 67 - Unit view



2 | Photos of On-Site Tests



† 68 - Carton gross weight



† 69 - Carton size



† 70 - Unit weight

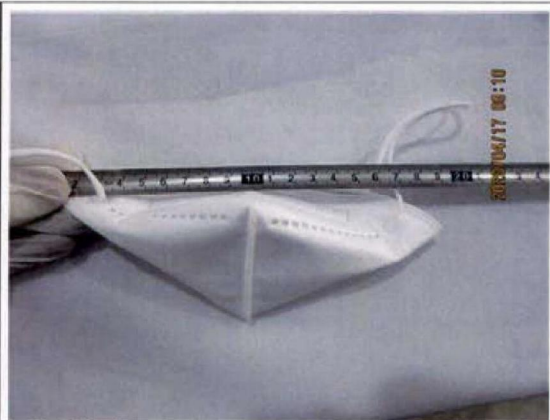


† 71 - Unit size

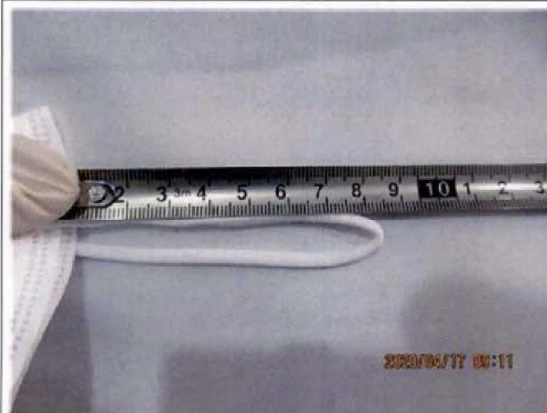
	Pre-Shipment Inspection Report		Conclusion ^②
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† 72 - Unit size



† 73 - Unit size



† 74 - Unit size



† 75 - CE marking size



† 76 - Fabric weight check



† 77 - Fabric weight check

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↑ 78 - Fabric weight check



↑ 79 - Fabric weight check



↑ 80 - Carton drop test



↑ 81 - Internal check



↑ 82 - Internal check



↑ 83 - Polarity check

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↑ 84 - On-site Test



↑ 85 - Combustion test



↑ 86 - Water repellent test



↑ 87 - Water repellent test

3 Photos of Other Information



↑ 88 - Warehouse



↑ 89 - Warehouse

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† 90 - Warehouse



† 91 - Selected cartons



† 92 - Scale calibration check



† 93 - Inspection site



† 94 - Relevant certificate



† 95 - Relevant certificate

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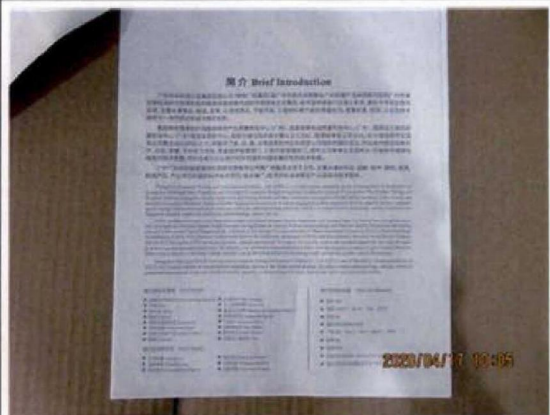
↑ 96 - Relevant certificate



↑ 97 - Relevant certificate



↑ 98 - Test report review



↑ 99 - Test report review

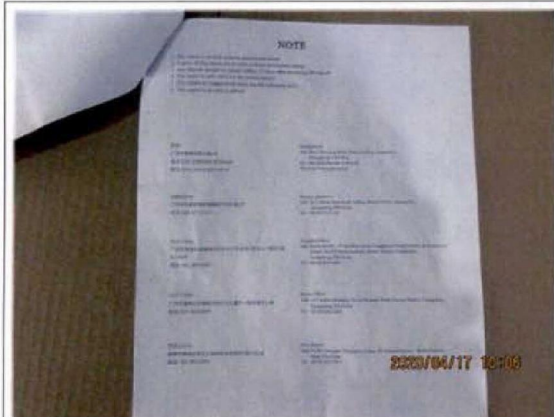


↑ 100 - Test report review



↑ 101 - Test report review

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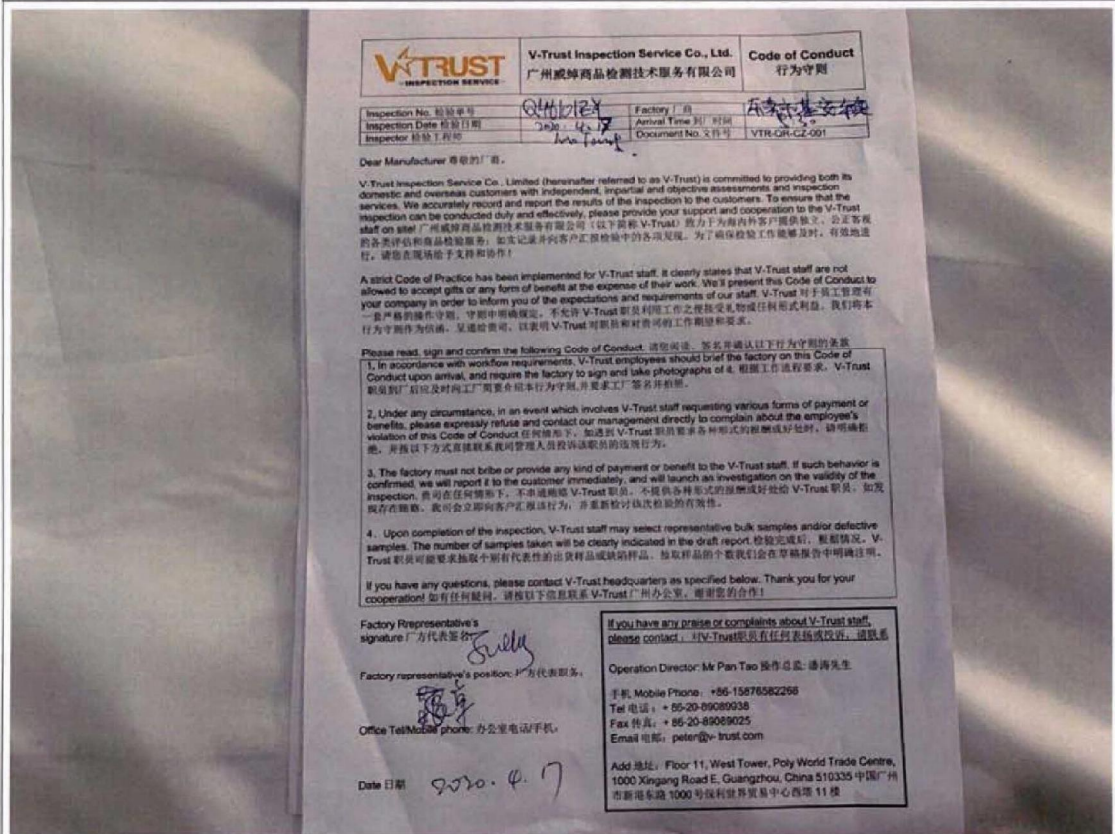


↑ 102 - Test report review



↑ 103 - Test report review




Big Size Photos



↑ 104 - Code of Conduct (Factory signed integrity confirmation letter)

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J. VIDEOS

Videos	
	
† 105 - Combustion test	† 106 - Water repellent test (water on inner side) .mp4
	Nil
† 107 - Water repellent test (water on outer side) .mp4	

K. FORM

Nil

ANNEX – Work Instruction

Visual check

- 1m distance above from the illuminant.
- 30-50cm between product and eye or normal use distance. Inspect each side of the product.

Critical:

- A nonconformity(defect) which experience and judgment indicates is likely to result in a hazardous and / or injurious situation to the user, or makes the product subject to legal seizure, or as per applicant's requirement.

Major:

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- Any unit having nonconformity(defect) other than critical is likely to result in failure, or to reduce materially the usability of the unit for its intended purpose, or any unit having an aesthetics nonconformity(defect) which affect the saleability of the products, or as per applicant's requirement.

Minor:

- Any unit having nonconformity(defect) that is not likely to reduce the usability of the unit for its intended purpose, or is departure from established standards having little bearing on the effective use of the products, or as per applicant's requirement.

Plastic:

- Flow mark, flow line, stress mark, white mark, gate remnant, excessive flash, crack, broken. (Major / Minor)

Metal:

- Rusty, oxidation, deformed, bent, crack, broken, burr, poor polishing, weld. (Major / Minor)

Fabric:

- Use of monofilament sewing thread that will hurt customer's skin. (Critical)
- Loose stud, button, rivet, snap on baby products(under 36 months)(Critical)
- Color shade within same unit(with gray scale 4 or below gray scale 4)(Major)
- Untrimmed edge, Untrimmed thread, Float yarn, Fly yarn. (Major)

Wood:

- Splinter. (Critical)
- Broken, crack, rough surface, worm hole, black / dead knot, chip. (Major / Minor)

Glass / Ceramic:

- Sharp point and sharp edge(May injure customer). (Critical)
- Knives, blades, needles and similar sharp foreign object contamination. (Critical)

Marking and Symbol check

Below symbol should be checked when applicable:

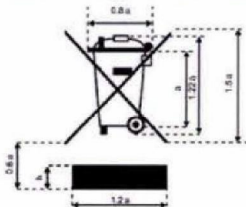
- Age warning symbol, it must be minimum 10mm in diameter. (For Europe market)



- CE marking, it must be minimum 5mm height. (For Europe market)

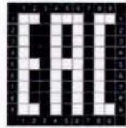
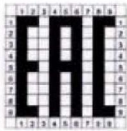


- WEEE marking, it must be minimum 7mm height in total. refer to image on the left side for details. (For Europe market)



- EAC marking, it must be minimum 5mm height. (For Russia market)

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- Class II symbol, it must be minimum 5mm height/width. (For IEC standard, Europe market)



- Class III symbol, this marking is suitable for the luminaire/appliance in which protection against electric shock relies on supply at safety extra-low voltage (SELV) and in which voltage higher than those of SELV are not generated.

This marking is not necessary for appliances that are operated only by batteries (primary batteries or secondary batteries that are recharged outside of the appliance). (For IEC standard, Europe market)



- Warning, refer to the image below for details. (For Europe market)



- IP XX symbol for water proof indication. IP number according to degree of protection against ingress of water, other than IPX0. If the first numeral for the IP numbering is omitted, the omitted numeral shall be replaced by the letter X, for example IPX5.

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Conformity check

- Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories.
- Conform to client's requirement

Color shade check

- Check the unit from piece to piece and within same unit.
- Pending overall result if found lot shade at gray scale 4 or below gray scale 4

Fabric weight check

1. Used equipment: Electronic balance (0.1g), cutting die.
 2. Use cut machine to cut a 0.01square meter (circle or square) fabric swatches from the product (3 positions on one garment for each color).
 3. Weight the fabric swatches and count average weight per swatch.
 4. The weight (g) per square meter =100 x g (average weight).
- Within client requirements;
 - If no client tolerance, accept if the difference is within +/- 5%;
 - If out of 5%, remark and pending report;
 - If no client spec given, record actual finding only.

Seaming strength test

- Pull the seaming by hand with normal force
- No breakage when pulling

Accessory fastness test

- Pull the accessory by hand with normal force
- No breakage or detachment

Smell check

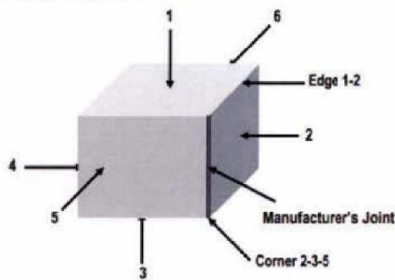
- Smell by nose within 3cm
- Should be as the client requirement, no odor.

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Carton drop test

- One corner, three edges, six sides, at height of
- 30inch (9.5kg)
- 24inch (9.5kg~18.6kg)
- 18inch (18.6kg~27.7kg)
- 12inch (27.7kg~45.3kg)
- 8inch (45.3kg~68kg) on the cement floor.
- No unit drop out, No any damage on unit.

Identify faces according to the diagram below



Sequence #	Orientation	Specific face, edge or corner
1	Corner	most fragile face-3 corner, if not known, test 2-3-5
2	Edge	shortest edge radiating from the corner tested
3	Edge	next longest edge radiating from the corner tested
4	Edge	longest edge radiating from the corner tested
5	Face	one of the smallest faces
6	Face	opposite small face
7	Face	one of the medium faces
8	Face	opposite medium face
9	Face	one of the largest faces
10	Face	opposite large face

Fitting check

- Wear the products, verify comfortable level of the products and adhered force of accessories.
- Good fitting and no failure is found

Internal check

- Cut the product apart and separate the layers of material ;
- Check the cleanliness ;
- Check the strength by pulling the material with appropriate force
- The product should include at least 3 layers;
- There must be a layer of melt-blown non-woven fabric by polarity surface check
- All materials are cleaned and strong enough

Polarity check

- Prepare some paper scraps smaller than 1x1cm
- Fully contact the melt-blown material with paper scraps;
- Gently lift the melt-blown material and observe the adsorption effect of paper scraps
- The paper scraps should obvious polar adsorption effect on melt-blown materials

Combustion test

- Test individually with each layer of material
- After the flame contacts the material for about 3s, and leaves the product
- Observe the flammability of the material
- After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds
- If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional
- If the material could not be extinguish, the result would be failed.

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Nose clip check

- The mask should be fitted with a nose clip which is adjustable
- No failure

Mask the rope

- The mask rope is easy to adjust and has enough strength to fix the mask. Pull the mask rope with 10N force without breaking
- No failure

Filtering efficiency test (EN149)

- Per filtering efficiency tester
- Under the condition of gas flow is 55 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table
- Grade Filtering efficiency(%)
- FFP1 >=90
- FFP2 >=94
- FFP3 >=99
- Conform to requirement

Bacterial Filtration Efficiency test (BFE) (EN14683)

- Check the certificate or test report
- Bacterial efficiency should comply with the requirements of table
- TPYE BFE(%)
- I >=95
- II >=98
- R >=98
- Conform to requirement

Airflow resistance test (EN149)

- Per airflow resistance tester
- Exhalation valve flow (30 & 95 L/min)
- FFP1 <= 0.6/2.1
- FFP2 <=0.7/2.4
- FFP3 <=1.0/3.0
- Exhalation valve pull (160 L/min)
- <= 3.0
- No failure

Surface wet resistance test

- Tighten the melt-blown process material on a plane with a 45 degree angle slope
- Using 250 ml water, dripping evenly on the material surface within 25s
- Observe the wet area on the material after the test
- Wetting at the sprinkling points on the sample surface, or no any wetting

Test report review

- Factory should provide below test report for review: Microbial index test report, ethylene oxide residue test report, flame retardant performance test report, skin irritation test report, tightness test report.
- No failure

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Water repellent test

- Sprinkle water on the surface (body and seam) of the product. Wait five minutes and check if the water permeate the reverse.
- if water permeate the reverse, the test is failed.

Note:

1. This report reflects our findings at the time and the place of inspection based on random samples selected.
2. This inspection was carried out to the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one.
3. This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter.
4. This report does not evidence shipment. This report is complete and its content may not be reproduced.
5. Our services are subject to the General Conditions of Service of V-Trust, which is shown at our website and can be sent to you upon written request. This report's inspection results only relate to the samples as (randomly picked) by our inspector.

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I. GENERAL INFORMATION [How to read the report](#)

Client:	MJH International	
Supplier:	Rome International Handbag Company Limited	
Factory:	Rome International Handbag Company Limited	
Product Name:	KN95 PROTECTIVE MASK	
P.O. No.:	2nd lot-2	
Item No.:	KN95	
Order Quantity:	500000 pcs	
Sample Size:	500 pcs	
Man-day Quantity:	1 Man-day(s)	
Destination:	The Netherlands	
Inspection Date:	17 April 2020	
Re-Inspection:	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
Reference Sample:	<input checked="" type="checkbox"/> Approval sample by Client <input checked="" type="checkbox"/> Product Specification <input checked="" type="checkbox"/> P.O. <input type="checkbox"/> Packaging Spec.	
Available Quantity:	500000 pcs (Production Completion rate: 100% Packing Completion rate: 100%)	
Inspection Location:	Dongguan, Guangdong Province GPS Map (Longitude: 113.8386093189, Latitude: 23.0933137454)	

II. INSPECTION SUMMARY

	Passed*	Failed	Pending	Not Applicable
A. Quantity 	√			
B. Workmanship	√			
C. On-Site Tests	√			
D. Product Specification	√			
E. Packing	√			
F. Marking & Labeling	√			
G. Client Special Requirements	√			
H. Photos J. Videos new K. Form	 Click on any title here to view more details.			

