	During Production Inspection Report		Conclusion ⓘ
	Client (abbr.):	MJH International	PASSED (Conditional)
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Net Weight (g)	/	5.29	5.26	5.30	5.03
Result:	Passed (Conditional)				
Remark:	- For product specification check, some measurements were not conformed to approval sample (the difference was more than 5% or 10%).				

E. PACKING

Package Details



Item No.	Qty/Carton		Carton Size (L x W x H, cm)		Gross Weight (kgs)		Qty / Inner box	
	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual
KN95 mask	1500	1500	68x36x39.5	68x36x39.5	10		/	/

Export Carton Details

Fastening Metal Staples	No	Nylon Band	No
Material	Cardboard	Corrugated Paper Piles	5-ply

Packing Method

10 units were packed into a poly bag, and then 150 poly bags were packed into a carton.

Assortment Method

No assortment

Result: Passed (Conditional)

Remark: - The factory could not provide scale to do the carton gross weight check.

F. MARKING & LABELING

Barcode/Labeling/Printing


Name	Location	Result
Item number	Carton, poly bag and unit	Passed
CE Mark	Carton and poly bag	Passed
Logo and label	Unit and package	Passed (Conditional)

Instruction manual and documentation check

Provided by	
- No instruction manual included.	N/A
- Certificate	N/A

Shipping Marks

Shipping Marks (on 2 sides)	Actual Finding
Side Marks (on 2 sides)	Actual Finding
Inner Box Marks (on / side)	N/A

	During Production Inspection Report		Conclusion ②
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Result:	Passed (Conditional)
Remark:	<ul style="list-style-type: none"> - There was an extra label (with Chinese) included in package of poly bag. - No CE marking was found on unit. - The factory could not provide any document like test report for inspection. Factory claimed that they would send to client if need.

G. PRODUCTION LINE CHECKING

Semi-finished products were checked on the production line, the finding were as below:

Process/Accessory	Sampling Size (pieces/pairs)	Findings		
		Style & Color	Problems/Defectives	Number
Unpacked unit and packing material	32	/	No defect was found	0
Total:	32	-	-	0

Result: **Passed**

Remark: Nil.

H. CLIENT SPECIAL REQUIREMENTS

	Client Requirements	Result
1.	Nil.	N/A
Result:	N/A, No client special requirement	
Remark:	Nil.	

I. PRODUCTION SCHEDULE

Production Lines available for Production of this order:

How many lines are available? 1

How many workers per line? 20

What is the output rate per line per date? 80000



For the manufacturer, the maximum output per day is 100000 and the minimum output per day is 60000.

Estimate the date 28 April 2020 when the PSI inspection can be done.

Estimate the date 28 April 2020 when the goods can be finished and completely packed.

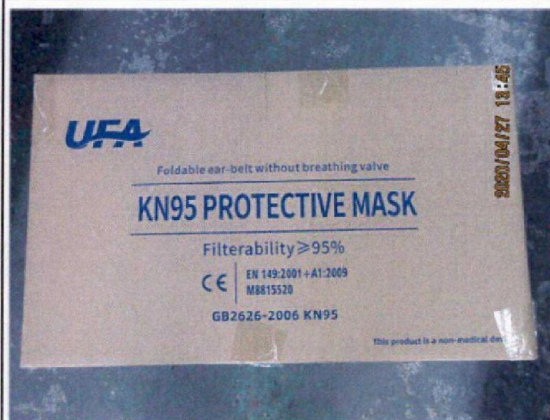
J. PHOTOS

Photos of Item: KN95 mask

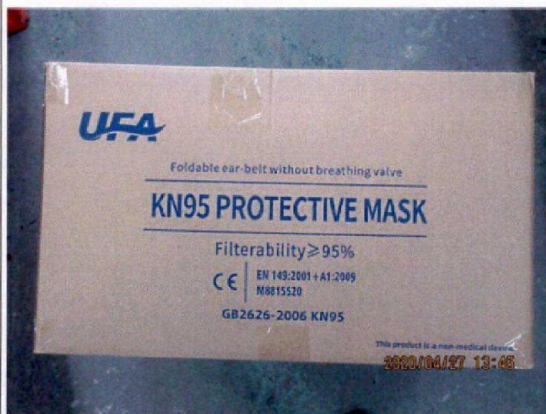
	During Production Inspection Report		Conclusion 
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† 43 - Export carton



† 44 - Shipping mark



† 45 - Shipping mark




† 46 - Side mark



† 47 - Side mark

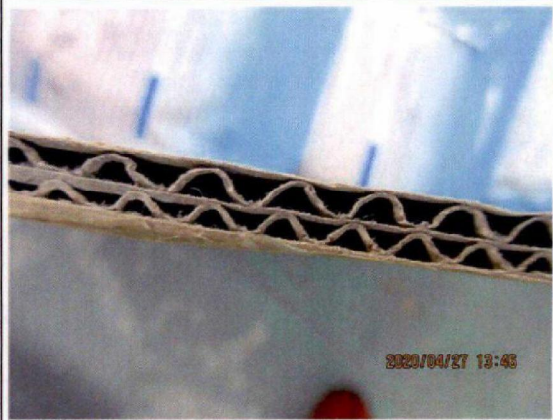


† 48 - Carton packing

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† 49 - Carton packing



† 50 - 5-ply carton



† 51 - Unit packing



† 52 - Unit packing



† 53 - Unit packing



† 54 - Unit packing

[illegible]


	<h2 style="text-align: center;">合格证</h2>
<p>产品名称: KN95 防护口罩</p>	
<p>产品标准: GB2626-2006 KN95</p>	
<p>产品说明: 折叠耳带无呼吸阀式</p>	
<p>生产批号: UFA2020-4D</p>	
<p>生产日期: _____</p>	
<p>品 检 类: _____</p>	
<p>有 效 期: 两年</p>	
<p>生产企业: 广东超豪汽车科技有限公司</p>	
<p>生产地址: 广东省东莞市麻涌镇新村一路5号</p>	

