



3202718 - Test Report.

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Koninklijke Auping B.V.



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Introduction.

This report has been prepared by James Bacchus and relates to the activity detailed below:

Job/Registration Details	Client Details
Job number: 3202718 Job type: Testing Samples Submitted Start Date: 16/04/2020 Test type: Direct Sample ID: 10189527 and 10189450	Koninklijke Auping B.V. Maagdenburgstraat 26 Deventer 7421 ZC The Netherlands

The report has been approved for issue by 5.1.2e

Approved For Issue	
5.1.2e	Issue Date: 16 April 2020

Objectives.

This is an independent test evaluation to only certain clauses or sub-clauses of the agreed specification in accordance with the following test programme:

BSI COVID-19 filtering face piece technical specification, for COVID-19 masks for use by healthcare workers

Product Scope.

COVID-19 masks for use by healthcare workers.

Report Summary.

The samples were received on 16 April 2020 and the testing was started on 16 April 2020.

All results except for Clause 7.7, Practical Performance, are taken from BSI Test Report 3175368. Practical Performance was retested following a change to the nose band material.

The samples submitted complied with the requirements of the test work conducted.



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Test Samples.

Sample ID	ER Number	Description
1 and 2	10189527	CPM-001-20 FFP2 NR Horizontal fold flat face mask with new nose band
3 to 19	10189450	CPM-001-20 FFP2 NR Horizontal fold flat face mask

Description of Test Samples.

Sample Description

COVID-19 masks for use by healthcare workers:

The samples supplied for testing are a horizontal fold flat face mask, which have a single stitched seam and a multiple stitch pattern at the elastic head strap mounting points with the nose band stitched into position.



Test Requirements.

Testing in accordance with BSI COVID-19 filtering face piece technical specification

Technical testing specification for COVID-19 masks for use by healthcare workers

EN 149:2001+A1:2009 Performance requirement	EN 149:2001+A1:2009 Test method clause	Requirement	Assessment
7.7 Practical performance The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard. Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections. <i>2 test subjects, masks tested 'As received'</i>	Testing shall be done in accordance with 8.4.	During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded: a) head harness comfort; b) security of fastenings; c) field of vision; d) any other comments reported by the wearer on request.	Pass
7.9 Leakage 7.9.1 Total inward leakage <i>5 test subjects, masks tested 'As received'</i>	Testing shall be done in accordance with 8.5.	All samples must achieve All individual exercise results shall be not greater than 11 % (for FFP2) and, in addition, all arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2)	Pass
7.9 Leakage 7.9.2 Penetration of filter material <i>3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3min test</i>	Testing shall be done in accordance with 8.11	6% for both PO and NaCl	Pass
7.12 Carbon dioxide content of the inhalation air <i>3 test samples, masks tested 'As received'</i>	Testing shall be done in accordance with 8.7.	The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1,0 % (by volume).	Pass
7.16 Breathing resistance <i>3 test samples, masks tested 'As received'</i>	Testing shall be done in accordance with 8.9	The breathing resistances shall meet the requirements of; 30l/min – 0.7mbar (inhale) 95l/min – 2.4mbar (inhale) 160l/min – 3.0mbar (exhale) If achieves cl 7.9.2 FFP3 class 30l/min – 1.0mbar (inhale) 95l/min – 3.0mbar (inhale) 160l/min – 3.0mbar (exhale)	Pass
Appendix A - Test Panel Data			
Product Photographs			



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Glossary of Terms.

Pass: Complies. Tested by BSI engineers at BSI laboratories

Pass 1: Complies. Witnessed by BSI engineers in manufacturers laboratory.

Pass 2: Complies. Tests carried out by third party lab; results accepted by BSI.

Pass*: Report resulted in uncertainty and states that Compliance is more probable than non-compliance.

Fail: Non-compliance. Product does not meet the requirements of this clause.

Fail*: Report resulted in uncertainty and states that Non-compliance is more probable than compliance.

N/T: Not Tested

N/A: Not Applicable

AR: As Received

TC: Temperature Conditioned

SW: Simulated Wear

FT: Flow Tested

MS: Mechanical strength

M MDF: Manufactures Minimum Design Flow

M MDC: Manufactures Minimum Design Condition

Conditions of Issue.

This Test Report is issued subject to the conditions stated in current issue of 'BSI Terms of Service'. The results contained herein apply only to the particular sample(s) tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of BSI, who reserve the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

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Test Results.

Testing in accordance with BSI COVID-19 filtering face piece technical specification

BS EN 149:2001 +A1:2009 Technical testing specification for COVID-19 masks for use by healthcare workers

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.7

Practical performance

The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard.

Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.