* The Passed results will be valid only after the client **notes and accepts** the issues in the following remarks.

AQL Result (AQL is the abbr. of Acceptance Quality Limits) [What is AQL](#)

Inspection Standard: Single sampling plan for Normal inspection according to ANSI/ASQ Z1.4-2008					
AQL Acceptable Level: Critical: Not Allowed, Major: 2.5, Minor: 4.0					
Inspection Sampling Level: AQL Level III					
Sample Size: 500 pcs					
AQL Level	Sample Size	Acceptance	Actual Found	Result	AQL Result

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Critical:	Not Allowed	500	0	0	Passed	Within AQL
Major:	2.5	500	21	2	Passed	
Minor:	4.0	315	21	10	Passed	
- The defective rate of this inspection was 2.4% (major defective rate: 0.4%, minor defective rate: 3.2%).						

* For detailed photos & description, please refer to Section B.

Client Special Requirements		
1.	Color, Material & Finish: Polypropylene melting spray cloth+no-woven fabric	Passed
2.	Packing and Packaging (Outer Packaging): 1500pcs per export carton	Passed
3.	All packings and documents correct according to the new government/ customs rules	Passed
4.	We accept the inspection if 80% is packed ready (to get a PASS)	Passed
5.	We accept the 3 different elastic straps : 3mm/4mm/5mm	Passed
6.	No FDA on packing or export cartons, pleas can you inform inspector. All the goods there will be a sticker on the packing to cover this, same for export carton.	Passed

* For detailed photos & description, please refer to Section G.

III. REMARKS	
Problem Remarks - Need to be confirmed by client	
1.	210 out of 500 (42% of the selected samples) were with uneven width of the edge. Please refer to below photos for details.
2.	There was difference between the actual unit and reference sample. Please refer to below photos for details.
3.	The actual unit size and weight were different from the reference sample, and the measuring difference was beyond tolerance 5%. Please refer to section D for details.
4.	The factory could not provide required equipment to do filtering efficiency test, bacterial Filtration Efficiency test or Airflow resistance test.
5.	The mask rope would detach from body when pull it with 6-7N force. It should be 10N force without breaking for standard.
6.	There was an extra label (with Chinese) included in package of carton and poly bag.
7.	No CE marking was found on unit.

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There were 3 different types of mask among the inspected samples.

Type number	KN95 marking	Internal check from outer to inner	Width of nose clip (mm)	Width of Rope (mm)	Length of rope (cm)	Unit size (cm)	Net weight (g)	QTY (sample size 500 pcs)
#1	No KN95 marking	(5 layers) no-woven fabric (48gsm) ES hot air cotton (32gsm) PP melting spray cloth (24gsm) ES hot air cotton (26gsm) no-woven fabric (27gsm)	3	4	18.2	Folded: 10.5x15.5 opened: 18.1	5.4	30
#2	on both sides	(5 layers) no-woven fabric (52gsm) PP melting spray cloth (24gsm) PP melting spray cloth (26gsm) ES hot air cotton (40gsm) no-woven fabric (24gsm)	5	3	18.6	Folded: 10.5x15.3 opened: 18.1	5.3	100
#3	Only on 1 side of unit	(5 layers) no-woven fabric (60gsm) PP melting spray cloth (28gsm) ES hot air cotton (40gsm) PP melting spray cloth (32gsm) no-woven	5	5	17.8	Folded: 10.5x15.7 opened: 18.4	5.3	70

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			fabric (28gsm)							
General Remarks - For client reference										
9.	There was no silica gel used for packing.									
10.	There was factory LOGO on carton and poly bag.									
11.	The compliance policy about the export of protection and medical device keeps changing due to the breakout of the coronavirus worldwide. It is suggested to keep a closed eye on the latest policy to avoid any non-compliance.									
12.	There was no calibration label on scale factory provided for weight check.									
13.	The factory was requested to repair/replace the defective products our inspector found during the inspection.									
14.	How did the factory rework the rejected lot? <input type="checkbox"/> Re-Producing <input type="checkbox"/> Repairing <input checked="" type="checkbox"/> Sorting <input type="checkbox"/> N/A									
15.	Can the factory show where the defective products/packages or replaced components are placed? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A									
16.	Is there any indication on the reworking process? (Double layers sealing tape on the cartons for example or any other indication)? <input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A									
Mold/Rust risk assessment – expected results										
17.	For General Product: The product should not have any moisture visually present, no odor due to moisture and no moisture that can be felt when rubbing your hand across the product.							Low Risk		
18.	For General Product: The actual result of the moisture content test should not exceed the maximum content allowed (For wooden / Bamboo / Rattan / Fabric / Leather products).							N/A		
19.	High water absorptive product: The product should be isolated from air completely in the packaging, desiccant should be used in the packaging and shipment container to prevent mould.							N/A		
20.	For Iron product: The iron material should be protected with coating / paint on the surface to prevent the rusting.							N/A		
21.	Package: At least one mold prevention unit in the packaging (ex: Silica gel, Micro Pak, Super Dry, etc.).							Low Risk		
22.	Cartons: Should be inside of the warehouse/factory on pallets (no contact with walls/floor), dry (check the bottom of cartons) and without moisture or odor.							Low Risk		
23.	Storing conditions of cartons, products, fabric, material: Should be clean, dry, with ventilation and without mold/water on walls.							Low Risk		
24.	Relative humidity in storing area: Check factory's hygrometer. The relative humidity should be < 70%. If there is not any factory's hygrometer, write N.A.							N/A		
Factory Information										
25.	Factory cooperation: <input type="checkbox"/> Good - Enough manpower to assist, and good cooperation. <input checked="" type="checkbox"/> Average - Enough manpower to assist. <input type="checkbox"/> Poor - Manpower, equipment or document not provided timely.									

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26.	<p>Number of workers in factory:</p> <input type="checkbox"/> Less than 50 people <input type="checkbox"/> 50-100 people <input type="checkbox"/> 100-500 people <input type="checkbox"/> 500-1000 people <input type="checkbox"/> More than 1000 people <input checked="" type="checkbox"/> Unknown
27.	<p>The observed level of production/manufacturing activity at the inspection site was:</p> <input type="checkbox"/> Extremely busy <input checked="" type="checkbox"/> Normal activity <input type="checkbox"/> Low activity / No production <input type="checkbox"/> N/A (Reasons: Inspection was held at warehouse or port. / Inspector had no access to workshops. / Factory was unwilling to disclose information, etc)
28.	<p>Inspector's opinion on the factory:</p> <input type="checkbox"/> Good - The factory was neat and tidy. The testing equipment was well maintained and calibrated. <input checked="" type="checkbox"/> Average - The factory was tidy, and the testing equipment ran normally. <input type="checkbox"/> Poor - The factory was messed, the basic testing equipment was not available / not workable.

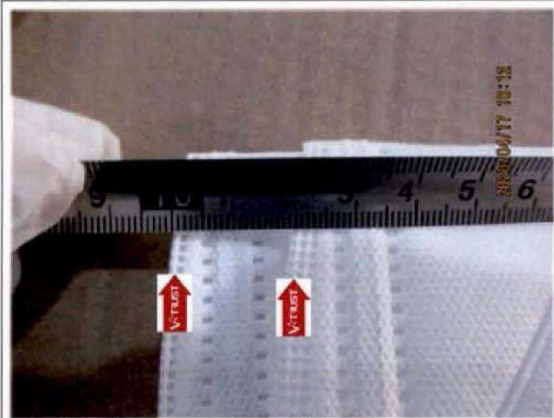
Sample Collection Record

29. No sample was collected on site.

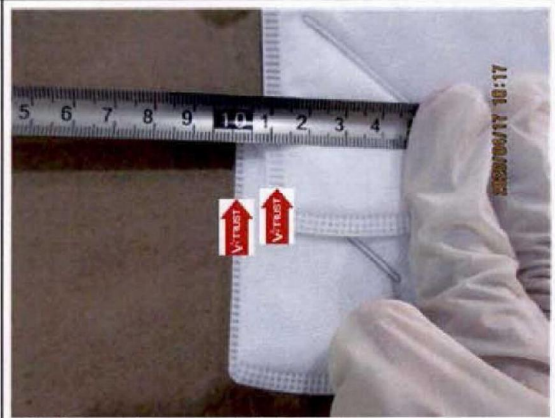
Photos:



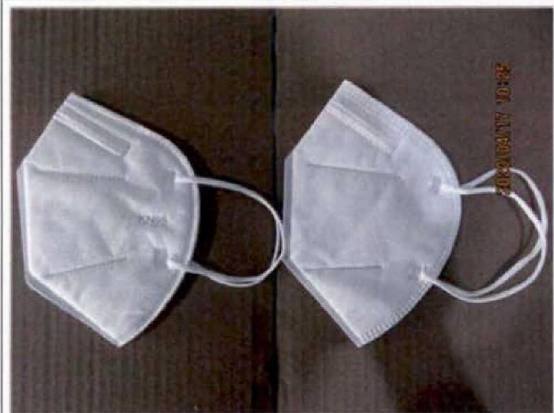
	Pre-shipment Inspection Report		Conclusion 
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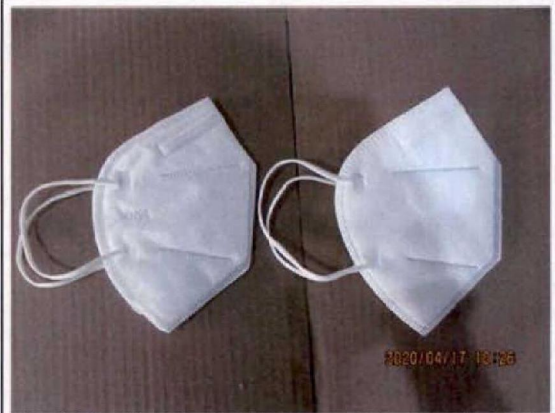
↑ 3 - Remark 1, uneven width of the edge



↑ 4 - Remark 1, uneven width of the edge



↑ 5 - Remark 2, there was difference between the actual unit and reference sample (left one)



↑ 6 - Remark 2, there was difference between the actual unit and reference sample (left one)



↑ 7 - Remark 2, there was difference between the actual unit and reference sample (left one)

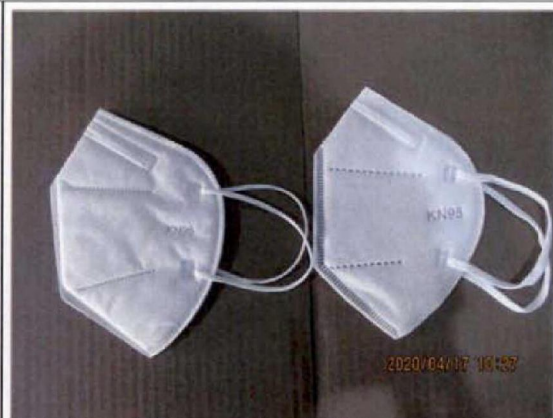


↑ 8 - Remark 2, there was difference between the actual unit and reference sample (left one)

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† 9 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 10 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 11 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 12 - Remark 2, there was difference between the actual unit and reference sample (left one)



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† 13 - Remark 2, there was difference between the actual unit and reference sample (left one)

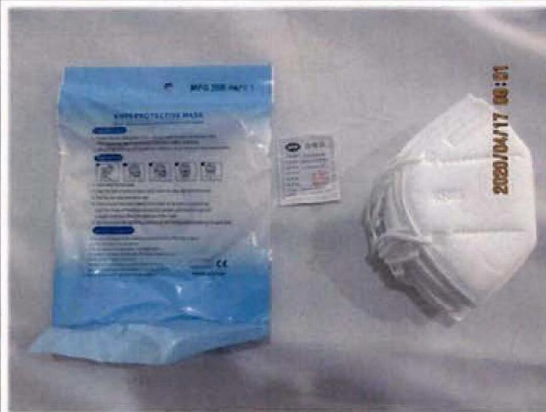


† 15 - Remark 5, The mask rope would detach from body when pull it with 6-7N force

† 14 - Remark 2, there was difference between the actual unit and reference sample (left one)



† 16 - Remark 6, There was an extra label (with Chinese) included in package of carton and poly bag



† 17 - Remark 6, There was an extra label (with Chinese) included in package of carton and poly bag



† 18 - Remark 6, There was an extra label (with Chinese) included in package of carton and poly bag

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IV. CONCLUSION

PASSED
(Conditional)



Approved by: 5.1.2e

The meaning of conclusion:

- PASSED** - The inspected samples conform to the client's requirements.
The shipment may be released after getting the client's approval.
- PASSED (Conditional)** - The Passed result will be valid only after the client notes and accepts the issues in the remarks.
The shipment may be released after getting the client's approval.
- PENDING** - The client should evaluate the issues in the remarks, and then decide to approve or reject the shipment.
- FAILED** - There will be risks if the shipment is released in this condition. A re-inspection is suggested after the failed problems are solved. However the client has the final decision to approve or reject the shipment after considering different factors.

Will you approve and release this shipment?

Approve

Reject

1. After logging in, you may click the above button to inform the supplier of your decision simply.
2. You may still edit the message sent to your supplier online.
3. You may also get the statistics of all your inspections on [Dashboard](#).

Inspector & Report Reviewer:

	Pre-Shipment Inspection Report		Conclusion ⓘ
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5.1.2e

Inspector(s): 5.1.2e	Report Reviewer: 5.1.2e
----------------------	-------------------------

Should you have any question, please contact us:

5.1.2e	5.1.2e	5.1.2e	5.1.2e
	E: 5.1.2e @v-trust.com		E: 5.1.2e @v-trust.com
	T: +86- 5.1.2e		T: +86- 5.1.2e
	M: +86- 5.1.2e		M: +86- 5.1.2e

— This is the end of Inspection Summary. —

Please find our inspection details from next page of each Section, Checklist.

	Pre-Shipment Inspection Report		Conclusion [Ⓢ]
	Client (abbr.):	MJH International	PASSED (Conditional)
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A. QUANTITY

Quantity										Unit: pcs	
P.O.	Item	Order Qty	Qty/ Carton	Order Carton	Quantity Breakdown			Sample Size			
					Packed	Unpacked	Unfinished	Packed	Unpacked		
2nd lot-2	KN95	500000	1500	334	500000	0	0	500	0		
Total:		500000	-	334	500000	0	0	500	0		
Selected Cartons											
Carton Quantity Available: 334 cartons											
Completion rate: 100%											
Selected Cartons: 28 cartons											
No carton number in shipping mark.											
Item	Carton Number										Total
KN95 (2nd lot-2)	/	/	/	/	/	/	/	/	/	/	28 CTN
Spare Parts & Quantity Check											
Were there any spare parts on site for checking?										No	
Did the spare parts quantity conform to the client's list/specification?										N/A	
Is the order quantity consistent with the quantity in packing list?										N/A	
Result: Passed											
Remark:											

B. WORKMANSHIP

[Ⓢ] What is AQL

Inspection Standard: Single sampling plan for Normal inspection according to ANSI/ASQ Z1.4-2008						
Inspection Level	Sample Size	AQL		Acceptance	Actual Found	Result
Level III	500 pcs	Critical:	Not Allowed	0	0	Passed
		Major:	2.5	21	2	Passed
		Minor:	4.0	21	10	Passed
Workmanship Defectives / Function Inspection Findings						
Description				Critical	Major	Minor
For Item: KN95 (2nd lot-2)				Sample size: 500 pcs		
1.	Open seam				1	
2.	Loosen end of rope				1	
3.	Slight dirt stains on unit					8
4.	Poor printing of poly bag					2
Sample Size:				500	500	315
Acceptance:				0	21	21
Actual Found:				0	2	10
Note: Only one most serious defect is taken into account per each defective unit.						

	Pre-Shipment Inspection Report		Conclusion 
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Result:	Passed (Conditional)
Remark:	- 210 out of 500 (42% of the selected samples) were with uneven width of the edge.