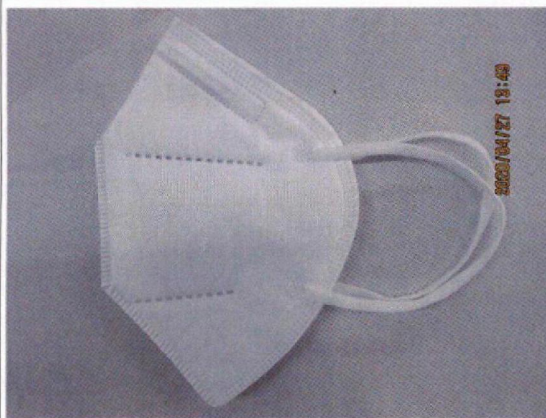


2020/04/27 13:47

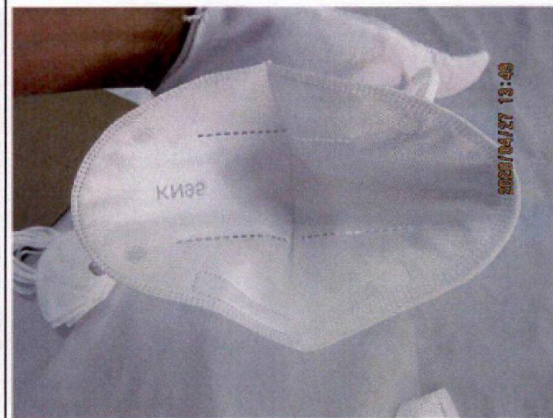
A white, pleated KN95 face mask is shown against a dark, textured background. The mask has two white elastic ear loops. The text 'KN95' is printed in the center of the mask. In the bottom right corner, there is a red date and time stamp that reads '2020/04/27 18:49'.

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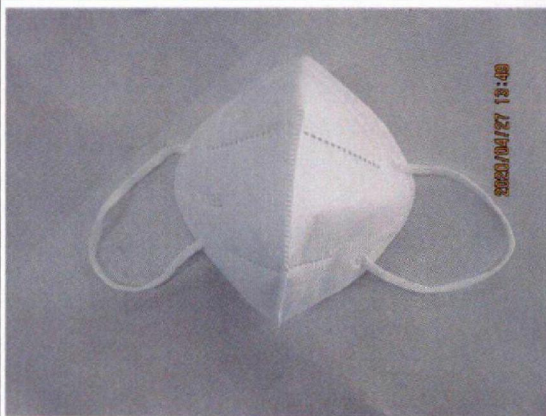
	During Production Inspection Report		Conclusion ②
	Client (abbr.):	MJH International	PASSED (Conditional)
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† 61 - Unit view



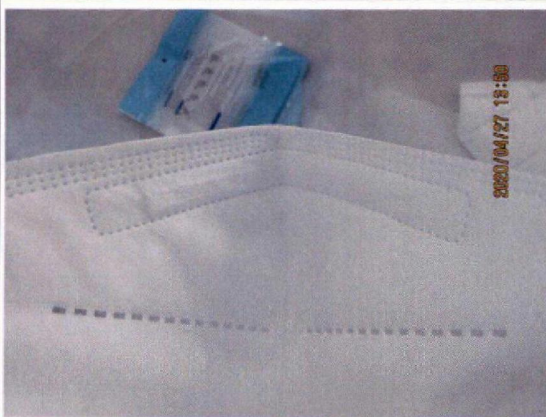
† 62 - Unit view



† 63 - Unit view




† 64 - Unit view

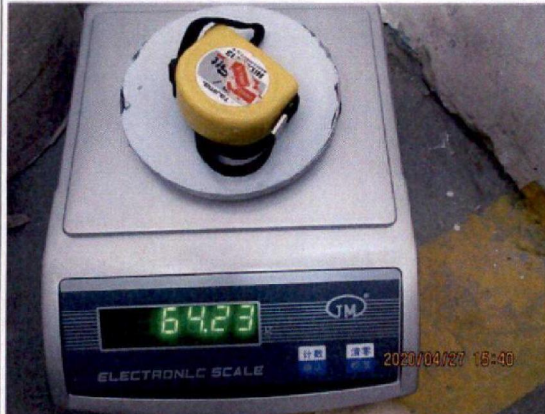


† 65 - Unit view

Nil

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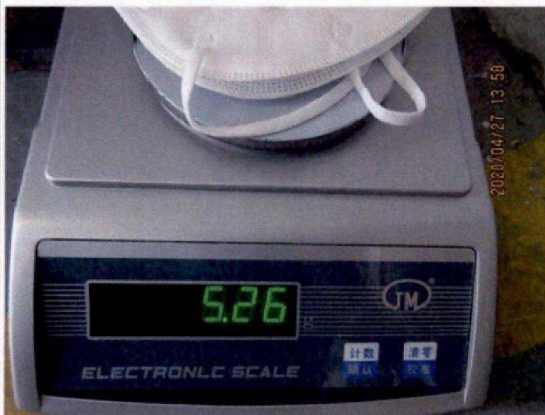
Photos of On-Site Tests



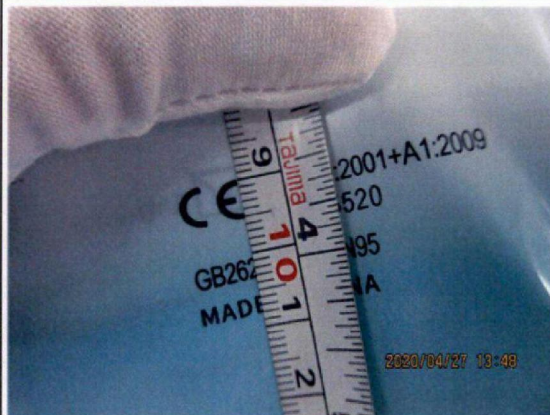
† 66 - Calibration for scale factory provided for weight check