Test in accordance with clause 8.4 of the standard.

Pass

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded:

a) head harness comfort; b) security of fastenings; c) field of vision; d) any other comments reported by the wearer on request.

Table A: Practical performance

Test candidate	Sample	Comments			
		Head harness comfort	Security of fastenings	Field of vision	Any other comments
JW1	1 AR	OK	OK	OK	None
SI1	2 AR	OK	OK	OK	None



Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
7.9	Leakage	
7.9.1	<p>Total inward leakage</p> <p>The laboratory tests shall indicate that the particle filtering half mask can be used by the wearer to protect with high probability against the potential hazard to be expected.</p> <p>The total inward leakage consists of three components: face seal leakage, exhalation valve leakage (if exhalation valve fitted) and filter penetration.</p> <p>Test in accordance with clause 8.5 of the standard.</p> <p>Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers <i>5 test subjects, masks tested 'As received'. All individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, all arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2).</i></p>	Pass

Table B: Clause 7.9.1 - Total inward leakage

Test candidate	Sample	Pre test condition	Inward Leakage (%)					Average
			A	B	C	D	E	
			Walking	Walking with head side to side	Walking with head up & down	Walking and talking	Walking	
JB1	3	AR	0.8901	0.8392	1.4040	0.7962	0.8242	0.9507
GR1	4	AR	0.8472	0.9798	0.9434	0.7444	0.9433	0.8916
SR1	5	AR	0.2614	0.2568	0.2559	0.3115	0.2661	0.2703
DK1	6	AR	1.9839	1.2146	1.2497	0.5308	0.6374	1.1233
SI1	7	AR	0.7195	0.7959	0.6788	0.2837	0.6080	0.6172

7.9.2 Penetration of filter material

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers
3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3 min test. Testing shall be done in accordance with 8.11. 6% limit for both PO and NaCl

Pass

Table C: Clause 8.11 - Sodium Chloride penetration test

Sample number	Pre-test condition	Flow through filter (l/min)	Penetration (%)	
			Limit	Actual
8	AR	95	< 6	1.1019
9	AR			0.6617
10	AR			0.9741

Table D: Clause 8.11 - Paraffin oil penetration test

Sample number	Pre-test condition	Flow through filter (l/min)	Penetration (%)	
			Limit	Actual
11	AR	95	< 6	3.71
12	AR			3.39
13	AR			3.36

Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.12 Carbon dioxide content of inhalation air

The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0% (by volume).

Pass

Test in accordance with clause 8.7 of the standard.

Table E: Clause 8.7 - Carbon Dioxide content of the inhalation air

Sample	Pre-test condition	Dead space CO ₂ (%)	
		Limit	Measured
14	AR	< 1.00	0.89
15	AR		0.89
16	AR		0.84

7.16 Breathing resistance

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received'. Test in accordance with clause 8.9 of the standard.

The breathing resistances shall meet the requirements of FFP2;

30l/min – 0.7mbar (inhalation), 95l/min – 2.4mbar (inhalation), 160l/min – 3.0mbar (exhalation)

If achieves clause 7.9.2 FFP3 class (<1% penetration);

30l/min – 1.0mbar (inhalation), 95l/min – 3.0mbar (inhalation), 160l/min – 3.0mbar (exhalation)

Pass

Table F: Clause 8.9 – Breathing resistance. Inhalation resistance at a continuous flow

Sample	Pre-test condition	Continuous flow (l/min)	Inhalation resistance (mbar)	
			Limit	Measured
17	AR	30	< 0.7	0.32
18	AR			0.49
19	AR			0.47
17	AR	95	< 2.4	1.27
18	AR			1.57
19	AR			1.50

Table G: Clause 8.9 – Breathing resistance. Exhalation resistance at a continuous flow, measured in five orientations with the worst case reported

Sample	Pre-test condition	Continuous flow (l/min)	Exhalation resistance (mbar)	
			Limit	Measured
17	AR	160	< 3.0	2.30
18	AR			2.56
19	AR			2.50

Appendix A. – Test Panel Data

Test Candidate	Facial Dimensions (mm)					Sex
	Length of face	Width of face	Face depth	Width of mouth	Head Circumference	
SR1	118	133	130	52	585	Male
JB1	114	144	108	59	574	Male
GR1	124	145	126	49	590	Male
DK1	107	134	120	55	570	Female
SI1	121	135	142	48	575	Male
JW1	116	126	122	48	570	Male

Note: All candidates were clean shaven

Product photographs.



CPM-001-20 FFP2 (front view)



CPM-001-20 FFP2 (side view)



CPM-001-20 FFP2 (inside view)



CPM-001-20 FFP2 (top view)

*** End of Report ***