Defect photos

1	Defect photos of Items: KN95 (2nd lot-2)
---	--



† 19 - Open seam - major



† 20 - Loosen end of rope - major



† 21 - Slight dirt stains on unit - minor



† 22 - Slight dirt stains on unit - minor

	Pre-Shipment Inspection Report		Conclusion 
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↑ 23 - Slight dirt stains on unit - minor



↑ 24 - Slight dirt stains on unit - minor



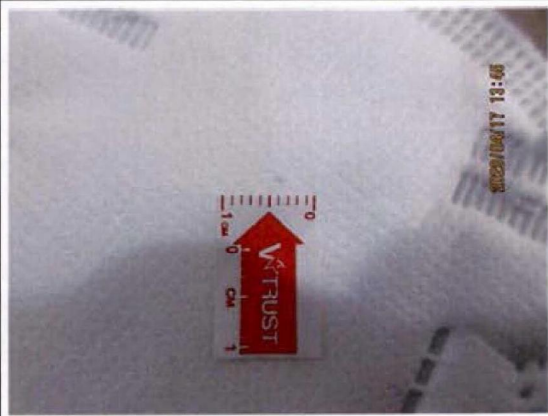
↑ 25 - Slight dirt stains on unit - minor



↑ 26 - Slight dirt stains on unit - minor



↑ 27 - Slight dirt stains on unit - minor



↑ 28 - Slight dirt stains on unit - minor

	Pre-Shipment Inspection Report		Conclusion 
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† 29 - Poor printing of poly bag - minor



† 30 - Poor printing of poly bag - minor

C. ON-SITE TESTS

	Description	Sample Size	Passed	Failed	Result / Reading
1.	Conformity check - Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories. - Conform to client's requirement	Full 500 pcs			Passed (Conditional)
2.	Color shade check - Check the unit from piece to piece and within same unit. - Pending overall result if found lot shade at gray scale 4 or below gray scale 4	Full 500 pcs	500	0	Passed
3.	Fabric weight check - 1. Used equipment: Electronic balance (0.1g), cutting die. - 2. Use cut machine to cut a 0.01square meter (circle or square) fabric swatches from the product (3 positions on one garment for each color). - 3. Weight the fabric swatches and count average weight per swatch. - 4. The weight (g) per square meter =100 x g (average weight). --Within client requirements; --If no client tolerance, accept if the difference is within +/- 5%; --If out of 5%, remark and pending report; --If no client spec given, record actual finding only.	1 pc			Actual Finding

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4.	Seaming strength test - Pull the seaming by hand with normal force - No breakage when pulling	Full 500 pcs	500	0	Passed
5.	Accessory fastness test - Pull the accessory by hand with normal force - No breakage or detachment	Full 500 pcs	500	0	Passed
6.	Smell check - Smell by nose within 3cm - Should be as the client requirement, no odor.	Full 500 pcs	500	0	Passed
7.	Carton drop test - One corner, three edges, six sides, at height of - 30inch (9.5kg) - 24inch (9.5kg~18.6kg) - 18inch (18.6kg~27.7kg) - 12inch (27.7kg~45.3kg) - 8inch (45.3kg~68kg) on the cement floor. - No unit drop out, No any damage on unit.	1 carton	1	0	Passed
8.	Fitting check - Wear the products, verify comfortable level of the products and adhered force of accessories. - Good fitting and no failure is found	2 pcs	2	0	Passed
9.	Internal check - Cut the product apart and separate the layers of material ; - Check the cleanliness ; - Check the strength by pulling the material with appropriate force - The product should include at least 3 layers; - There must be a layer of melt-blown non-woven fabric by polarity surface check - All materials are cleaned and strong enough	5 pcs	5	0	Passed
10.	Polarity check --Prepare some paper scraps smaller than 1x1cm --Fully contact the melt-blown material with paper scraps; --Gently lift the melt-blown material and observe the adsorption effect of paper scraps --The paper scraps should obvious polar adsorption effect on melt-blown materials	5 pcs	5	0	Passed

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11.	Combustion test - Test individually with each layer of material - After the flame contacts the material for about 3s, and leaves the product - Observe the flammability of the material - After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds - If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional - If the material could not be extinguish, the result would be failed.	5 pcs	5	0	Passed
12.	Nose clip check - The mask should be fitted with a nose clip which is adjustable - No failure	Full 500 pcs	500	0	Passed
13.	Mask the rope - The mask rope is easy to adjust and has enough strength to fix the mask. Pull the mask rope with 10N force without breaking - No failure	Full 500 pcs	500	0	Passed
14.	Filtering efficiency test (EN149) - Per filtering efficiency tester - Under the condition of gas flow is 55 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table - Grade Filtering efficiency(%) - FFP1 >=80 - FFP2 >=94 - FFP3 >=99 - Conform to requirement	0			Not Tested

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15.	Bacterial Filtration Efficiency test (BFE) (EN14683) - Check the certificate or test report --Bacterial efficiency should comply with the requirements of table - TPYE BFE(%) - I >=95 - II >=98 - R >=98 - Conform to requirement	0			Not Tested
16.	Airflow resistance test (EN149) - Per airflow resistance tester -- Exhalation valve flow (30 & 95 L/min) - FFP1 <= 0.6/2.1 - FFP2 <=0.7/2.4 - FFP3 <=1.0/3.0 -- Exhalation valve pull (160 L/min) - <= 3.0 - No failure	0			Not Tested
17.	Surface wet resistance test --Tighten the melt-blown process material on a plane with a 45 degree angle slope --Using 250 ml water, dripping evenly on the material surface within 25s --Observe the wet area on the material after the test --Wetting at the sprinkling points on the sample surface, or no any wetting	1 pc	1	0	Passed
18.	Test report review - Factory should provide below test report for review: Microbial index test report, ethylene oxide residue test report, flame retardant performance test report, skin irritation test report, tightness test report. - No failure	1 pc	1	0	Passed
19.	Water repellent test - Sprinkle water on the surface (body and seam) of the product. Wait five minutes and check if the water permeate the reverse. - if water permeate the reverse, the test is failed.	2 pcs	2	0	Passed
Result: Passed (Conditional)					

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Remark:	<ul style="list-style-type: none"> - There was difference between the actual unit and reference sample. - The factory could not provide required equipment to do filtering efficiency test, bacterial Filtration Efficiency test or Airflow resistance test. - The mask rope would detach from body when pull it with 6-7N force. It should be 10N force without breaking for standard. - No CE marking was found on unit. - There were 3 different types of mask among the inspected samples.
---------	---

*Refer to V-Trust Work Instruction: VTR-WI-CZ-1002.

D. PRODUCT SPECIFICATION

	Client Spec.	Ref. Sample	1# Sample	2# Sample	3# Sample
Item No.:	KN95 (2nd lot-2)				
LxW (cm) while folded	/	10.7x15.5	11x16.5	10.5x15.5	10.7x15.9
Width (cm) while opened	/	18.6	19.2	18.1	18.5
Rope length (cm)	/	17.2	17.8	18.2	17.2
Net Weight (g)	/	5.3	5.8	5.4	4.9
Result:	Passed (Conditional)				
Remark:	- The actual unit size and weight were different from the reference sample, and the measuring difference was beyond tolerance 5%.				

E. PACKING

Package Details



Item No.	Qty/Carton		Carton Size (L x W x H, cm)		Gross Weight (kgs)		Qty / Inner box	
	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual
KN95 (2nd lot-2)	1500	1500	68x36x39.5	67.5x37x40	10	9.98	/	/
Export Carton Details								
Fastening Metal Staples			No		Nylon Band		No	
Material			Cardboard		Corrugated Paper Piles		5-ply	
Packing Method								
10 pcs of units were packed into a poly bag as a pack, then 150 packs were packed into a master carton.								
Assortment Method								
No assortment								
Result: Passed								

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Remark:	
---------	--

F. MARKING & LABELING

Barcode/Labeling/Printing		
Name	Location	Result
Item number	Unit, Carton, poly bag	Passed
CE Mark	Carton, poly bag	Passed (Conditional)
Label	Unit	Passed (Conditional)
Instruction manual and documentation check		
-	Provided by	
Shipping Marks		
Shipping Marks (on 2 sides)		Actual Finding
Side Marks (on 2 sides)		Actual Finding
Inner Box Marks (on / side)		N/A
Result:	Passed (Conditional)	
Remark:	- There was an extra label (with Chinese) included in package of carton and poly bag. - No CE marking was found on unit.	

G. CLIENT SPECIAL REQUIREMENTS

	Client Requirements	Result
1.	Color, Material & Finish: Polypropylene melting spray cloth+no-woven fabric	Passed
2.	Packing and Packaging (Outer Packaging): 1500pcs per export carton	Passed
3.	All packings and documents correct according to the new government/ customs rules	Passed
4.	We accept the inspection if 80% is packed ready (to get a PASS)	Passed
5.	We accept the 3 different elastic straps : 3mm/4mm/5mm	Passed
6.	No FDA on packing or export cartons, please can you inform inspector. All the goods there will be a sticker on the packing to cover this, same for export carton.	Passed
Result:	Passed	
Remark:		

H. PHOTOS

1	Photos of Item: KN95 (2nd lot-2)
---	----------------------------------

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↑ 31 - Master carton view



↑ 32 - Shipping mark



↑ 33 - Side mark



↑ 34 - Master carton view (the other 2 sides)



↑ 35 - Shipping mark

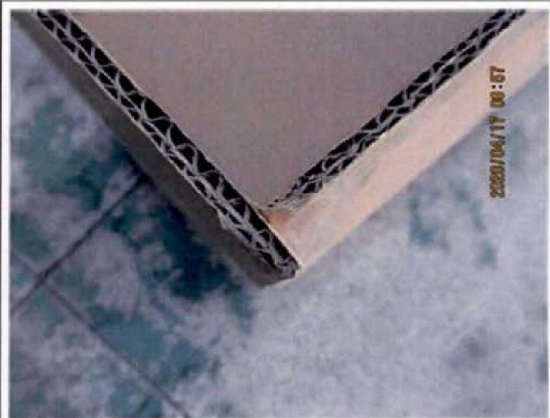


↑ 36 - Side mark

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↑ 37 - VTR QC stamp



↑ 38 - 5-ply carton



↑ 39 - Packing details



↑ 40 - Packing details

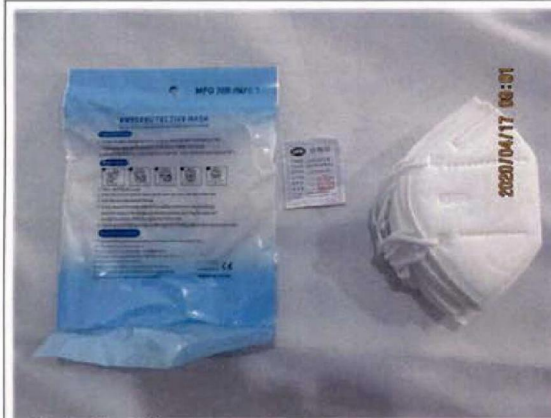


↑ 41 - Label



↑ 42 - Unit packing

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↑ 43 - Unit packing



↑ 44 - Poly bag view



↑ 45 - Poly bag view



↑ 46 - Poly bag view



↑ 47 - Poly bag view



↑ 48 - Poly bag view

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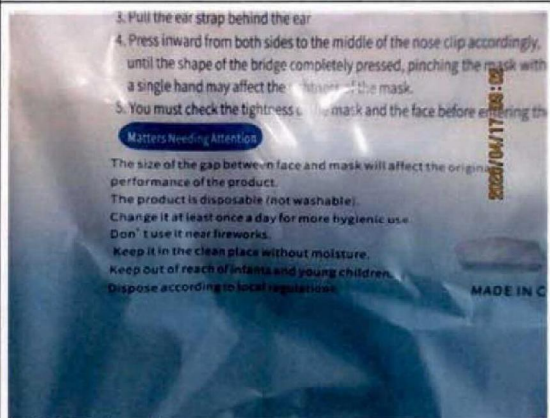
† 49 - Poly bag view



† 50 - Poly bag view



† 51 - Poly bag view



† 52 - Poly bag view



† 53 - label



† 54 - Packing details

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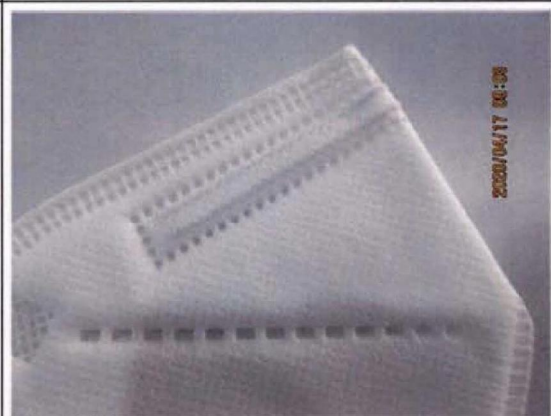
↑ 55 - Over view



↑ 56 - Unit view



↑ 57 - Unit view



↑ 58 - Unit view



↑ 59 - Unit view



↑ 60 - Unit view

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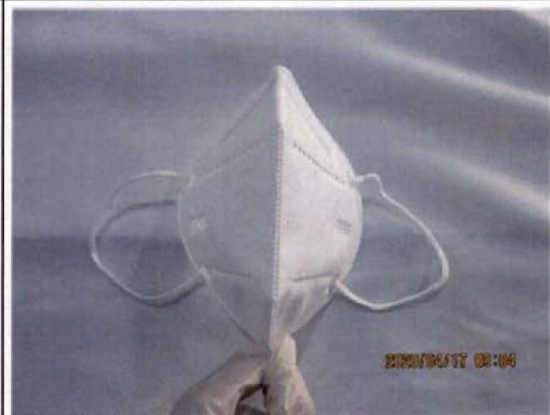
↑ 61 - Unit view



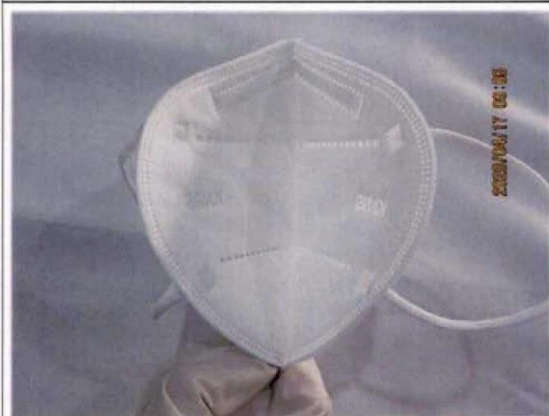
↑ 62 - Unit view



↑ 63 - Unit view



↑ 64 - Unit view

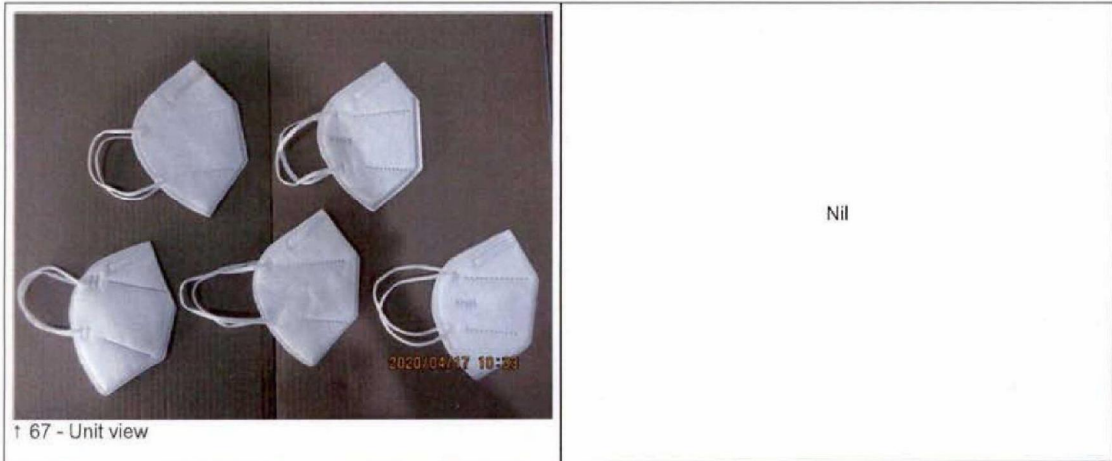


↑ 65 - Unit view

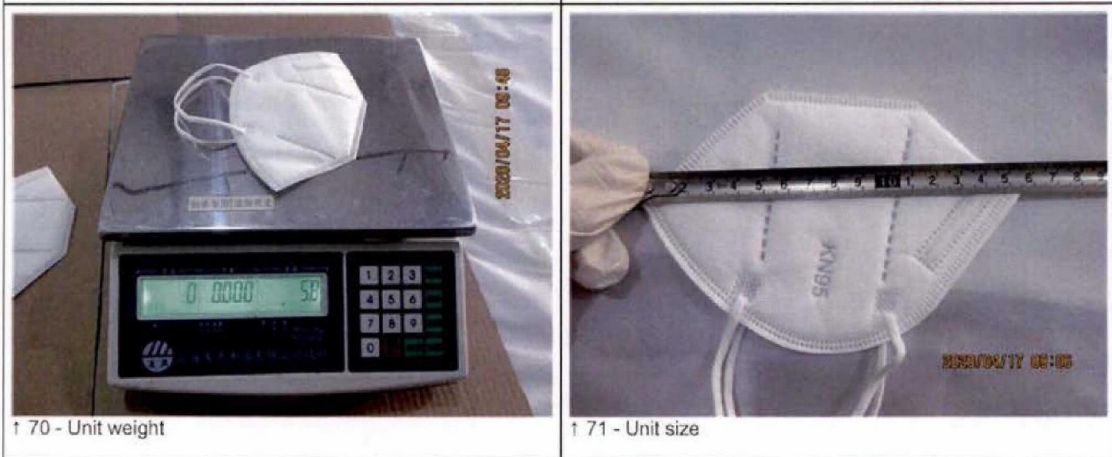


↑ 66 - Unit view

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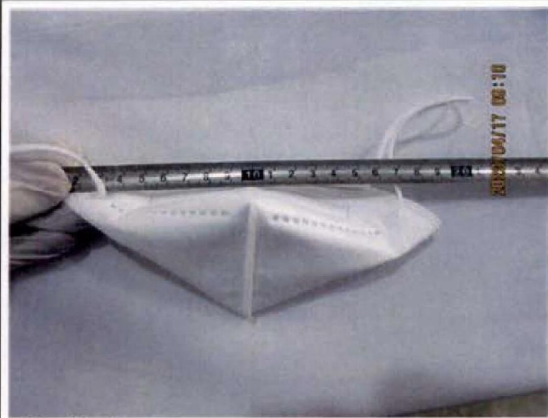
2 | Photos of On-Site Tests