† 67 - Approval sample weight check



† 68 - Unit net weight check

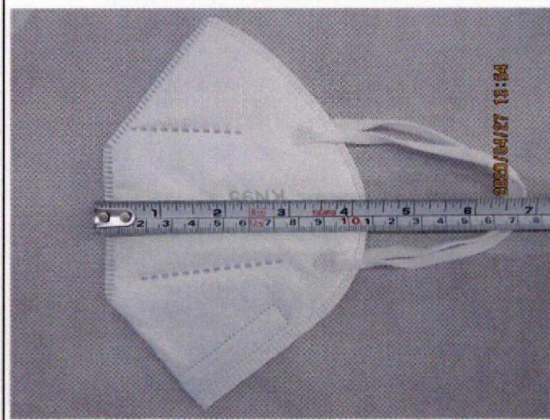


† 69 - CE logo size check

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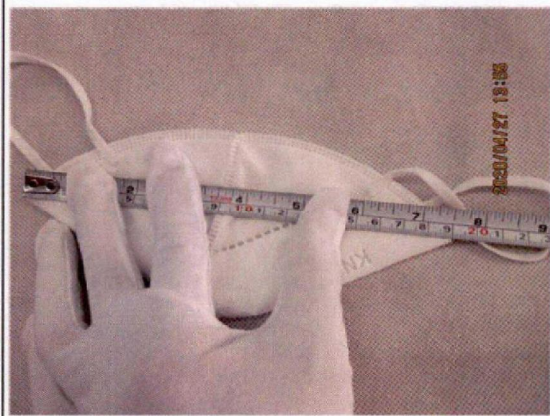
↑ 70 - CE logo size check



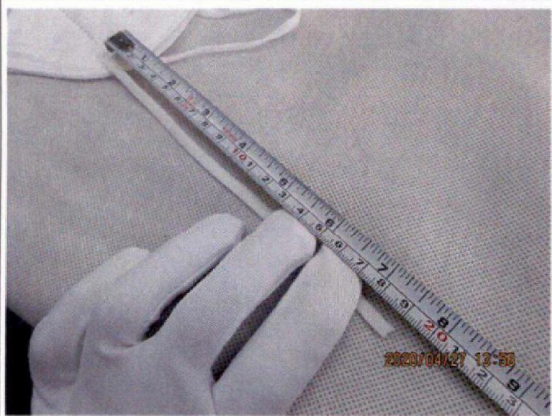
↑ 71 - Unit size check



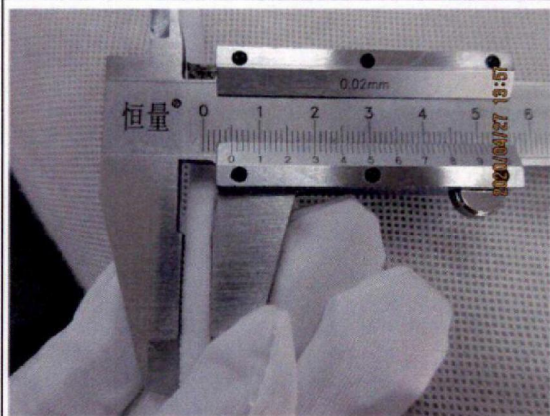
↑ 72 - Unit size check




↑ 73 - Unit size check



↑ 74 - Unit size check

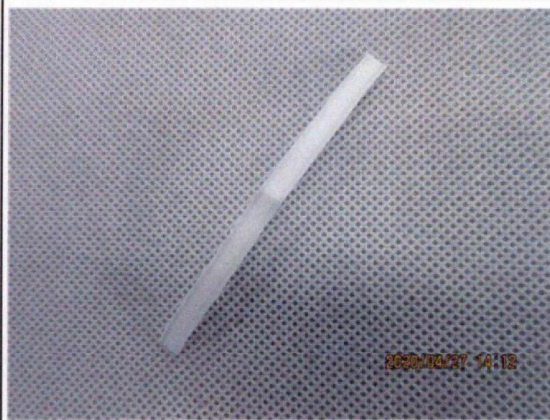


↑ 75 - Unit size check

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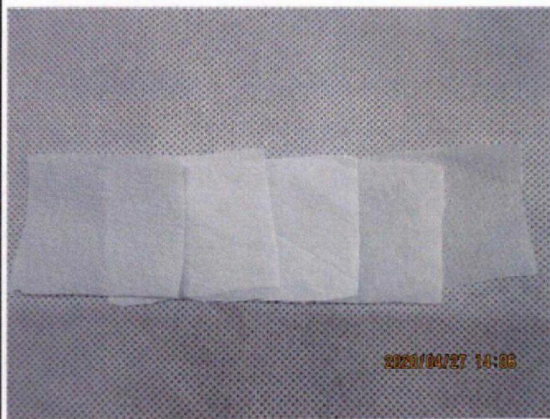
† 76 - Internal check



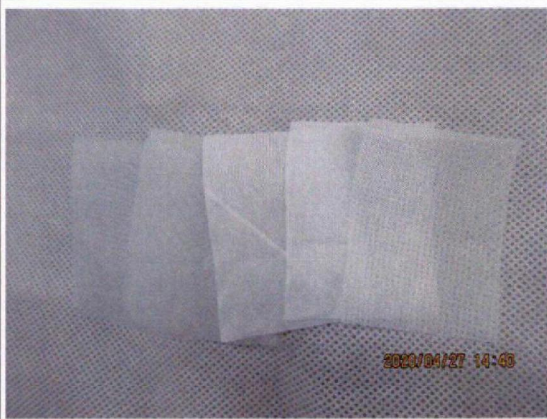
† 77 - Internal check



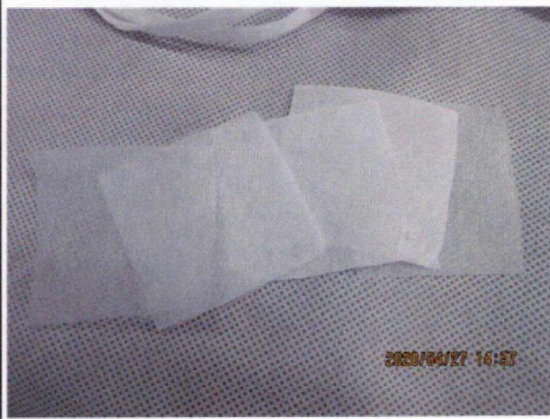
† 78 - Internal check




† 79 - Internal check

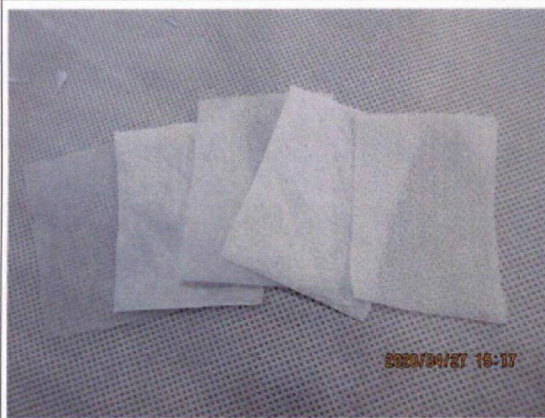


† 80 - Internal check

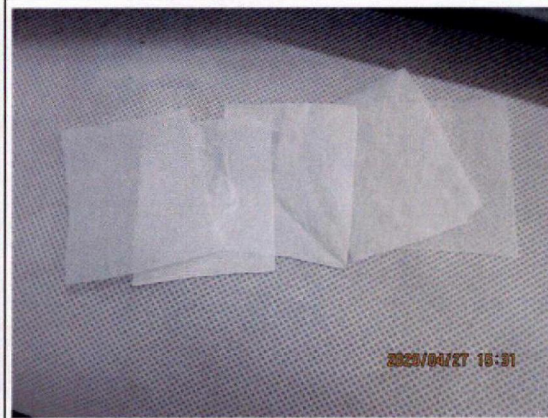


† 81 - Internal check

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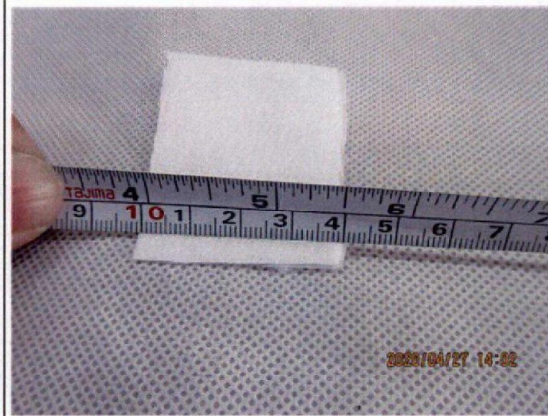
† 82 - Internal check



† 83 - Internal check



† 84 - Fabric weight check




† 85 - Fabric weight check



† 86 - Fabric weight check

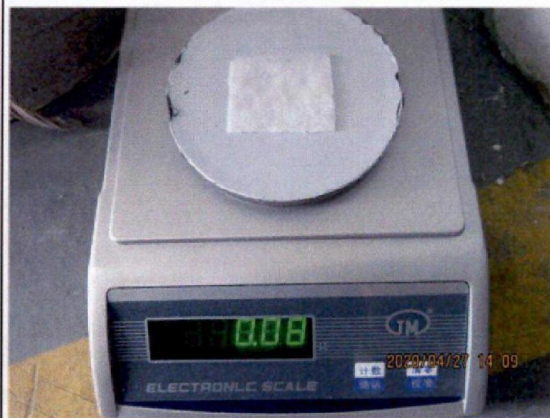


† 87 - Fabric weight check

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† 88 - Fabric weight check



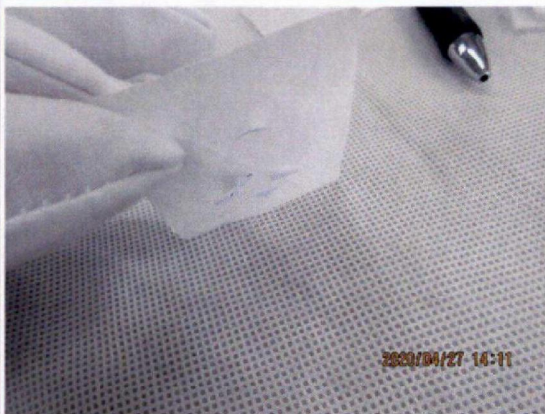
† 89 - Fabric weight check



† 90 - Fabric weight check




† 91 - Polarity check

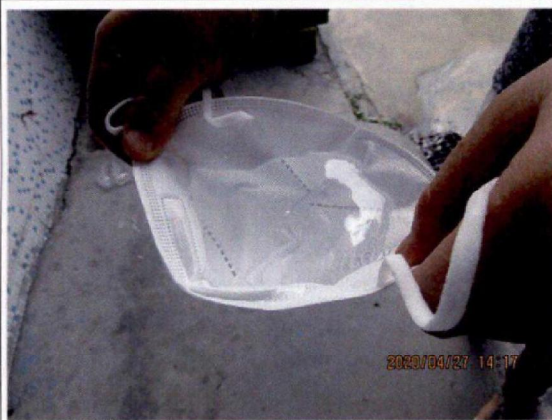


† 92 - Polarity check



† 93 - Combustion test

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† 94 - Water repellent test



† 95 - Water repellent test



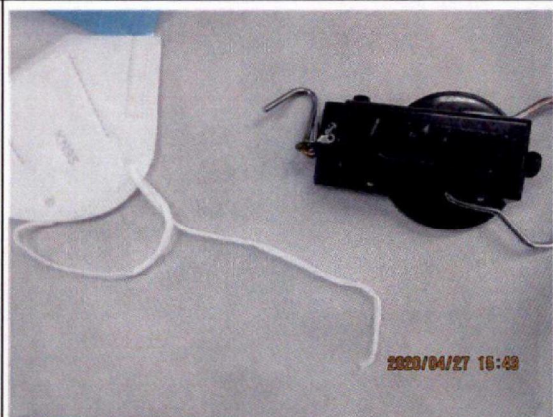
† 96 - Seaming strength test




† 97 - Accessory fastness test



† 98 - Mask Rope Check



† 99 - Mask Rope Check

	During Production Inspection Report		Conclusion ⑦
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† 100 - Fitting check