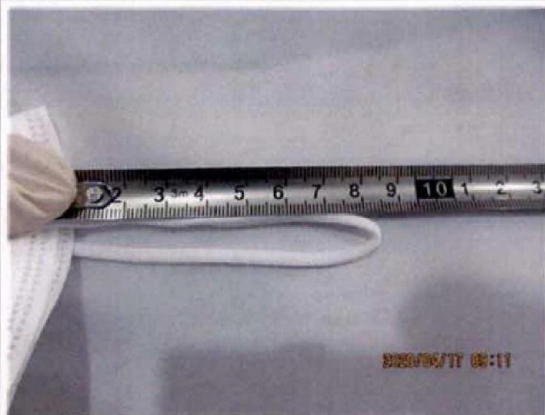
	Pre-Shipment Inspection Report		Conclusion 
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† 72 - Unit size



† 73 - Unit size



† 74 - Unit size



† 75 - CE marking size



† 76 - Fabric weight check



† 77 - Fabric weight check

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↑ 78 - Fabric weight check



↑ 79 - Fabric weight check



↑ 80 - Carton drop test



↑ 81 - Internal check



↑ 82 - Internal check



↑ 83 - Polarity check

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† 84 - On-site Test



† 85 - Combustion test



† 86 - Water repellent test



† 87 - Water repellent test

3 | Photos of Other Information



† 88 - Warehouse



† 89 - Warehouse

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† 90 - Warehouse



† 91 - Selected cartons



† 92 - Scale calibration check



† 93 - Inspection site



† 94 - Relevant certificate



† 95 - Relevant certificate

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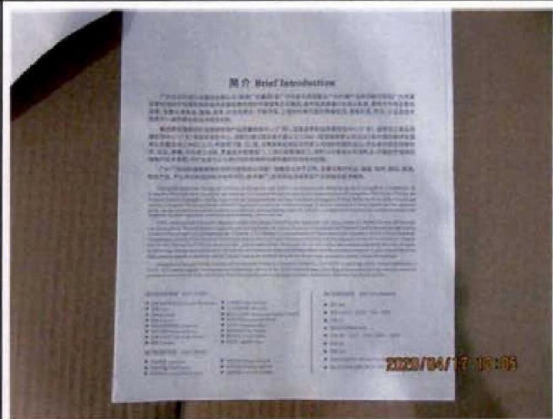
† 96 - Relevant certificate



† 97 - Relevant certificate



† 98 - Test report review



† 99 - Test report review

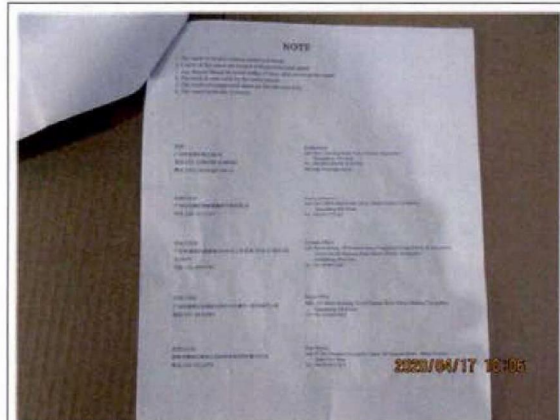


† 100 - Test report review



† 101 - Test report review

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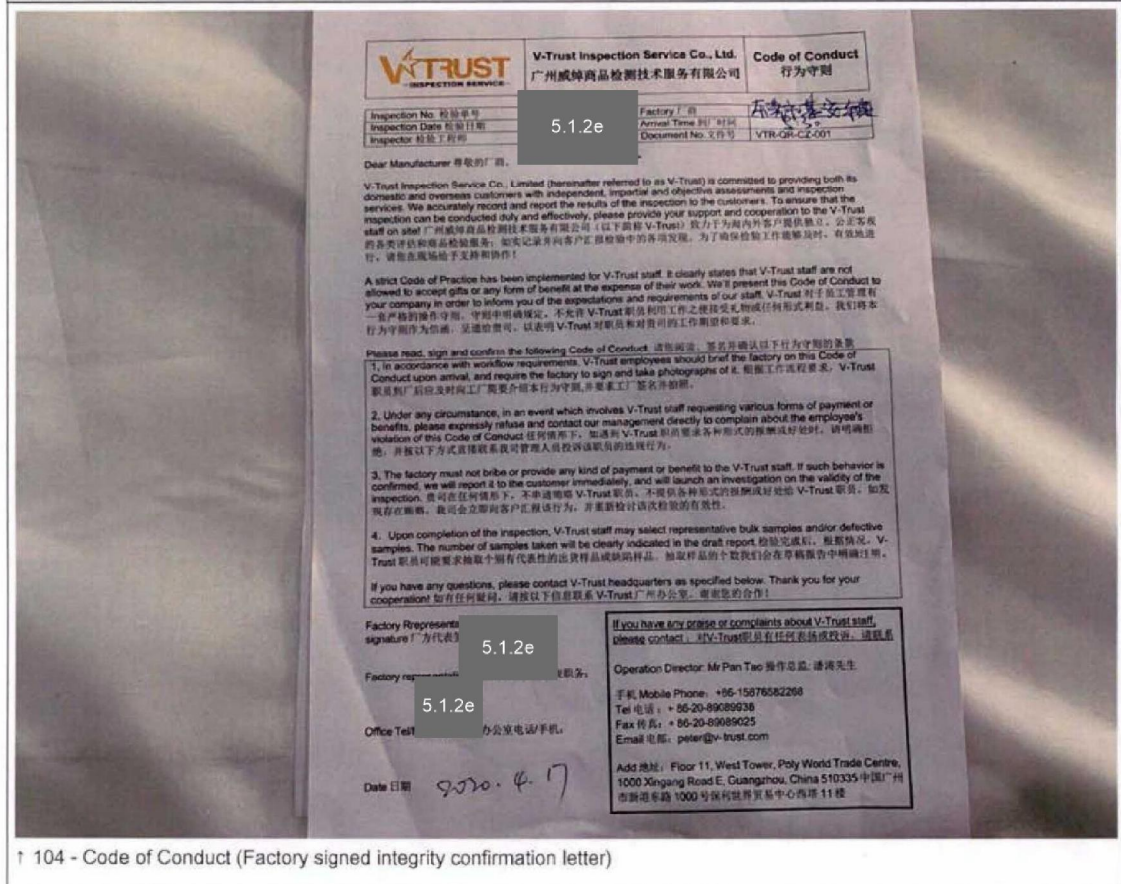


↑ 102 - Test report review



↑ 103 - Test report review

Big Size Photos






↑ 104 - Code of Conduct (Factory signed integrity confirmation letter)

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J. VIDEOS

Videos

	
† 105 - Combustion test	† 106 - Water repellent test (water on inner side) .mp4
	Nil
† 107 - Water repellent test (water on outer side) .mp4	

K. FORM

Nil

ANNEX – Work Instruction

Visual check

- 1m distance above from the illuminant.
- 30–50cm between product and eye or normal use distance. Inspect each side of the product.

Critical:

- A nonconformity(defect) which experience and judgment indicates is likely to result in a hazardous and / or injurious situation to the user. or makes the product subject to legal seizure, or as per applicant's requirement.

Major:

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- Any unit having nonconformity(defect) other than critical is likely to result in failure, or to reduce materially the usability of the unit for its intended purpose, or any unit having an aesthetics nonconformity(defect) which affect the saleability of the products, or as per applicant's requirement.

Minor:

- Any unit having nonconformity(defect) that is not likely to reduce the usability of the unit for its intended purpose, or is departure from established standards having little bearing on the effective use of the products, or as per applicant's requirement.

Plastic:

- Flow mark, flow line, stress mark, white mark, gate remnant, excessive flash, crack, broken. (Major / Minor)

Metal:

- Rusty, oxidation, deformed, bent, crack, broken, burr, poor polishing, weld. (Major / Minor)

Fabric:

- Use of monofilament sewing thread that will hurt customer's skin. (Critical)
- Loose stud, button, rivet, snap on baby products(under 36 months)(Critical)
- Color shade within same unit(with gray scale 4 or below gray scale 4)(Major)
- Untrimmed edge, Untrimmed thread, Float yarn, Fly yarn. (Major)

Wood:

- Splinter. (Critical)
- Broken, crack, rough surface, worm hole, black / dead knot, chip. (Major / Minor)

Glass / Ceramic:

- Sharp point and sharp edge(May injure customer). (Critical)
- Knives, blades, needles and similar sharp foreign object contamination. (Critical)

Marking and Symbol check

Below symbol should be checked when applicable:

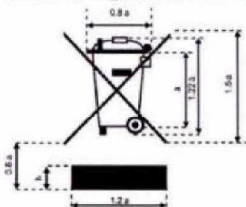
- Age warning symbol, it must be minimum 10mm in diameter. (For Europe market)



- CE marking, it must be minimum 5mm height. (For Europe market)

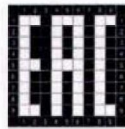
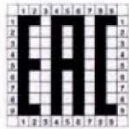


- WEEE marking, it must be minimum 7mm height in total, refer to image on the left side for details. (For Europe market)



- EAC marking, it must be minimum 5mm height. (For Russia market)

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- Class II symbol, it must be minimum 5mm height/width. (For IEC standard, Europe market)



- Class III symbol, this marking is suitable for the luminaire/appliance in which protection against electric shock relies on supply at safety extra-low voltage (SELV) and in which voltage higher than those of SELV are not generated. This marking is not necessary for appliances that are operated only by batteries (primary batteries or secondary batteries that are recharged outside of the appliance). (For IEC standard, Europe market)



- Warning, refer to the image below for details. (For Europe market)



- IP XX symbol for water proof indication, IP number according to degree of protection against ingress of water, other than IPX0. If the first numeral for the IP numbering is omitted, the omitted numeral shall be replaced by the letter X, for example IPX5.

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Conformity check

- Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories.
- Conform to client's requirement

Color shade check

- Check the unit from piece to piece and within same unit.
- Pending overall result if found lot shade at gray scale 4 or below gray scale 4

Fabric weight check

- 1. Used equipment: Electronic balance (0.1g), cutting die.
- 2. Use cut machine to cut a 0.01square meter (circle or square) fabric swatches from the product (3 positions on one garment for each color).
- 3. Weight the fabric swatches and count average weight per swatch.
- 4. The weight (g) per square meter =100 x g (average weight).
- Within client requirements;
- If no client tolerance, accept if the difference is within +/- 5%;
- If out of 5%, remark and pending report:
- If no client spec given, record actual finding only.

Seaming strength test

- Pull the seaming by hand with normal force
- No breakage when pulling

Accessory fastness test

- Pull the accessory by hand with normal force
- No breakage or detachment

Smell check

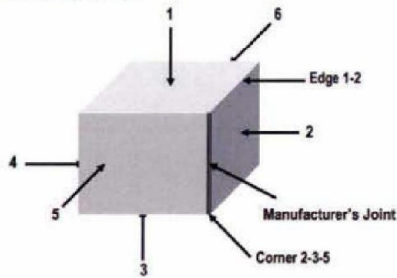
- Smell by nose within 3cm
- Should be as the client requirement, no odor.

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Carton drop test

- One corner, three edges, six sides, at height of
- 30inch (9.5kg)
- 24inch (9.5kg~18.6kg)
- 18inch (18.6kg~27.7kg)
- 12inch (27.7kg~45.3kg)
- 8inch (45.3kg~68kg) on the cement floor.
- No unit drop out, No any damage on unit.

Identify faces according to the diagram below.



Sequence #	Orientation	Specific face, edge or corner
1	Corner	most fragile face-3 corner, if not known, test 2-3-5
2	Edge	shortest edge radiating from the corner tested
3	Edge	next longest edge radiating from the corner tested
4	Edge	longest edge radiating from the corner tested
5	Face	one of the smallest faces
6	Face	opposite small face
7	Face	one of the medium faces
8	Face	opposite medium face
9	Face	one of the largest faces
10	Face	opposite large face

Fitting check

- Wear the products, verify comfortable level of the products and adhered force of accessories.
- Good fitting and no failure is found

Internal check

- Cut the product apart and separate the layers of material ;
- Check the cleanliness ;
- Check the strength by pulling the material with appropriate force
- The product should include at least 3 layers;
- There must be a layer of melt-blown non-woven fabric by polarity surface check
- All materials are cleaned and strong enough

Polarity check

- Prepare some paper scraps smaller than 1x1cm
- Fully contact the melt-blown material with paper scraps;
- Gently lift the melt-blown material and observe the adsorption effect of paper scraps
- The paper scraps should obvious polar adsorption effect on melt-blown materials

Combustion test

- Test individually with each layer of material
- After the flame contacts the material for about 3s, and leaves the product
- Observe the flammability of the material
- After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds
- If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional
- If the material could not be extinguish, the result would be failed.

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Nose clip check

- The mask should be fitted with a nose clip which is adjustable
- No failure

Mask the rope

- The mask rope is easy to adjust and has enough strength to fix the mask. Pull the mask rope with 10N force without breaking
- No failure

Filtering efficiency test (EN149)

- Per filtering efficiency tester
- Under the condition of gas flow is 55 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table
- Grade Filtering efficiency(%)
- FFP1 >=80
- FFP2 >=94
- FFP3 >=99
- Conform to requirement

Bacterial Filtration Efficiency test (BFE) (EN14683)

- Check the certificate or test report
- Bacterial efficiency should comply with the requirements of table
- TPYE BFE(%)
- I >=95
- II >=98
- R >=98
- Conform to requirement

Airflow resistance test (EN149)

- Per airflow resistance tester
- Exhalation valve flow (30 & 95 L/min)
- FFP1 <= 0.6/2.1
- FFP2 <=0.7/2.4
- FFP3 <=1.0/3.0
- Exhalation valve pull (160 L/min)
- <= 3.0
- No failure

Surface wet resistance test

- Tighten the melt-blown process material on a plane with a 45 degree angle slope
- Using 250 ml water, dripping evenly on the material surface within 25s
- Observe the wet area on the material after the test
- Wetting at the sprinkling points on the sample surface, or no any wetting

Test report review

- Factory should provide below test report for review: Microbial index test report, ethylene oxide residue test report, flame retardant performance test report, skin irritation test report, tightness test report.
- No failure

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Water repellent test

- Sprinkle water on the surface (body and seam) of the product. Wait five minutes and check if the water permeate the reverse.
- if water permeate the reverse, the test is failed.

Note:

1. This report reflects our findings at the time and the place of inspection based on random samples selected.
2. This inspection was carried out to the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one.
3. This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter.
4. This report does not evidence shipment. This report is complete and its content may not be reproduced.
5. Our services are subject to the General Conditions of Service of V-Trust, which is shown at our website and can be sent to you upon written request. This report's inspection results only relate to the samples as (randomly picked) by our inspector.

.....
Are you satisfied with this report? Please [CLICK HERE](#) to rate your experience with us so we can serve you better.

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It is always the result of high intentions, sincere effort, intelligent direction and skillful execution. It represents the wise choice of many alternatives!