† 101 - Carton drop test

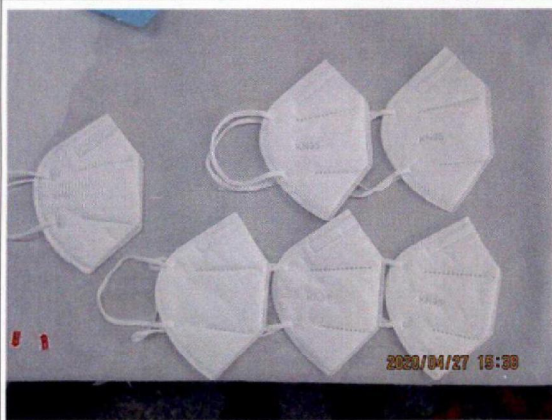


† 102 - Carton drop test



† 103 - Sample comparison check-the left one was the approval sample

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† 104 - Sample comparison check-the left one was the approval sample

Nil



Photos of Other Information



† 105 - Products in warehouse



† 106 - Products in warehouse

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† 107 - Products in warehouse



† 108 - Products in warehouse



† 109 - Selected cartons




† 110 - Selected carton




† 111 - Inspected samples




† 112 - Packing at workshop

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Big Size Photos

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		V-Trust Inspection Service Co., Ltd. 广州威卓商品检测技术有限公司	Code of Conduct 行为守则
Inspection No. 检验单号	Q47693EY	Factory 厂商	基力子第1
Inspection Date 检验日期		Arrival Time 到厂时间	13:19 PM
Inspector 检验工程师		Document No. 文件号	VTR-QR-CZ-001

5.1.2e

Dear Manufacturer 尊敬的厂商,

V-Trust Inspection Service Co., Ltd. (hereinafter referred to as V-Trust) is committed to providing both its domestic and overseas customers with independent, impartial and objective assessments and inspection services. We accurately record and report the results of the inspection to the customers. To ensure that the inspection can be conducted duly and effectively, please provide your support and cooperation to the V-Trust staff on site! 广州威卓商品检测技术有限公司 (以下简称 V-Trust) 致力于为海内外客户提供独立、公正客观的各类评估和商品检验服务; 如实记录并向客户汇报检验中的各项发现。为了确保检验工作能够及时、有效地进行, 请您在现场给予支持和协作!


A strict Code of Practice has been implemented for V-Trust staff. It clearly states that V-Trust staff are not allowed to accept gifts or any form of benefit at the expense of their work. We'll present this Code of Conduct to your company in order to inform you of the expectations and requirements of our staff. V-Trust 对于员工管理有一套严格的操作守则, 守则中明确规定, 不允许 V-Trust 职员利用工作之便接受礼物或任何形式利益。我们将本行为守则作为信函, 呈递给贵司, 以表明 V-Trust 对职员和对贵司的工作期望和要求。

Please read, sign and confirm the following Code of Conduct. 请您阅读、签名并确认以下行为守则的条款

- In accordance with workflow requirements, V-Trust employees should brief the factory on this Code of Conduct upon arrival, and require the factory to sign and take photographs of it. 根据工作流程要求, V-Trust 职员到厂后应及时向工厂简要介绍本行为守则, 并要求工厂签名并拍照。
- Under any circumstance, in an event which involves V-Trust staff requesting various forms of payment or benefits, please expressly refuse and contact our management directly to complain about the employee's violation of this Code of Conduct. 任何情形下, 如遇到 V-Trust 职员要求各种形式的报酬或好处时, 请明确拒绝, 并按以下方式直接联系我司管理人员投诉该职员的违规行为。
- The factory must not bribe or provide any kind of payment or benefit to the V-Trust staff. If such behavior is confirmed, we will report it to the customer immediately, and will launch an investigation on the validity of the inspection. 贵司在任何情形下, 不得贿赂 V-Trust 职员, 不提供各种形式的报酬或好处给 V-Trust 职员。如发现存在贿赂, 我司会立即向客户汇报该行为, 并重新检讨该次检验的有效性。
- Upon completion of the inspection, V-Trust staff may select representative bulk samples and/or defective samples. The number of samples taken will be clearly indicated in the draft report. 检验完成后, 根据情况, V-Trust 职员可能要求抽取个别有代表性的出货样品或缺陷样品。抽取样品的个数我们会在草稿报告中明确注明。


If you have any questions, please contact V-Trust headquarters as specified below. Thank you for your cooperation! 如有任何疑问, 请按以下信息联系 V-Trust 广州办公室。感谢您的合作!

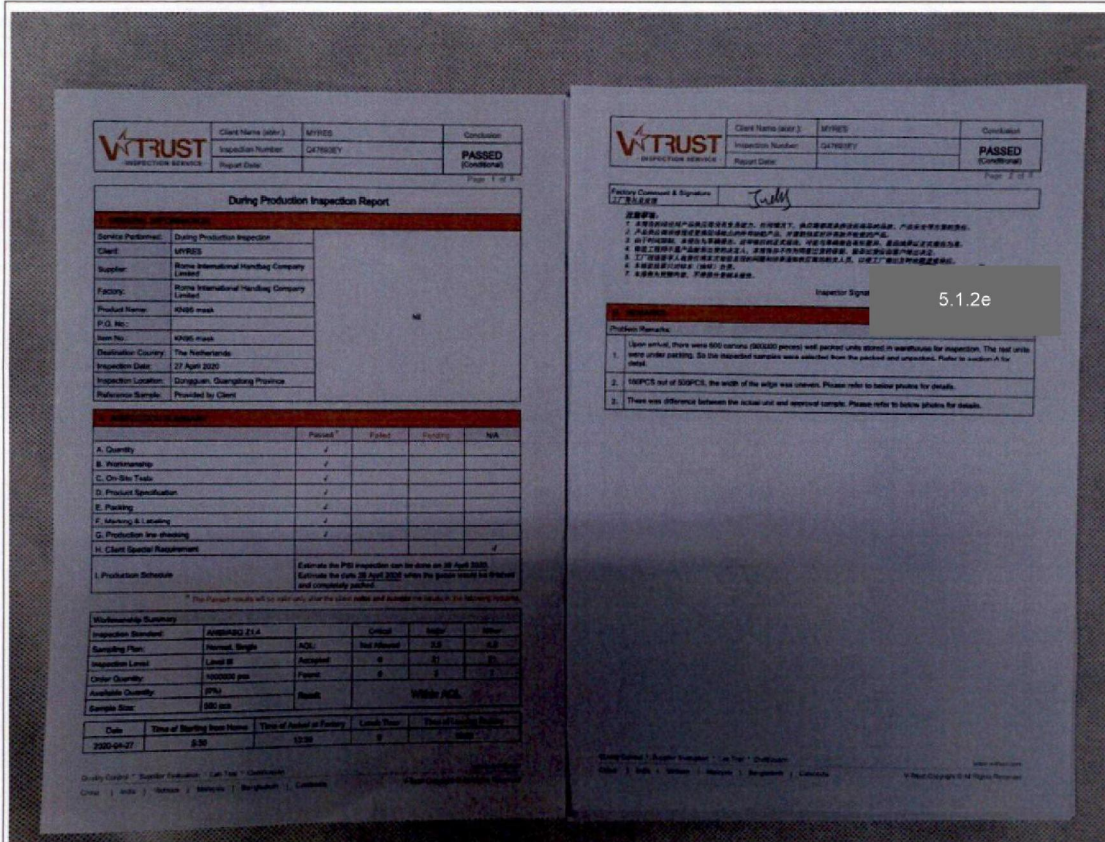
Factory Representative's signature 工厂代表签名:	5.1.2e	If you have any praise or complaints about V-Trust staff, please contact: 对 V-Trust 职员有任何表扬或投诉, 请联系 5.1.2e 手机 Mobile Phone: 5.1.2e Tel 电话: 5.1.2e Fax 传真: 5.1.2e Email 电邮: 5.1.2e Add: 5.1.2e West Tower, Poly World Trade Centre, 1000 Xingang Road E, Guangzhou, China 510334 5.1.2e 市新港东路 1000 号保利世界贸易中心西塔 11 楼
Factory representative's position	5.1.2e	
Office Tel/Mobile phone	5.1.2e	
Date 日期		

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† 113 - Code of Conduct (Factory signed integrity confirmation letter)

V-Trust Inspection Service Draft Data Records						
序号 Inspection No.	数量 Quantity	抽样数 Inspected quantity	外箱重量 Carton weight	外箱尺寸 Carton size	检验日期 Inspection day	工厂名称 Factory
047693BT	26	600			2020.4.27	基特子公司
A	KN95 100000					
B						
C						
D	Sample 15.29g					
E	3.5mm					
①	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.10g 0.08g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8 / 10.7x15.7 (4000)					
Sample:	19cm / 18cm					
②	50x40mm, 5mm (2箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.06g 0.06g 0.06g 0.06g 0.06g 0.06g					
LW:	10.7x15.8cm					
Sample:	20cm					
③	47x45mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	17cm					
④	50x40mm, 5mm (2箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑤	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑥	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑦	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑧	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑨	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑩	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑪	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑫	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑬	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑭	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑮	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑯	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑰	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑱	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑲	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
⑳	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉑	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉒	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉓	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉔	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉕	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉖	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉗	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉘	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉙	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉚	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉛	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉜	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉝	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉞	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㉟	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㊱	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㊲	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㊳	50x40mm, 5mm (1箱 KN95)					
外箱:	FL → XL → XL → XL → XL → XL					
重量:	0.07g 0.07g 0.07g 0.07g 0.07g 0.07g					
LW:	10.7x15.8cm					
Sample:	19cm					
㊴	50x40mm, 5mm (1箱 KN9					

	During Production Inspection Report		Conclusion ⑦
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The image shows a draft of a V-TRUST inspection report. The report is titled 'During Production Inspection Report' and includes a header with the V-TRUST logo and client information (MJH International, Report Number: Q47693EY, Report Date: 27 April 2020). The conclusion is 'PASSED (Conditional)'. The report details the inspection of a product (K900 mask) from a supplier (Homa International Handbag Company Limited) in Dongguan, Guangdong Province. The inspection was conducted on 27 April 2020. The report includes a table for 'Workmanship Summary' and a 'Production Schedule' section. The signature of the factory's representative is visible on the right side of the report.

† 115 - Draft report with signature of factory's representative

K. VIDEOS

Videos

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† 116 - Testing with water



† 117 - Testing with water



† 118 - Combustion test

Nil

L. FORM

Nil

ANNEX – Work Instruction**Visual check**


- 1m distance above from the illuminant.
- 30~50cm between product and eye or normal use distance. Inspect each side of the product.

Critical:

- A nonconformity(defect) which experience and judgment indicates is likely to result in a hazardous and / or injurious situation to the user, or makes the product subject to legal seizure, or as per applicant's requirement.

Major:

- Any unit having nonconformity(defect) other than critical is likely to result in failure, or to reduce materially the usability of the unit for its intended purpose, or any unit having an aesthetics nonconformity(defect) which affect the saleability of the products, or as per applicant's requirement.

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Minor:

- Any unit having nonconformity(defect) that is not likely to reduce the usability of the unit for its intended purpose, or is departure from established standards having little bearing on the effective use of the products, or as per applicant's requirement.

Plastic:

- Flow mark, flow line, stress mark, white mark, gate remnant, excessive flash, crack, broken. (Major / Minor)

Metal:

- Rusty, oxidation, deformed, bent, crack, broken, burr, poor polishing, weld. (Major / Minor)

Fabric:

- Use of monofilament sewing thread that will hurt customer's skin. (Critical)
- Loose stud, button, rivet, snap on baby products(under 36 months)(Critical)
- Color shade within same unit(with gray scale 4 or below gray scale 4)(Major)
- Untrimmed edge, Untrimmed thread, Float yarn, Fly yarn. (Major)

Wood:

- Splinter. (Critical)
- Broken, crack, rough surface, worm hole, black / dead knot, chip. (Major / Minor)

Glass / Ceramic:

- Sharp point and sharp edge(May injure customer). (Critical)
- Knives, blades, needles and similar sharp foreign object contamination. (Critical)

Marking and Symbol check

Below symbol should be checked when applicable:

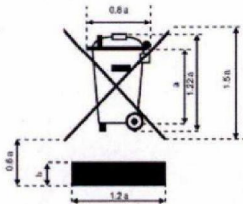
- Age warning symbol, it must be minimum 10mm in diameter. (For Europe market)



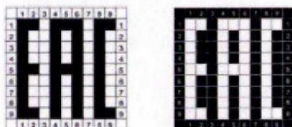
- CE marking, it must be minimum 5mm height. (For Europe market)





- WEEE marking, it must be minimum 7mm height in total, refer to image on the left side for details. (For Europe market)



- EAC marking, it must be minimum 5mm height. (For Russia market)



- Class II symbol, it must be minimum 5mm height/width. (For IEC standard, Europe market)

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- Class III symbol, this marking is suitable for the luminaire/appliance in which protection against electric shock relies on supply at safety extra-low voltage (SELV) and in which voltage higher than those of SELV are not generated.