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BIJLAGE 9

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I. GENERAL INFORMATION [How to read the report](#)


Client:	MJH International	
Supplier:	Rome International Handbag Company Limited	
Factory:	Rome International Handbag Company Limited	
Product Name:	KN95 mask	
P.O. No.:		
Item No.:	KN95 mask	
Order Quantity:	1000000 pcs	
Sample Size:	500 pcs	
Man-day Quantity:	1 Man-day(s)	
Destination:	The Netherlands	
Inspection Date:	27 April 2020	
Re-Inspection:	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
Reference Sample:	<input checked="" type="checkbox"/> Approval sample by Client <input checked="" type="checkbox"/> Product Specification <input checked="" type="checkbox"/> P.O. <input type="checkbox"/> Packaging Spec.	
Available Quantity:	1000000 pcs (Production Completion rate: 100% Packing Completion rate: 90%)	
Inspection Location:	Dongguan, Guangdong Province GPS Map (Longitude: 113.8386093189, Latitude: 23.0933137454)	

II. INSPECTION SUMMARY

	Passed*	Failed	Pending	Not Applicable
A. Quantity 	✓			
B. Workmanship	✓			
C. On-Site Tests	✓			
D. Product Specification	✓			
E. Packing	✓			
F. Marking & Labeling	✓			
G. Production line checking	✓			
H. Client Special Requirements				✓
I. Production Schedule	Estimate the PSI inspection can be done on 28 April 2020 . Estimate the date 28 April 2020 when the goods would be finished and completely packed.			
J. Photos K. Videos  L. Form	 Click on any title here to view more details.			

* The Passed results will be valid only after the client **notes and accepts** the issues in the following remarks.

AQL Result (AQL is the abbr. of Acceptance Quality Limits)	 What is AQL
---	---

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Inspection Standard: Single sampling plan for Normal inspection according to ANSI/ASQ Z1.4-2008

AQL Acceptable Level: **Critical: Not Allowed, Major: 2.5, Minor: 4.0**

Inspection Sampling Level: **AQL Level III**

Sample Size: **500 pcs**

AQL Level	Sample Size	Acceptance	Actual Found	Result	AQL Result
Critical: Not Allowed	500	0	0	Passed	Within AQL
Major: 2.5	500	21	3	Passed	
Minor: 4.0	315	21	7	Passed	

* For detailed photos & description, please refer to Section B.


Client Special Requirements		
1.	Nil.	N/A

* For detailed photos & description, please refer to Section H.



III. REMARKS

Problem Remarks - Need to be confirmed by client



1.	Upon arrival, there were 600 cartons (900000 pieces) well packed units stored in warehouse for inspection. The rest units were under packing. So the inspected samples were selected from the packed and unpacked. Refer to section A for detail.
2.	180PCS out of 500PCS, the width of the edge was uneven. Please refer to below photos for details.
3.	There was difference between the actual unit and approval sample. Please refer to below photos for details.

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There were 5 different types of mask found in the inspected samples. Detail was as below							
Type number	KN95 marking	Internal check from outer to inner	Width of rope (mm)	Length of rope (cm)	Unit size (cm)	Net weight (g)	QTY-pieces (selected 500 pieces for checking)
1#	Only on 1 side of unit	(5 layers) no-woven fabric (50gsm)- Polypropylene melting spray cloth (30gsm)- Polypropylene melting spray cloth (35gsm)- ES hot air cotton (40gsm)- no-woven Fabric (30gsm)	5	19	L×W (cm) while folded: 10.7×15.8 Width (cm) While Opened: 19.0	5.25	80
2#	on both sides of unit	(5 layers) no-woven fabric (50gsm)- Polypropylene melting spray cloth (30gsm)- Polypropylene melting spray cloth (35gsm)- ES hot air cotton (40gsm)- no-woven fabric (30gsm)	5	20	L×W (cm) while folded: 10.7×15.8 Width (cm) While Opened: 19.0	5.30	120
3#	Only on 1 side of unit	(5 layers) no-woven fabric (52gsm)- Polypropylene melting spray cloth (33gsm)- Polypropylene melting spray cloth (33gsm)- ES hot air cotton (37gsm)- no-woven fabric (28gsm)	5	17	L×W (cm) while folded: 10.7×15.8 Width (cm) While Opened: 19.0	5.03	100
4#	on both sides of unit	(5 layers) no-woven fabric (75gsm)- Polypropylene melting spray cloth (30gsm)-ES	5	19	L×W (cm) while folded: 10.7×15.8 Width (cm) While Opened: 19.0	5.47	110

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		hot air cotton (45gsm)- Polypropylene melting spray cloth (35gsm)- no-woven fabric (35gsm)					
5#	Only on 1 side of unit	(5 layers) no-woven fabric (33gsm)-ES hot air cotton (52gsm)- Polypropylene melting spray cloth (33gsm)- Polypropylene melting spray cloth (47gsm)- no-woven fabric (28gsm)	5	20	LxW (cm) while folded: 10.7x15.8 Width (cm) While Opened: 19.0	5.23	90
5.	For product specification check, some measurements were not conformed to approval sample (the difference was more than 5% or 10%). Refer to section D for detail.						
6.	The factory could not provide required equipment to do filtering efficiency test, bacterial Filtration Efficiency test or Airflow resistance test.						
7.	The mask rope would detach from body when pull it with 6-7N force. It should be 10N force without breaking for standard. Refer to photos for detail.						
8.	There was an extra label (with Chinese) included in package of poly bag. Refer to photos for detail.						
9.	No CE marking was found on unit. Refer to photos for detail.						
10.	The factory could not provide any document like test report for inspection. Factory claimed that they would send to client if need.						
11.	The factory could not provide scale to do the carton gross weight check.						
General Remarks - For client reference							
12.	The compliance policy about the export of protection and medical device keeps changing due to the breakout of the coronavirus worldwide. It is suggested to keep a closed eye on the latest policy to avoid any non-compliance.						
13.	The production date was only found on label packed in poly bag and carton. No production date was found on unit.						
14.	There was no calibration label on scale factory provided for weight check, and the calibration work was conducted by inspector.						
15.	There was no silica gel included in package for this item.						
16.	Factory claimed that they would recheck the inspected samples after VTR inspection, so no inspected sample had been repacked until the inspection was finished.						

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17.	<p>According to the observation on-site and the information collected from the factory:</p> <ul style="list-style-type: none"> - Coronavirus Update: about 100% of factory workers already returned to their posts, and all production lines were running normally. - Coronavirus Update: the public transportation of the city where the factory is located, are NOT fully resumed yet.
18.	<p>Base on our finding of materials/accessories/semi-finished products/finished products/the production line, we recommend the manufacturer to make improvement or pay attention on follow up mass production:</p> <ul style="list-style-type: none"> - Pay more attention and improve the self-inspection on the defectives: <u>Workmanship</u>. - Pay more attention to <u>packing</u>. - Improve the frequency/standard of inspection on process of <u>Workmanship and packing</u>. - Keep the production lines clean and tidy. - Lubricate and maintain the production machines well to ensure it in a good condition. - Array and stock raw materials/semi-finished products/finished products in good order to avoid confused or damaged. - Identify the defective products with marking / labeling to avoid it mixed with the conforming product. - To ensure the reworked and repaired products being re-inspected before release. - Promote the ability/skill/ awareness of inspector. - Make more training/explaining on main points of requirements to operators for process: <u>Workmanship</u>. - Nil.
19.	The factory was requested to repair/replace the defective products our inspector found during the inspection.
Factory Information	
20.	<p>Factory cooperation:</p> <ul style="list-style-type: none"> <input type="checkbox"/> Good - Enough manpower to assist, and good cooperation. <input checked="" type="checkbox"/> Average - Enough manpower to assist. <input type="checkbox"/> Poor - Manpower, equipment or document not provided timely.
21.	<p>Number of workers in factory:</p> <ul style="list-style-type: none"> <input type="checkbox"/> Less than 50 people <input type="checkbox"/> 50-100 people <input type="checkbox"/> 100-500 people <input type="checkbox"/> 500-1000 people <input type="checkbox"/> More than 1000 people <input checked="" type="checkbox"/> Unknown
22.	<p>The observed level of production/manufacturing activity at the inspection site was:</p> <ul style="list-style-type: none"> <input type="checkbox"/> Extremely busy <input checked="" type="checkbox"/> Normal activity <input type="checkbox"/> Low activity / No production <input type="checkbox"/> N/A (Reasons: Inspection was held at warehouse or port. / Inspector had no access to workshops. / Factory was unwilling to disclose information, etc)
23.	<p>Inspector's opinion on the factory:</p> <ul style="list-style-type: none"> <input type="checkbox"/> Good - The factory was neat and tidy. The testing equipment was well maintained and calibrated. <input checked="" type="checkbox"/> Average - The factory was tidy, and the testing equipment ran normally. <input type="checkbox"/> Poor - The factory was messed, the basic testing equipment was not available / not workable.
Sample Collection Record	
24.	No sample was collected on site.
Photos:	

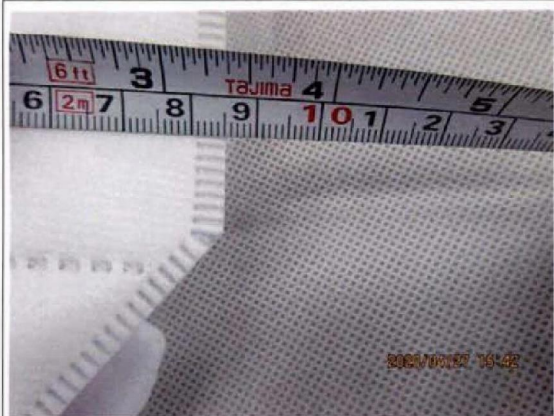
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† 1 - Remark 2: 180PCS out of 500PCS, the width of the edge was uneven.



† 2 - Remark 2: 180PCS out of 500PCS, the width of the edge was uneven.



† 3 - Remark 2: 180PCS out of 500PCS, the width of the edge was uneven.



† 4 - Remark 2: 180PCS out of 500PCS, the width of the edge was uneven.

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† 5 - Remark 2: 180PCS out of 500PCS, the width of the edge was uneven.




† 6 - Remark 2: 180PCS out of 500PCS, the width of the edge was uneven.

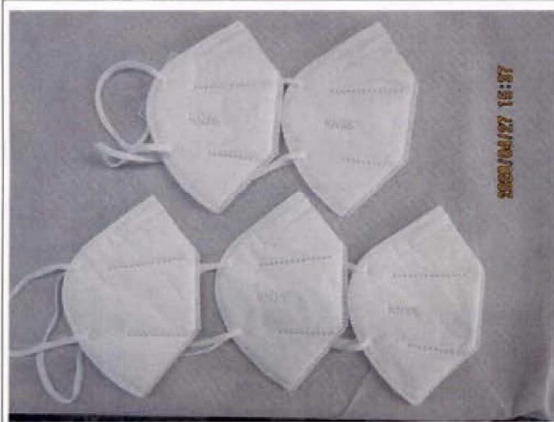


† 7 - Remark 3: There was difference between the actual unit and approval sample-the left one was the approval sample

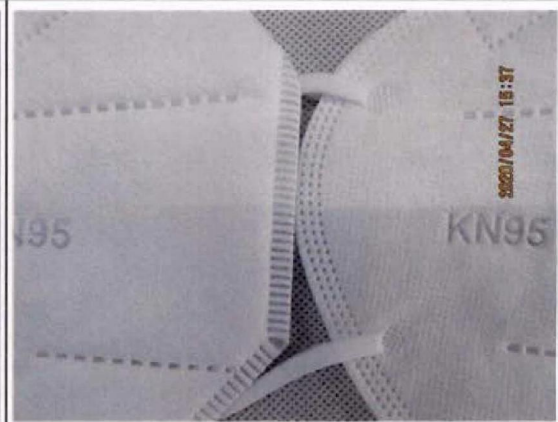


† 8 - Remark 3: There was difference between the actual unit and approval sample-the left one was the approval sample

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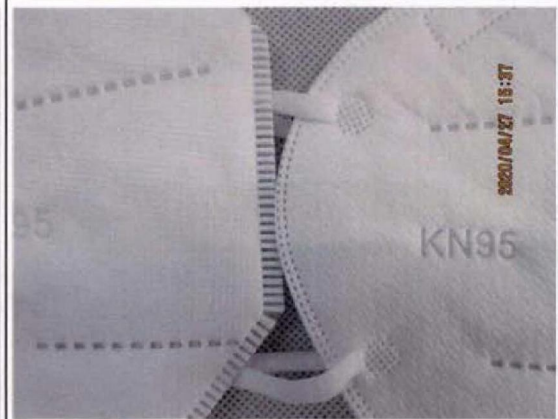
† 9 - Remark 4: There were 5 different types of mask found in the inspected samples.




† 10 - Remark 4: There were 5 different types of mask found in the inspected samples.

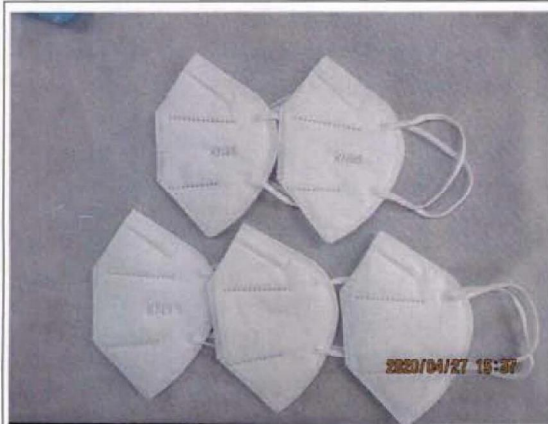


† 11 - Remark 4: There were 5 different types of mask found in the inspected samples.



† 12 - Remark 4: There were 5 different types of mask found in the inspected samples.

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† 13 - Remark 4: There were 5 different types of mask found in the inspected samples.





† 14 - Remark 4: There were 5 different types of mask found in the inspected samples.



† 15 - Remark 4: There were 5 different types of mask found in the inspected samples.



† 16 - Remark 4: There were 5 different types of mask found in the inspected samples.

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† 17 - Remark 7: The mask rope would detach from body when pull it with 6-7N force. It should be 10N force without breaking for standard.




† 18 - Remark 7: The mask rope would detach from body when pull it with 6-7N force. It should be 10N force without breaking for standard.

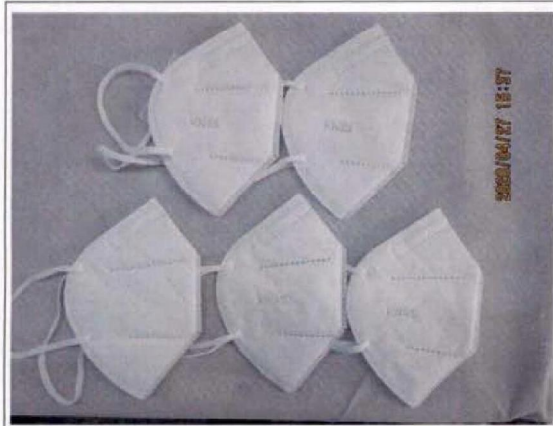


† 19 - Remark 8: There was an extra label (with Chinese) included in package of poly bag.

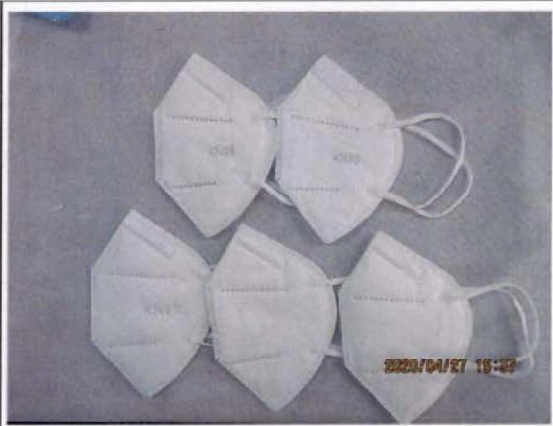


† 20 - Remark 8: There was an extra label (with Chinese) included in package of poly bag.



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f 21 - Remark 9: No CE marking was found on unit.

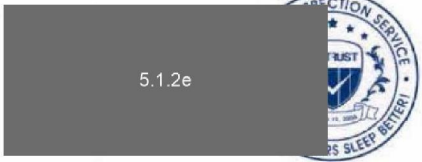


f 22 - Remark 9: No CE marking was found on unit.

	During Production Inspection Report		Conclusion 
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IV. CONCLUSION

PASSED
(Conditional)



Approved by: 5.1.2e

The meaning of conclusion:

- PASSED** - The inspected samples conform to the client's requirements.
The shipment may be released after getting the client's approval.
- PASSED (Conditional)** - The Passed result will be valid only after the client notes and accepts the issues in the remarks.
The shipment may be released after getting the client's approval.
- PENDING** - The client should evaluate the issues in the remarks, and then decide to approve or reject the shipment.
- FAILED** - There will be risks if the shipment is released in this condition. A re-inspection is suggested after the failed problems are solved. However the client has the final decision to approve or reject the shipment after considering different factors.


Will you approve and release this shipment?

Approve

Reject

1. After logging in, you may click the above button to inform the supplier of your decision simply.
2. You may still edit the message sent to your supplier online.
3. You may also get the statistics of all your inspections on [Dashboard](#).

Inspector & Report Reviewer:

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5.1.2e



Inspector(s):	5.1.2e	Report Reviewer:	5.1.2e
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Should you have any question, please contact us:

5.1.2e	5.1.2e E: 5.1.2e @v-trust.com T: +86- 5.1.2e M: +86 5.1.2e	5.1.2e	5.1.2e E: 5.1.2e @v-trust.com T: +86- 5.1.2e M: +86 5.1.2e
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— This is the end of Inspection Summary. —

Please find our inspection details from next page of each Section, Checklist.

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A. QUANTITY

Quantity										Unit: pcs
P.O.	Item	Order Qty	Qty/Carton	Order Carton	Quantity Breakdown			Sample Size		
					Packed	Unpacked	Unfinished	Packed	Unpacked	
	KN95 mask	1000000	1500	667	900000	100000	0	450	50	
Total:		1000000	-	667	900000	100000	0	450	50	
Selected Cartons										
Carton Quantity Available: 667 cartons										
Completion rate: 90%										
Selected Cartons: 26 cartons										
No carton number in shipping mark.										
Item		Carton Number								Total
KN95 mask		/	/	/	/	/	/	/	/	26 CTN
Result:		Passed (Conditional)								
Remark:		- Upon arrival, there were 600 cartons (900000 pieces) well packed units stored in warehouse for inspection. The rest units were under packing. So the inspected samples were selected from the packed and unpacked.								

B. WORKMANSHIP

 What is AQL

Inspection Standard: Single sampling plan for Normal inspection according to ANSI/ASQ Z1.4-2008							
Inspection Level	Sample Size	AQL		Acceptance	Actual Found	Result	
Level III	500 pcs	Critical:	Not Allowed	0	0	Passed	
		Major:	2.5	21	3	Passed	
		Minor:	4.0	21	7	Passed	
Workmanship Defectives / Function Inspection Findings							
Description					Critical	Major	Minor
For Item: KN95 mask					Sample size: 500 pcs		
1.	Broken connecting rope					2	
2.	Dirty mark on unit surface					1	
3.	Wrinkle marks on unit						5
4.	Poor cutting on edge						2
Sample Size:					500	500	315
Acceptance:					0	21	21
Actual Found:					0	3	7
Note: Only one most serious defect is taken into account per each defective unit.							
Result:		Passed (Conditional)					

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Remark:	<ul style="list-style-type: none"> - 180PCS out of 500PCS, the width of the edge was uneven. - There was difference between the actual unit and approval sample. - There were 5 different types of mask found in the inspected samples.
---------	--

1 Defect photos of Items: KN95 mask



† 23 - Broken connecting rope



† 24 - Detail



† 25 - Broken connecting rope



† 26 - Detail

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† 27 - Dirty mark on unit surface



† 28 - Detail



† 29 - Wrinkle marks on unit




† 30 - Detail



† 31 - Wrinkle marks on unit



† 32 - Detail

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↑ 33 - Wrinkle marks on unit



↑ 34 - Detail



↑ 35 - Wrinkle marks on unit




↑ 36 - Detail



↑ 37 - Wrinkle marks on unit



↑ 38 - Detail

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† 39 - Poor cutting on edge



† 40 - Detail



† 41 - Poor cutting on edge





† 42 - Detail

C. ON-SITE TESTS


	Description	Sample Size	Passed	Failed	Result / Reading
1.	Conformity Check - Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories. - Conform to client's requirement	Full 500 pcs	500	0	Passed (Conditional)
2.	Color Shade Check - Check the unit from piece to piece and within same unit. - Pending overall result if found lot shade at gray scale 4 or below gray scale 4	Full 500 pcs	500	0	Passed

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3.	Fabric Weight Check - 1. Used equipment: Electronic balance (0.1g), cutting die. - 2. Use cut machine to cut a 0.01square meter (circle or square) each layer material from the product - 3. Weight the specimen and count average weight per swatch. - 4. The weight (g) per square meter =100 x g (average weight). - Within client requirements; - If no client tolerance, accept if the difference is within +/- 5%; - If out of 5%, remark and pending report; - If no client spec given, record actual finding only.	1 pcs	1	0	Actual Finding
4.	Barcode Readability Check - Scan by barcode scanner. - Compare the read number on reader against printed number besides and applicant's requirement.	2 pcs	0	0	N/A
5.	Seaming Strength Test - Pull the seaming by hand with normal force - No breakage when pulling	Full 500 pcs	500	0	Passed
6.	Accessory Fastness Test - Pull the accessory by hand with normal force - No breakage or detachment	Full 500 pcs	500	0	Passed
7.	Smell Check - Smell by nose within 3cm - Should be as the client requirement, no odor.	Full 500 pcs	500	0	Passed
8.	Rub Check - Use cotton dripped with water, rub the marking on silk-screen printing by hand for 15 seconds. - Printing is clear after the rub	2 pcs	2	0	Passed
9.	Carton Drop Test - One corner, three edges, six sides, at height of - 30inch (9.5kg) - 24inch (9.5kg~18.6kg) - 18inch (18.6kg~27.7kg) - 12inch (27.7kg~45.3kg) - 8inch (45.3kg~68kg) on the cement floor. - No unit drop out, No any damage on unit.	1 pcs	1	0	Passed

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10.	Fitting Check - Wear the products, verify comfortable level of the products and adhered force of accessories. - Good fitting and no failure is found	2 pcs	2	0	Passed
11.	Internal Check - Cut the product apart and separate the layers of material ; - Check the cleanliness ; - Check the strength by pulling the material with appropriate force - The product should include at least 3 layers; - There must be a layer of melt-blown non-woven fabric by polarity surface check - All materials are cleaned and strong enough	5 pcs	5	0	Passed (Conditional)
12.	Polarity Check - -Prepare some paper scraps smaller than 1x1cm - -Fully contact the melt-blown material with paper scraps; - -Gently lift the melt-blown material and observe the adsorption effect of paper scraps - -The paper scraps should be with obvious polar adsorption effect on melt-blown materials	5 pcs	5	0	Passed
13.	Combustion Test - Test individually with each layer of material (Not applicable for filter sponge) - After the flame touching the material for about 3s, and leaves the product without flame - Observe the flammability of the material - After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds - If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional - If the material could not be extinguished, the result would be failed.	1 pcs	1	0	Passed
14.	Nose Clip Check - The mask should be fitted with a nose clip which is adjustable - No failure	Full 500 pcs	500	0	Passed

	During Production Inspection Report		Conclusion ^③
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15.	Mask Rope Check - The mask rope is easy to adjust and should be with enough strength to fix the mask. Pull the mask rope with 10N force without breaking - No failure	3 pcs	3	0	Passed (Conditional)
16.	Particle Filtration Efficiency (EN149) - Per filtering efficiency tester - Under the condition of gas flow is 95 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table - Grade Filtering efficiency(%) - FFP1 >=80 - FFP2 >=94 - FFP3 >=99 - Conform to requirement	3 pcs	0	0	Not Tested
17.	Bacterial Filtration Efficiency test (BFE) (EN14683) - Check the certificate or test report - Bacterial efficiency should comply with the requirements of table - TPYE BFE(%) - I >=95 - II >=98 - II R >=98 - Conform to requirement	3 pcs	0	0	Not Tested
18.	Breathing Resistance(EN149) - Per airflow resistance tester - Exhalation valve flow (30 & 95 L/min) (mbar) - FFP1 <= 0.6/2.1 - FFP2 <=0.7/2.4 - FFP3 <=1.0/3.0 - Exhalation valve pull (160 L/min) - <= 3.0 - No failure	3 pcs	0	0	Not Tested

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19.	Surface Wet Resistance Test --Tighten the melt-blown process material on a plane with a 45 degree angle slope --Using 250 ml water, dripping evenly on the material surface within 25s --Observe the wet area on the material after the test --Wetting at the sprinkling points on the sample surface, or no any wetting	1 pcs	1	0	Passed
20.	Information Of Manufacture check - Check the production date and name of manufacture whether is found on product or package - The information should be clear and corrective, otherwise the result should be failed	1 pcs	1	0	Actual Finding
21.	Test Report Review - Factory should provide test report for review - No failure	1 pcs	0	0	Not Tested
22.	Water repellent test - Sprinkle water on the surface (body and seam) of the product. Wait five minutes and check if the water permeate the reverse. - if water permeate the reverse, the test is failed.	2 pcs	2	0	Passed
Result:		Passed (Conditional)			
Remark:	- There was difference between the actual unit and approval sample. - There were 5 different types of mask found in the inspected samples. - The mask rope would detach from body when pull it with 6-7N force. It should be 10N force without breaking for standard.				


* Refer to V-Trust Work Instruction: VTR-WI-CZ-1002.

D. PRODUCT SPECIFICATION					
	Client Spec.	Ref. Sample	1# Sample	2# Sample	3# Sample
Item No.:	KN95 mask				
L×W (cm) while folded	/	10.7x15.7	10.7x15.8	10.7x15.8	10.7x15.8
Width (cm) while opened	/	18.7	19.0	19.0	19.0
Rope length (cm)	/	18	19	20	19
Width of rope (mm)	/	3.5	5.0	5.0	5.0

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Net Weight (g)	/	5.29	5.26	5.30	5.03
Result:	Passed (Conditional)				
Remark:	- For product specification check, some measurements were not conformed to approval sample (the difference was more than 5% or 10%).				

E. PACKING

Package Details								
								
Item No.	Qty/Carton		Carton Size (L x W x H, cm)		Gross Weight (kgs)		Qty / Inner box	
	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual
KN95 mask	1500	1500	68x36x39.5	68x36x39.5	10		/	/
Export Carton Details								
Fastening Metal Staples		No		Nylon Band		No		
Material		Cardboard		Corrugated Paper Piles		5-ply		
Packing Method								
10 units were packed into a poly bag, and then 150 poly bags were packed into a carton.								
Assortment Method								
No assortment								
Result: Passed (Conditional)								
Remark: - The factory could not provide scale to do the carton gross weight check.								

F. MARKING & LABELING

Barcode/Labeling/Printing		
Name	Location	Result
Item number	Carton, poly bag and unit	Passed
CE Mark	Carton and poly bag	Passed
Logo and label	Unit and package	Passed (Conditional)
Instruction manual and documentation check		Provided by
- No instruction manual included.		N/A
- Certificate		N/A
Shipping Marks		
Shipping Marks (on 2 sides)		Actual Finding
Side Marks (on 2 sides)		Actual Finding
Inner Box Marks (on / side)		N/A

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Result:	Passed (Conditional)
Remark:	<ul style="list-style-type: none"> - There was an extra label (with Chinese) included in package of poly bag. - No CE marking was found on unit. - The factory could not provide any document like test report for inspection. Factory claimed that they would send to client if need.

G. PRODUCTION LINE CHECKING

Semi-finished products were checked on the production line, the finding were as below:

Process/Accessory	Sampling Size (pieces/pairs)	Findings		
		Style & Color	Problems/Defectives	Number
Unpacked unit and packing material	32	/	No defect was found	0
Total:	32	-	-	0

Result: **Passed**

Remark: Nil.

H. CLIENT SPECIAL REQUIREMENTS

		Client Requirements	Result
1.	Nil.		N/A
Result:		N/A, No client special requirement	
Remark:		Nil.	

I. PRODUCTION SCHEDULE

Production Lines available for Production of this order:

How many lines are available? 1

How many workers per line? 20

What is the output rate per line per date? 80000

For the manufacturer, the maximum output per day is 100000 and the minimum output per day is 60000.

Estimate the date 28 April 2020 when the PSI inspection can be done.

Estimate the date 28 April 2020 when the goods can be finished and completely packed.

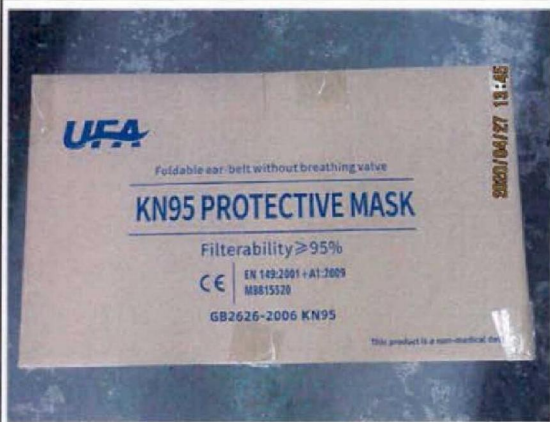
J. PHOTOS

Photos of Item: KN95 mask

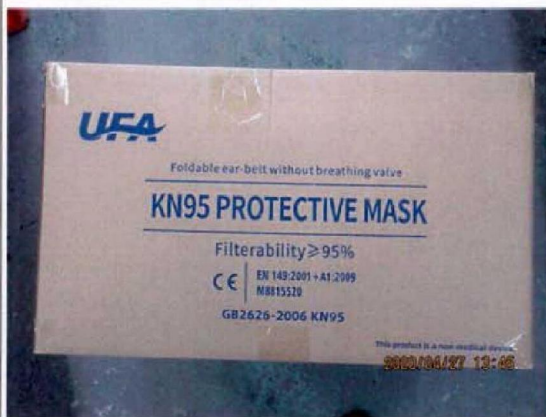
	During Production Inspection Report		Conclusion 
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↑ 43 - Export carton



↑ 44 - Shipping mark



↑ 45 - Shipping mark




↑ 46 - Side mark

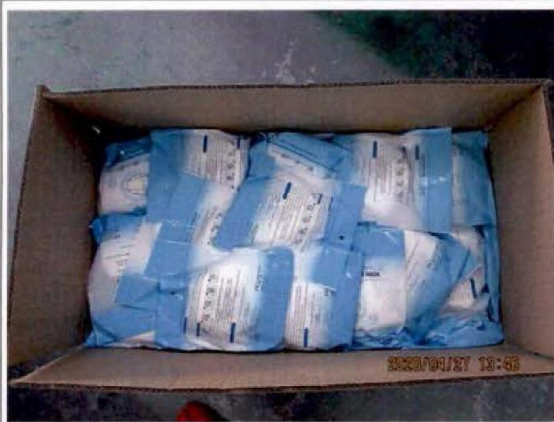


↑ 47 - Side mark



↑ 48 - Carton packing

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† 49 - Carton packing



† 50 - 5-ply carton



† 51 - Unit packing




† 52 - Unit packing



† 53 - Unit packing



† 54 - Unit packing

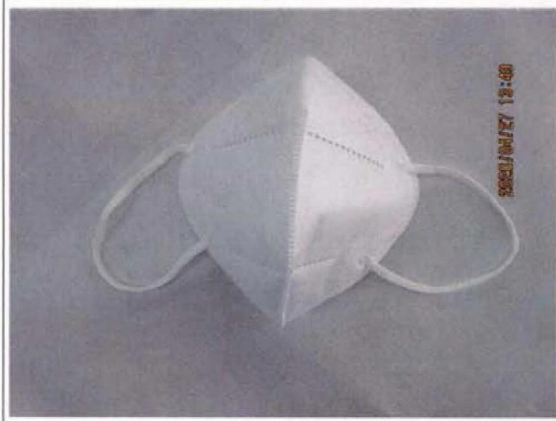
	During Production Inspection Report		Conclusion ⓘ
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† 61 - Unit view