This marking is not necessary for appliances that are operated only by batteries (primary batteries or secondary batteries that are recharged outside of the appliance). (For IEC standard, Europe market)



- Warning, refer to the image below for details. (For Europe market)



- IP XX symbol for water proof indication, IP number according to degree of protection against ingress of water, other than IPX0. If the first numeral for the IP numbering is omitted, the omitted numeral shall be replaced by the letter X, for example IPX5.

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Conformity Check

- Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories.
- Conform to client's requirement

Color Shade Check

- Check the unit from piece to piece and within same unit.
- Pending overall result if found lot shade at gray scale 4 or below gray scale 4

Fabric Weight Check

- 1. Used equipment: Electronic balance (0.1g), cutting die.
- 2. Use cut machine to cut a 0.01square meter (circle or square) each layer material from the product
- 3. Weight the specimen and count average weight per swatch.
- 4. The weight (g) per square meter =100 x g (average weight).
- -Within client requirements;
- -If no client tolerance, accept if the difference is within +/- 5%;
- -If out of 5%, remark and pending report;
- -If no client spec given, record actual finding only.

Barcode Readability Check

- Scan by barcode scanner.
- Compare the read number on reader against printed number besides and applicant's requirement.

Seaming Strength Test


- Pull the seaming by hand with normal force
- No breakage when pulling

Accessory Fastness Test

- Pull the accessory by hand with normal force
- No breakage or detachment

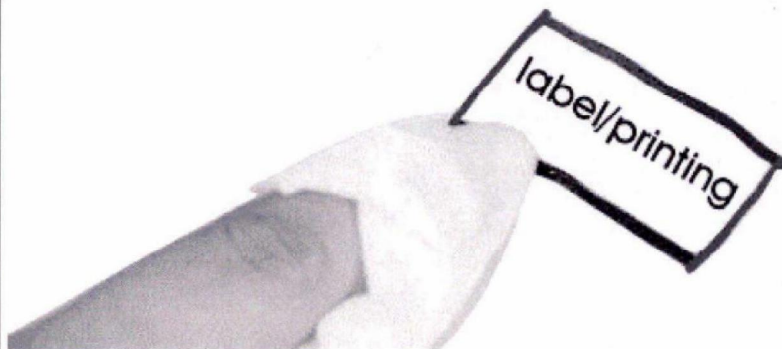
Smell Check

- Smell by nose within 3cm
- Should be as the client requirement, no odor.

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Rub Check

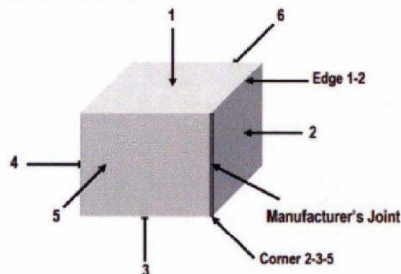
- Use cotton dipped with water, rub the marking on silk-screen printing by hand for 15 seconds.
- Printing is clear after the rub



Carton Drop Test

- One corner, three edges, six sides, at height of
- 30inch (9.5kg)
- 24inch (9.5kg~18.6kg)
- 18inch (18.6kg~27.7kg)
- 12inch (27.7kg~45.3kg)
- 8inch (45.3kg~68kg) on the cement floor.
- No unit drop out, No any damage on unit.


Identify faces according to the diagram below.



Sequence #	Orientation	Specific face, edge or corner
1	Corner	most fragile face-3 corner, if not known, test 2-3-5
2	Edge	shortest edge radiating from the corner tested
3	Edge	next longest edge radiating from the corner tested
4	Edge	longest edge radiating from the corner tested
5	Face	one of the smallest faces
6	Face	opposite small face
7	Face	one of the medium faces
8	Face	opposite medium face
9	Face	one of the largest faces
10	Face	opposite large face

Fitting Check

- Wear the products, verify comfortable level of the products and adhered force of accessories.
- Good fitting and no failure is found

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Internal Check

- Cut the product apart and separate the layers of material ;
- Check the cleanliness ;
- Check the strength by pulling the material with appropriate force
- The product should include at least 3 layers;
- There must be a layer of melt-blown non-woven fabric by polarity surface check
- All materials are cleaned and strong enough

Polarity Check

- Prepare some paper scraps smaller than 1x1cm
- Fully contact the melt-blown material with paper scraps;
- Gently lift the melt-blown material and observe the adsorption effect of paper scraps
- The paper scraps should be with obvious polar adsorption effect on melt-blown materials

Combustion Test

- Test individually with each layer of material (Not applicable for filter sponge)
- After the flame touching the material for about 3s, and leaves the product without flame
- Observe the flammability of the material
- After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds
- If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional
- If the material could not be extinguished, the result would be failed.