† 62 - Unit view



† 63 - Unit view



† 64 - Unit view

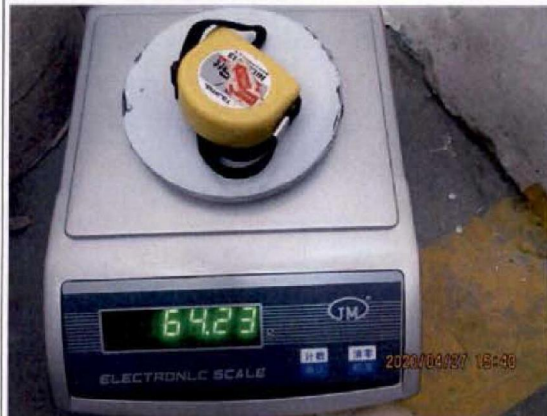


† 65 - Unit view

Nil

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Photos of On-Site Tests



† 66 - Calibration for scale factory provided for weight check



† 67 - Approval sample weight check



† 68 - Unit net weight check

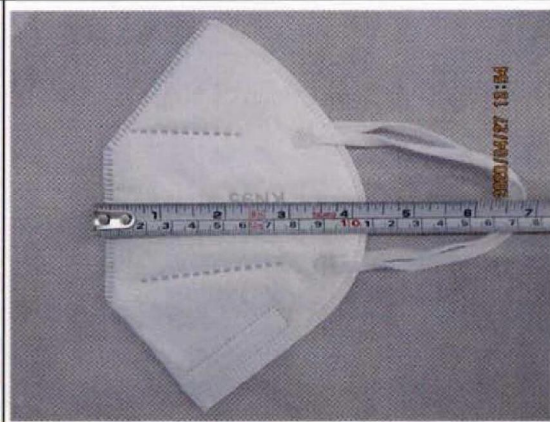


† 69 - CE logo size check

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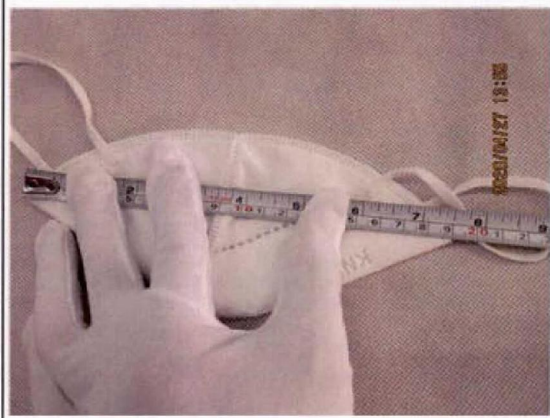
† 70 - CE logo size check



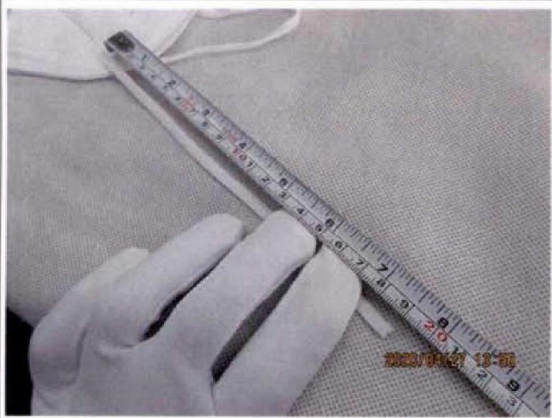
† 71 - Unit size check



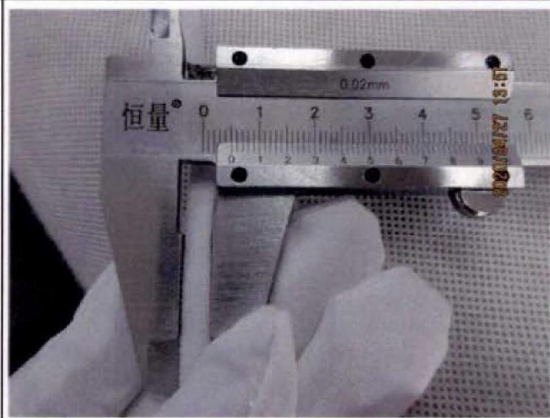
† 72 - Unit size check



† 73 - Unit size check



† 74 - Unit size check

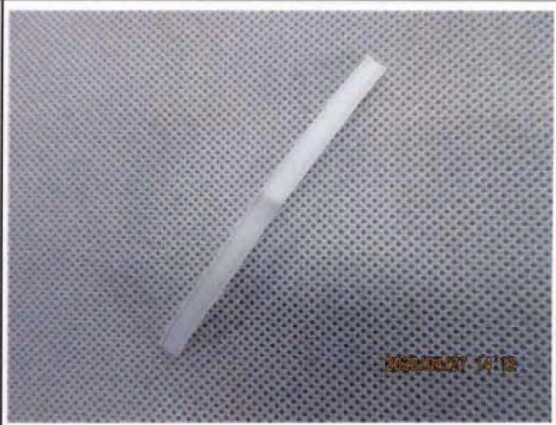


† 75 - Unit size check

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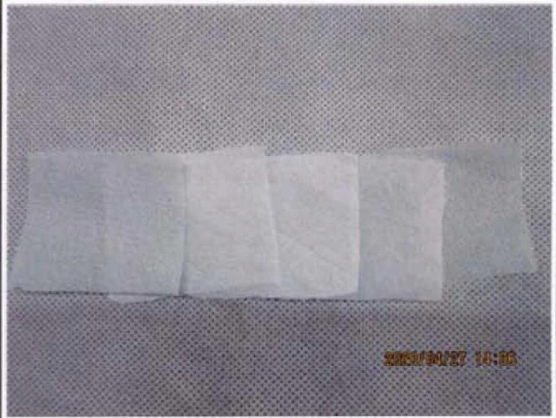
↑ 76 - Internal check



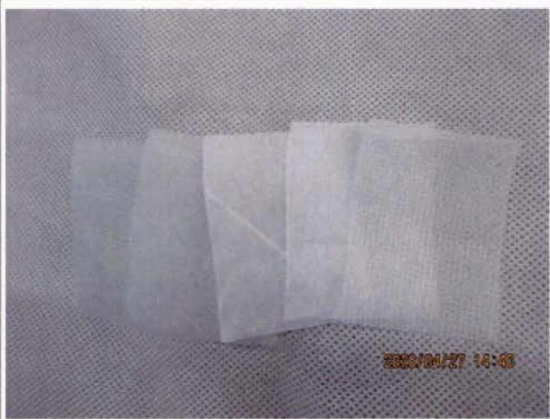
↑ 77 - Internal check



↑ 78 - Internal check




↑ 79 - Internal check

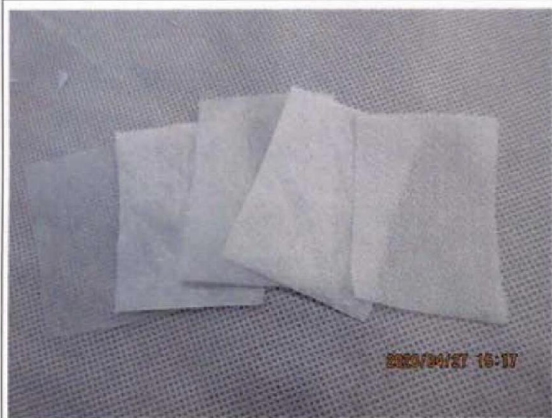


↑ 80 - Internal check



↑ 81 - Internal check

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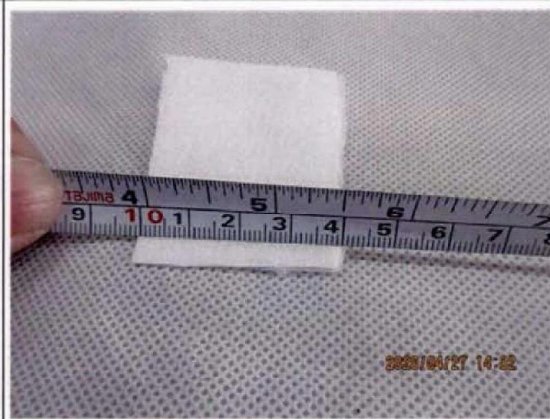
† 82 - Internal check



† 83 - Internal check



† 84 - Fabric weight check





† 85 - Fabric weight check



† 86 - Fabric weight check



† 87 - Fabric weight check

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↑ 88 - Fabric weight check



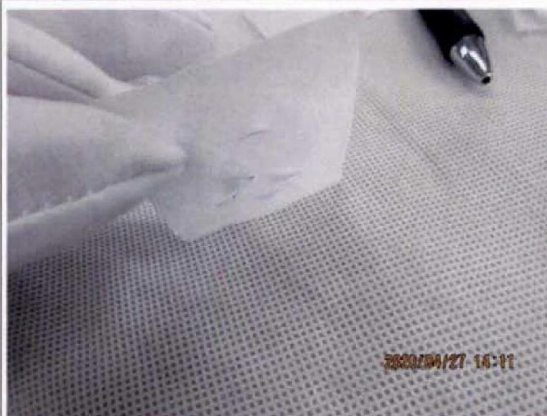
↑ 89 - Fabric weight check



↑ 90 - Fabric weight check





↑ 91 - Polarity check



↑ 92 - Polarity check



↑ 93 - Combustion test

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† 94 - Water repellent test



† 95 - Water repellent test



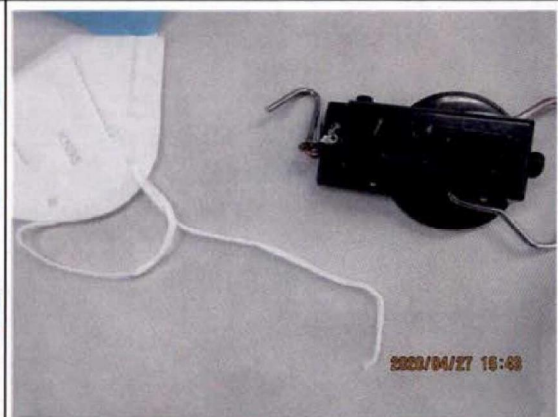
† 96 - Seaming strength test



† 97 - Accessory fastness test

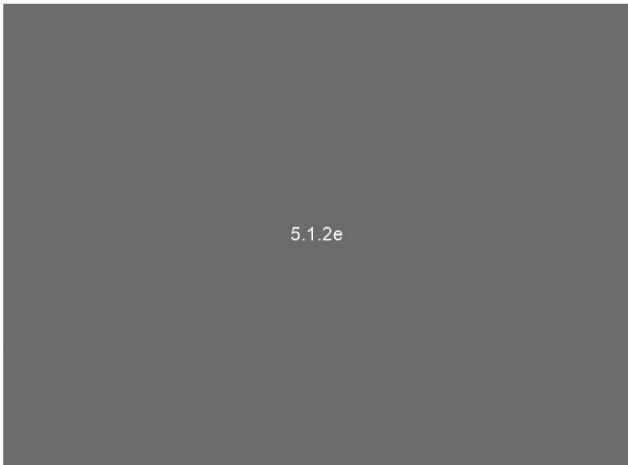


† 98 - Mask Rope Check



† 99 - Mask Rope Check

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5.1.2e




↑ 101 - Carton drop test

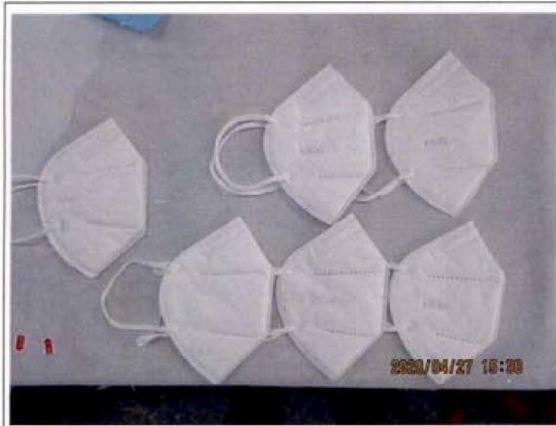


↑ 102 - Carton drop test



↑ 103 - Sample comparison check-the left one was the approval sample

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↑ 104 - Sample comparison check-the left one was the approval sample

Nil



Photos of Other Information



↑ 105 - Products in warehouse



↑ 106 - Products in warehouse

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↑ 107 - Products in warehouse



↑ 108 - Products in warehouse



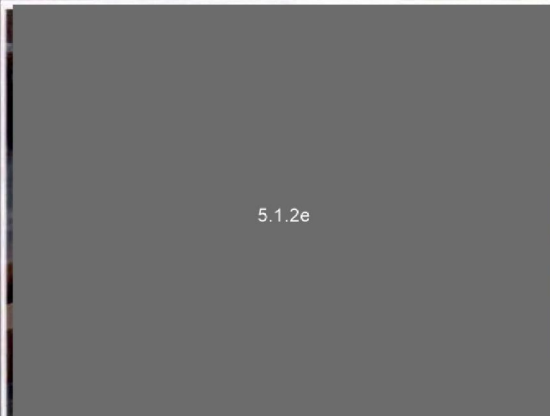
↑ 109 - Selected cartons




↑ 110 - Selected carton




↑ 111 - Inspected samples




↑ 112 - Packing at workshop

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Big Size Photos

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		V-Trust Inspection Service Co., Ltd. 广州威卓商品检测技术有限公司	Code of Conduct 行为守则
Inspection No. 检验单号	01076922	Factory 厂商	13:19 PM
Inspection Date 检验日期		Arrival Time 到厂时间	
Inspector 检验工程师		Document No. 文件号	VTR-QR-CZ-001

5.1.2e

Dear Manufacturer 尊敬的厂商,

V-Trust Inspection Service Co., Ltd. (hereinafter referred to as V-Trust) is committed to providing both its domestic and overseas customers with independent, impartial and objective assessments and inspection services. We accurately record and report the results of the inspection to the customers. To ensure that the inspection can be conducted duly and effectively, please provide your support and cooperation to the V-Trust staff on site! 广州威卓商品检测技术有限公司 (以下简称 V-Trust) 致力于为海内外客户提供独立、公正客观的各类评估和高品质检验服务; 如实记录并向客户汇报检验中的各项发现。为了确保检验工作能够及时、有效地进行, 请您在现场给予支持和协作!


A strict Code of Practice has been implemented for V-Trust staff. It clearly states that V-Trust staff are not allowed to accept gifts or any form of benefit at the expense of their work. We'll present this Code of Conduct to your company in order to inform you of the expectations and requirements of our staff. V-Trust 对于员工管理有一套严格的操作守则, 守则中明确规定, 不允许 V-Trust 职员利用工作之便接受礼物或任何形式利益。我们将本行为守则作为信函, 呈递给您, 以表明 V-Trust 对职员和对贵司的工作期望和要求。

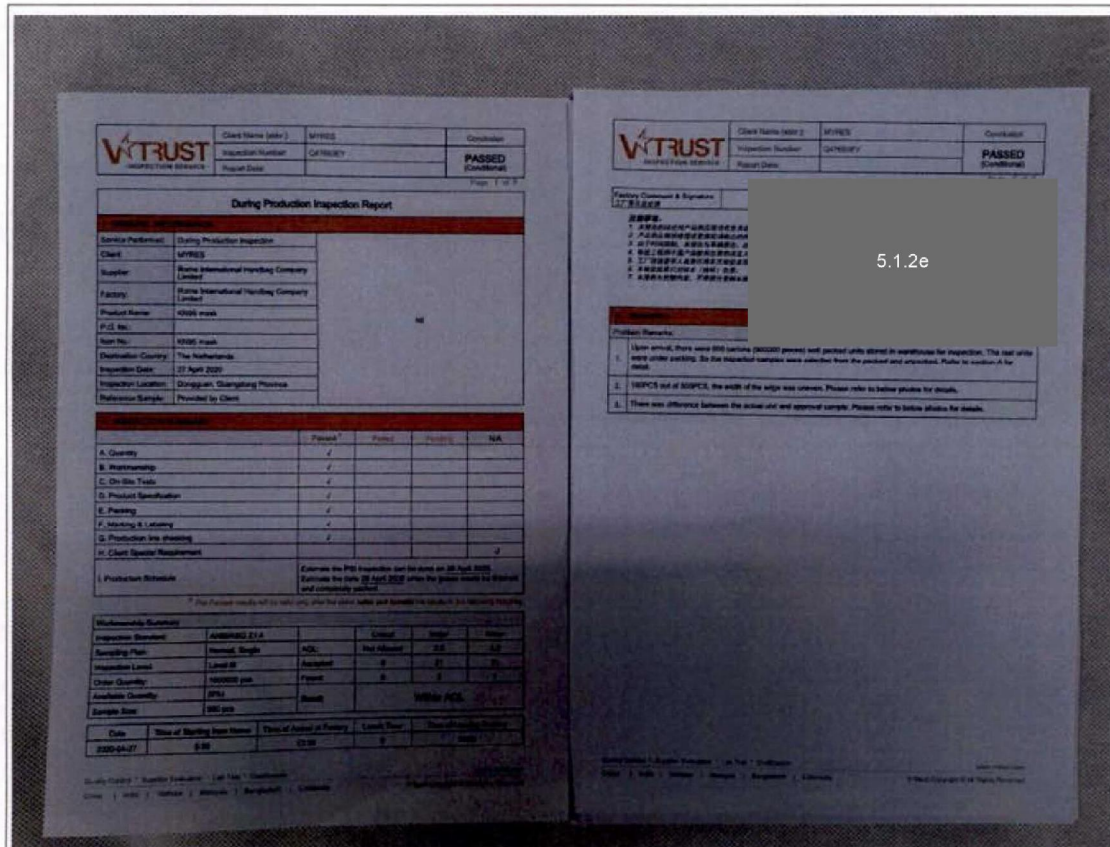
Please read, sign and confirm the following Code of Conduct. 请您阅读、签名并确认以下行为守则的条款

- In accordance with workflow requirements, V-Trust employees should brief the factory on this Code of Conduct upon arrival, and require the factory to sign and take photographs of it. 根据工作流程要求, V-Trust 职员到厂后应及时向工厂简要介绍本行为守则, 并要求工厂签名并拍照。
- Under any circumstance, in an event which involves V-Trust staff requesting various forms of payment or benefits, please expressly refuse and contact our management directly to complain about the employee's violation of this Code of Conduct. 任何情形下, 如遇到 V-Trust 职员要求各种形式的报酬或好处时, 请明确拒绝, 并按以下方式直接联系我司管理人员投诉该职员的违规行为。
- The factory must not bribe or provide any kind of payment or benefit to the V-Trust staff. If such behavior is confirmed, we will report it to the customer immediately, and will launch an investigation on the validity of the inspection. 贵司在任何情形下, 不得贿赂 V-Trust 职员, 不得提供各种形式的报酬或好处给 V-Trust 职员, 如发现存在贿赂, 我司会立即向客户汇报该行为, 并重新检讨该次检验的有效性。
- Upon completion of the inspection, V-Trust staff may select representative bulk samples and/or defective samples. The number of samples taken will be clearly indicated in the draft report. 检验完成后, 根据情况, V-Trust 职员可能要求抽取个别有代表性的出货样品或缺陷样品。抽取样品的个数我们会在草稿报告中明确注明。

If you have any questions, please contact V-Trust headquarters as specified below. Thank you for your cooperation! 如果您有任何疑问, 请按照以下指定方式联系 V-Trust 广州办公室。感谢您的合作!

Factory signature 工厂签名	5.1.2e	If you have any praise or complaints about V-Trust staff, please contact: 对 V-Trust 职员有任何表扬或投诉, 请联系
Factory representative 工厂代表	5.1.2e	Operation Director 5.1.2e
Office Tel/Mobile phone: 办公室电话/手机:	5.1.2e	手机 Mobile Phone: +86- 5.1.2e
Date 日期	5.1.2e	Tel 电话: +86 5.1.2e
		Fax 传真: +86 5.1.2e
		Email 电邮: 5.1.2e @v-trust.com
		Add 地址: 5.1.2e, West Tower, Poly World Trade Centre, 1000 Xingang Road E, Guangzhou, China 510335 中国广州市新港东路 1000 号保利世界贸易中心西塔 11 楼

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† 115 - Draft report with signature of factory's representative

K. VIDEOS

Videos

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† 116 - Testing with water	† 117 - Testing with water
	Nil
† 118 - Combustion test	

L. FORM

Nil

ANNEX – Work Instruction

Visual check


- 1m distance above from the illuminant.
- 30~50cm between product and eye or normal use distance. Inspect each side of the product.

Critical:

- A nonconformity(defect) which experience and judgment indicates is likely to result in a hazardous and / or injurious situation to the user, or makes the product subject to legal seizure, or as per applicant's requirement.

Major:

- Any unit having nonconformity(defect) other than critical is likely to result in failure, or to reduce materially the usability of the unit for its intended purpose, or any unit having an aesthetics nonconformity(defect) which affect the saleability of the products, or as per applicant's requirement.

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Minor:

- Any unit having nonconformity(defect) that is not likely to reduce the usability of the unit for its intended purpose, or is departure from established standards having little bearing on the effective use of the products, or as per applicant's requirement.

Plastic:

- Flow mark, flow line, stress mark, white mark, gate remnant, excessive flash, crack, broken. (Major / Minor)

Metal:

- Rusty, oxidation, deformed, bent, crack, broken, burr, poor polishing, weld. (Major / Minor)

Fabric:

- Use of monofilament sewing thread that will hurt customer's skin. (Critical)
- Loose stud, button, rivet, snap on baby products(under 36 months)(Critical)
- Color shade within same unit(with gray scale 4 or below gray scale 4)(Major)
- Untrimmed edge, Untrimmed thread. Float yarn. Fly yarn. (Major)

Wood:

- Splinter. (Critical)
- Broken, crack, rough surface, worm hole, black / dead knot, chip. (Major / Minor)

Glass / Ceramic:

- Sharp point and sharp edge(May injure customer). (Critical)
- Knives, blades, needles and similar sharp foreign object contamination. (Critical)

Marking and Symbol check

Below symbol should be checked when applicable:

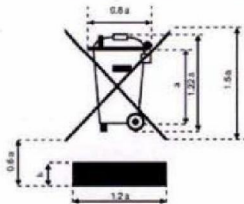
- Age warning symbol, it must be minimum 10mm in diameter. (For Europe market)



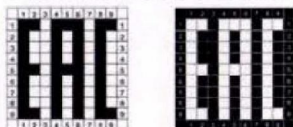
- CE marking, it must be minimum 5mm height. (For Europe market)




- WEEE marking, it must be minimum 7mm height in total, refer to image on the left side for details. (For Europe market)



- EAC marking, it must be minimum 5mm height. (For Russia market)



- Class II symbol, it must be minimum 5mm height/width. (For IEC standard, Europe market)

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- Class III symbol, this marking is suitable for the luminaire/appliance in which protection against electric shock relies on supply at safety extra-low voltage (SELV) and in which voltage higher than those of SELV are not generated.



This marking is not necessary for appliances that are operated only by batteries (primary batteries or secondary batteries that are recharged outside of the appliance). (For IEC standard, Europe market)



- Warning, refer to the image below for details. (For Europe market)



- IP XX symbol for water proof indication, IP number according to degree of protection against ingress of water, other than IPX0. If the first numeral for the IP numbering is omitted, the omitted numeral shall be replaced by the letter X, for example IPX5.

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Conformity Check

- Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories.
- Conform to client's requirement

Color Shade Check

- Check the unit from piece to piece and within same unit.
- Pending overall result if found lot shade at gray scale 4 or below gray scale 4

Fabric Weight Check

1. Used equipment: Electronic balance (0.1g), cutting die.
 2. Use cut machine to cut a 0.01square meter (circle or square) each layer material from the product
 3. Weight the specimen and count average weight per swatch.
 4. The weight (g) per square meter =100 x g (average weight).
- Within client requirements;
 - If no client tolerance, accept if the difference is within +/- 5%;
 - If out of 5%, remark and pending report;
 - If no client spec given, record actual finding only.

Barcode Readability Check

- Scan by barcode scanner.
- Compare the read number on reader against printed number besides and applicant's requirement.

Seaming Strength Test



- Pull the seaming by hand with normal force
- No breakage when pulling

Accessory Fastness Test

- Pull the accessory by hand with normal force
- No breakage or detachment

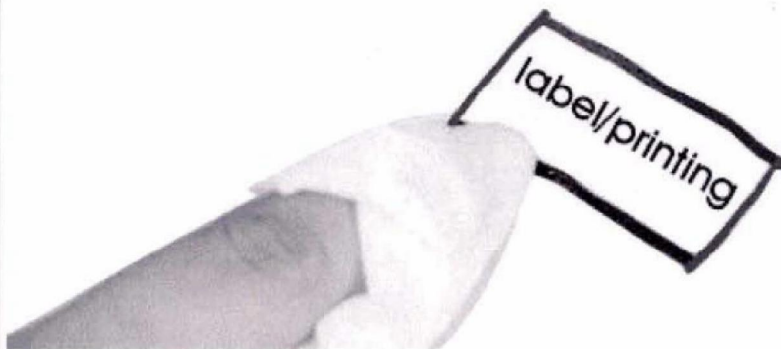
Smell Check

- Smell by nose within 3cm
- Should be as the client requirement, no odor.

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Rub Check

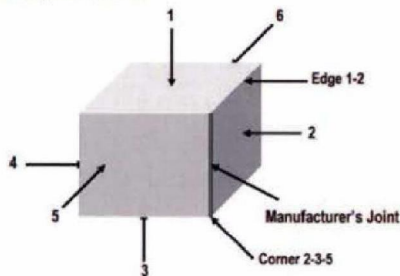
- Use cotton dipped with water, rub the marking on silk-screen printing by hand for 15 seconds.
- Printing is clear after the rub



Carton Drop Test

- One corner, three edges, six sides, at height of
- 30inch (9.5kg)
- 24inch (9.5kg-18.6kg)
- 18inch (18.6kg-27.7kg)
- 12inch (27.7kg-45.3kg)
- 8inch (45.3kg-68kg) on the cement floor.
- No unit drop out, No any damage on unit.


Identify faces according to the diagram below.



Sequence #	Orientation	Specific face, edge or corner
1	Corner	most fragile face-3 corner, if not known, test 2-3-5
2	Edge	shortest edge radiating from the corner tested
3	Edge	next longest edge radiating from the corner tested
4	Edge	longest edge radiating from the corner tested
5	Face	one of the smallest faces
6	Face	opposite small face
7	Face	one of the medium faces
8	Face	opposite medium face
9	Face	one of the largest faces
10	Face	opposite large face

Fitting Check

- Wear the products, verify comfortable level of the products and adhered force of accessories.
- Good fitting and no failure is found

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Internal Check

- Cut the product apart and separate the layers of material ;
- Check the cleanliness ;
- Check the strength by pulling the material with appropriate force
- The product should include at least 3 layers;
- There must be a layer of melt-blown non-woven fabric by polarity surface check
- All materials are cleaned and strong enough

Polarity Check

- Prepare some paper scraps smaller than 1x1cm
- Fully contact the melt-blown material with paper scraps;
- Gently lift the melt-blown material and observe the adsorption effect of paper scraps
- The paper scraps should be with obvious polar adsorption effect on melt-blown materials

Combustion Test

- Test individually with each layer of material (Not applicable for filter sponge)
- After the flame touching the material for about 3s, and leaves the product without flame
- Observe the flammability of the material
- After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds
- If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional
- If the material could not be extinguished, the result would be failed.

Nose Clip Check


- The mask should be fitted with a nose clip which is adjustable
- No failure

Mask Rope Check

- The mask rope is easy to adjust and should be with enough strength to fix the mask. Pull the mask rope with 10N force without breaking
- No failure

Particle Filtration Efficiency (EN149)

- Per filtering efficiency tester
- Under the condition of gas flow is 95 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table
- Grade Filtering efficiency(%)
- FFP1 >=80
- FFP2 >=94
- FFP3 >=99
- Conform to requirement

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Bacterial Filtration Efficiency test (BFE) (EN14683)

- Check the certificate or test report
- Bacterial efficiency should comply with the requirements of table
- TPYE BFE(%)
- I >=95
- II >=98
- II R >=98
- Conform to requirement

Breathing Resistance(EN149)

- Per airflow resistance tester
- Exhalation valve flow (30 & 95 L/min) (mbar)
- FFP1 <= 0.6/2.1
- FFP2 <=0.7/2.4
- FFP3 <=1.0/3.0
- Exhalation valve pull (160 L/min)
- <= 3.0
- No failure

Surface Wet Resistance Test

- Tighten the melt-blown process material on a plane with a 45 degree angle slope
- Using 250 ml water, dripping evenly on the material surface within 25s
- Observe the wet area on the material after the test
- Wetting at the sprinkling points on the sample surface, or no any wetting

Information Of Manufacture check

- Check the production date and name of manufacture whether is found on product or package
- The information should be clear and corrective, otherwise the result should be failed

Test Report Review

- Factory should provide test report for review
- No failure

Water repellent test

- Sprinkle water on the surface (body and seam) of the product, Wait five minutes and check if the water permeate the reverse.
- if water permeate the reverse, the test is failed.

Note:

1. This report reflects our findings at the time and the place of inspection based on random samples selected.
2. This inspection was carried out to the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one.
3. This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter.
4. This report does not evidence shipment. This report is complete and its content may not be reproduced.
5. Our services are subject to the General Conditions of Service of V-Trust, which is shown at our website and can be sent to you upon written request. This report's inspection results only relate to the samples as (randomly picked) by our Inspector.

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Are you satisfied with this report? Please [CLICK HERE](#) to rate your experience with us so we can serve you better.

Quality is never an accident.

It is always the result of high intentions, sincere effort, intelligent direction and skillful execution. It represents the wise choice of many alternatives!

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.....



Since 2011



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Affiliated Audit Company

V-Trust is accredited by IFIA, AQSIQ and CNAS17020, which are TOP 3 most important accreditations for inspection industry.

V-Trust is a SEDEX Affiliated Audit Company and provides SMETA social audits.

BIJLAGE 10

Testcertificaat Particle Penetration

Datum	6 mei 2020
Inkoopnummer	300352
Lotnummer	751-Aa
Productnaam	958
Leverancier	na
Type mondmasker	FFP2

Voor het bepalen van de deeltjesdoorlaat van de mondmaskers zijn er testen uitgevoerd op 3 verschillende maskers. Per masker zijn er minimaal 5 metingen uitgevoerd. Onderstaand de gemiddelden van de 5 metingen per masker.

Klasse indeling conform NEN-EN 149

FFP 1	: $\geq 80\%$
FFP 2	: $\geq 94\%$
FFP 3	: $\geq 99\%$

Test medium	NaCl
Flow	95 l/min

	Gemiddelde rendement voor deeltjes $\geq 0,3\mu\text{m}$	Pass or Fail t.o.v. P1/P2/P3 $\geq 0,3\mu\text{m}$	Gemiddelde rendement voor deeltjes $\geq 0,5\mu\text{m}$	Pass or Fail t.o.v. P1/P2/P3 $\geq 0,5\mu\text{m}$
Masker 1	55%	Fail	81%	Pass for P1
Masker 2	67%	Fail	90%	Pass for P1
Masker 3	74%	Fail	91%	Pass for P1
Overall gemiddelde	65%	Fail	87%	Pass for P1

(Adem) weerstand over de maskers *

	Gemeten (Pa.)	Eis (Pa.)	Conclusie
Masker 1	111	< 240 Pa.	Pass
Masker 2	144		Pass
Masker 3	118		Pass

* weerstand is gemeten over een oppervlak van 44 cm^2 . Gerapporteerde waarde is de weerstand over een volledig masker ($44\text{ cm}^2 \times \text{factor } 3,3 = 150\text{ cm}^2$).

Eindoordeel (P1/P2/P3)

Naam	PABR
------	------

Bijlage : Ruwe data

Bijlage : Ruwe data

Datum 6 mei 2020

Uitgevoerd door PABR

Inkoopnummer	300352
Lotnummer	751-Aa
Productnaam	958
Leverancier	na
Type mondkmasker	FFP2

Gebruikte apparatuur	
Aerosol generator	226 19 04 4C9
Deeltjesteller 1	X079-03
Deeltjesteller 2	X079-04
Anemometer	F024
Drukmeter	F011

Masker	Meting	Deeltjesgrootte	Upstream	Downstream	Rendement	Gemiddeld
1	1	≥ 0,3µm	239.974.810	106.719.861	55,53	55,48
	2		241.066.387	109.291.828	54,66	
	3		246.283.422	108.393.423	55,99	
	4		244.997.615	107.895.840	55,96	
	5		240.880.278	107.742.221	55,27	
	1	≥ 0,5µm	58.416.814	11.001.578	81,17	81,15
	2		59.112.180	11.479.738	80,58	
	3		60.295.907	11.122.001	81,55	
	4		60.287.785	11.268.910	81,31	
	5		58.762.192	11.084.567	81,14	

Masker	Meting	Deeltjesgrootte	Upstream	Downstream	Rendement	Gemiddeld
2	1	≥ 0,3µm	247.239.037	80.701.075	67,36	67,03
	2		250.228.424	81.486.120	67,44	
	3		247.604.897	81.178.882	67,21	
	4		241.814.351	80.520.264	66,70	
	5		240.773.628	80.797.131	66,44	
	1	≥ 0,5µm	60.703.086	6.547.339	89,21	90,04
	2		61.481.068	5.863.294	90,46	
	3		60.925.921	5.826.213	90,44	
	4		58.908.394	5.827.273	90,11	
	5		58.720.520	5.877.066	89,99	

Masker	Meting	Deeltjesgrootte	Upstream	Downstream	Rendement	Gemiddeld
3	1	≥ 0,3µm	246.593.132	65.869.974	73,29	73,68
	2		246.892.247	65.513.649	73,46	
	3		251.106.699	64.957.797	74,13	
	4		250.453.731	64.810.181	74,12	
	5		245.968.415	65.497.405	73,37	
	1	≥ 0,5µm	60.593.963	5.401.732	91,09	91,29
	2		60.544.523	5.290.843	91,26	
	3		61.595.487	5.224.098	91,52	
	4		61.300.257	5.241.402	91,45	
	5		60.374.659	5.364.650	91,11	