Nose Clip Check



- The mask should be fitted with a nose clip which is adjustable
- No failure

Mask Rope Check

- The mask rope is easy to adjust and should be with enough strength to fix the mask. Pull the mask rope with 10N force without breaking
- No failure

Particle Filtration Efficiency (EN149)

- Per filtering efficiency tester
- Under the condition of gas flow is 95 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table
- Grade Filtering efficiency(%)
- FFP1 ≥ 80
- FFP2 ≥ 94
- FFP3 ≥ 99
- Conform to requirement

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Bacterial Filtration Efficiency test (BFE) (EN14683)

- Check the certificate or test report
- Bacterial efficiency should comply with the requirements of table
- TPYE BFE(%)
- I >=95
- II >=98
- II R >=98
- Conform to requirement

Breathing Resistance(EN149)

- Per airflow resistance tester
- Exhalation valve flow (30 & 95 L/min) (mbar)
- FFP1 <= 0.6/2.1
- FFP2 <=0.7/2.4
- FFP3 <=1.0/3.0
- Exhalation valve pull (160 L/min)
- <= 3.0
- No failure

Surface Wet Resistance Test

- Tighten the melt-blown process material on a plane with a 45 degree angle slope
- Using 250 ml water, dripping evenly on the material surface within 25s
- Observe the wet area on the material after the test
- Wetting at the sprinkling points on the sample surface, or no any wetting

Information Of Manufacture check

- Check the production date and name of manufacture whether is found on product or package
- The information should be clear and corrective, otherwise the result should be failed

Test Report Review


- Factory should provide test report for review
- No failure

Water repellent test

- Sprinkle water on the surface (body and seam) of the product, Wait five minutes and check if the water permeate the reverse.
- if water permeate the reverse, the test is failed.

Note:

1. This report reflects our findings at the time and the place of inspection based on random samples selected.
2. This inspection was carried out to the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one.
3. This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter.
4. This report does not evidence shipment. This report is complete and its content may not be reproduced.
5. Our services are subject to the General Conditions of Service of V-Trust, which is shown at our website and can be sent to you upon written request. This report's inspection results only relate to the samples as (randomly picked) by our inspector.

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 Are you satisfied with this report? Please [CLICK HERE](#) to rate your experience with us so we can serve you better.

Quality is never an accident.

It is always the result of high intentions, sincere effort, intelligent direction and skillful execution. It represents the wise choice of many alternatives!

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BIJLAGE 10

Testcertificaat Particle Penetration

Datum	6 mei 2020
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Inkoopnummer	300352
Lotnummer	751-Aa
Productnaam	958
Leverancier	na
Type mondmasker	FFP2

Voor het bepalen van de deeltjesdoorlaat van de mondmaskers zijn er testen uitgevoerd op 3 verschillende maskers. Per masker zijn er minimaal 5 metingen uitgevoerd. Onderstaand de gemiddelden van de 5 metingen per masker.

Klasse indeling conform NEN-EN 149

FFP 1	: $\geq 80\%$
FFP 2	: $\geq 94\%$
FFP 3	: $\geq 99\%$

Test medium	NaCl
Flow	95 l/min

	Gemiddelde rendement voor deeltjes $\geq 0,3\mu\text{m}$	Pass or Fail t.o.v. P1/P2/P3 $\geq 0,3\mu\text{m}$	Gemiddelde rendement voor deeltjes $\geq 0,5\mu\text{m}$	Pass or Fail t.o.v. P1/P2/P3 $\geq 0,5\mu\text{m}$
Masker 1	55%	Fail	81%	Pass for P1
Masker 2	67%	Fail	90%	Pass for P1
Masker 3	74%	Fail	91%	Pass for P1
Overall gemiddelde	65%	Fail	87%	Pass for P1

(Adem) weerstand over de maskers *

	Gemeten (Pa.)	Eis (Pa.)	Conclusie
Masker 1	111	< 240 Pa.	Pass
Masker 2	144		Pass
Masker 3	118		Pass

* weerstand is gemeten over een oppervlak van 44 cm^2 . Gerapporteerde waarde is de weerstand over een volledig masker ($44\text{ cm}^2 \times \text{factor } 3,3 = 150\text{ cm}^2$).

Eindoordeel (P1/P2/P3)

Naam	PABR
------	------

Bijlage : Ruwe data

Bijlage : Ruwe data

Datum 6 mei 2020

Uitgevoerd door PABR

Inkoopnummer 300352
 Lotnummer 751-Aa
 Productnaam 958
 Leverancier na
 Type mondmasker FFP2

Gebruikte apparatuur

Aerosol generator 226 19 04 4C9
 Deeltjesteller 1 X079-03
 Deeltjesteller 2 X079-04
 Anemometer F024
 Drukmeter F011

Masker	Meting	Deeltjesgrootte	Upstream	Downstream	Rendement	Gemiddeld
1	1	$\geq 0,3\mu\text{m}$	239.974.810	106.719.861	55,53	55,48
	2		241.066.387	109.291.828	54,66	
	3		246.283.422	108.393.423	55,99	
	4		244.997.615	107.895.840	55,96	
	5		240.880.278	107.742.221	55,27	
	1	$\geq 0,5\mu\text{m}$	58.416.814	11.001.578	81,17	81,15
	2		59.112.160	11.479.738	80,58	
	3		60.295.907	11.122.001	81,55	
	4		60.287.785	11.268.910	81,31	
	5		58.762.192	11.084.567	81,14	

Masker	Meting	Deeltjesgrootte	Upstream	Downstream	Rendement	Gemiddeld
2	1	$\geq 0,3\mu\text{m}$	247.239.037	80.701.075	67,36	67,03
	2		250.228.424	81.486.120	67,44	
	3		247.604.897	81.178.882	67,21	
	4		241.814.351	80.520.264	66,70	
	5		240.773.628	80.797.131	66,44	
	1	$\geq 0,5\mu\text{m}$	60.703.086	6.547.339	89,21	90,04
	2		61.481.068	5.863.294	90,46	
	3		60.925.921	5.826.213	90,44	
	4		58.908.394	5.827.273	90,11	
	5		58.720.520	5.877.066	89,99	

Masker	Meting	Deeltjesgrootte	Upstream	Downstream	Rendement	Gemiddeld
3	1	$\geq 0,3\mu\text{m}$	246.593.132	65.869.974	73,29	73,68
	2		246.892.247	65.513.649	73,46	
	3		251.106.699	64.957.797	74,13	
	4		250.453.731	64.810.181	74,12	
	5		245.968.415	65.497.405	73,37	
	1	$\geq 0,5\mu\text{m}$	60.593.963	5.401.732	91,09	91,29
	2		60.544.523	5.290.843	91,26	
	3		61.595.487	5.224.098	91,52	
	4		61.300.257	5.241.402	91,45	
	5		60.374.659	5.364.650	91,11	