



FINAL INSPECTION REPORT	
TOTAL PAGES: 08	DATE: 2020-05-09

To: 5.1.2e / LCH	
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From: 5.1.2e	E-mail: 5.1.2e@qq.com

Buyer: Dutch Government LCH in the Netherlands	P.O. No: LCH2020--0140-02					
Control: Beconnected Shanghai Ltd	REFERENCE NO :					
Supplier: CHENGDE TECHNOLOGY CO.,LTD						
Manufacturer: CHENGDE TECHNOLOGY CO.,LTD						
Product Description: Folding Protective Mask						
Style/Item/Article	Order No	Order Qty	Declared Qty	Nr. of Ctns	Color	Status
KN95 Mask	LCH2020-0140-02	5.1.1c			White	Final Inspection
Inspection Type: FINAL INSPECTION		Inspection Date: 2020-05-09				
Inspection Location: #888,Shiji Ave.,LongGang City,Zhejiang, China						

Inspection Conclusion

Inspection Quantities Submitted	X	Confirm		Not Confirm
Style, material, color	X	Confirm		Not Confirm
Workmanship appearance	X	Confirm		Not Confirm
Packing	X	Confirm		Not Confirm
Marking	X	Confirm		Not Confirm
Product Measurement	X	Confirm		Not Confirm

Inspection Method	2.5 NORMAL LEVEL for packing & standard check
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AQL Summery Table

Color	5.1.1c	Inspected Qty	Inspected Cartons	Inspected Result	
				Pass	Fail
White		500	53	X	

AQL Defect Table





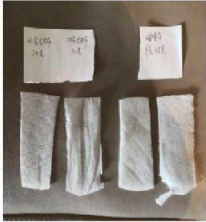




Major Limit	Minor Limit	Critical Limit	Major Found	Minor Found	Critical Found	Result
21	21	00	07	03	00	Pass




Checked Cartons No: No carton no.
 2010/1614/426/568/526/178/17/398/249/513/354/564/762/47/421/176/398/27
 01/60/1467/1635/741/2022/1720/979/1280/1754/2661/620/36/944/398/2081/
 298/221/68/163/2710/1630/1532/1421/1026/630/637/441/242/1036/271/398/
 342/2019/1987/2371

Workmanship Appearance / Function Inspection Findings:




- check**
 -on visual check,
 -straps,
 -face fit (check on different faces minimum 4),
 -nose clip,
 Weight,
 -cut and check the amount of layers
 -finishing of the parts)
 -no sharp edges

Sl	Defect Description	Major	Minor	Critical
	Metal strips don't stick well		2	0
	The metal strip is not centered		0	3
	Spot welding defects		3	0
	Ear rope fracture		2	0
	Extra stuff		1	0
Based on AQL Maximum Defect Allowed			21	21
Total Defect Found		00	08	03

Burning of the non-woven layers (flammability) – add photos			
<p>1. Cut open mask</p> 	<p>2. Take the non-woven layer</p> 	<p>3. Burn layer</p> 	<p>4. See if there is any flammability</p> 
Check weight melt blown layer – add photos			
<p>1. Check roll raw material melt blown layer</p> 	<p>2. Take out piece as per fabric weight test</p> 	<p>3. Weigh melt blown layer</p>  <p>67g</p>  <p>28.4g</p>  <p>26.2g</p>	<p>4. See if 25 gsm</p>
Check layers electrostatic – add photos			
<p>1. Take cut open mask</p>	<p>2. Check if 2 melt blown layers</p>	<p>3. Take small piece from both melt</p>	<p>4. Check if pieces are electrostatic -</p>

		<p>blown layers</p>	<p>> stick together when lifted</p> 
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Burning of melt blown layer – add photos


<p>1. Take 'melt blown' layer</p> 	<p>2. Burn layer</p> 	<p>3. See if it becomes transparent</p>	
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Also take video of burning



Fluid penetration – add photos

<p>1. Open mask as if</p>	<p>2. Aim inside up,</p>	<p>3. Hold 30 cm</p>	<p>4. Check if fluid</p>
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ready to wear	outside down	under running water 	comes out on bottom / outside
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Sample photo of mask holding water
 Also take video of mask 30 cm under running water

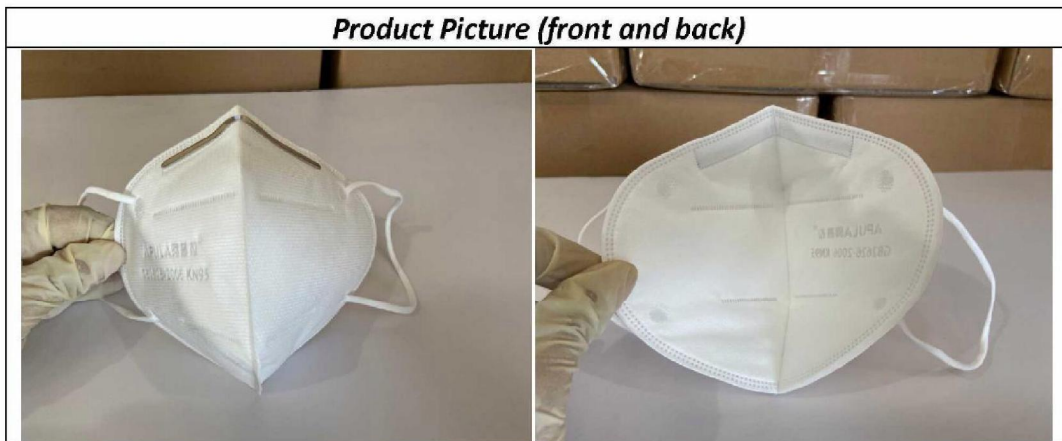


Packing & Labeling

Description	Confirm	Picture	
Inner packing	OK		

<p>Inner packing unpacking</p>	<p>OK</p>	
<p>A box qty</p>	<p>OK</p>	
<p>Carton Main Mark & Side Mark</p>	<p>OK</p>	
<p>Box pack</p>	<p>OK</p>	
<p>Mask try it on</p>	<p>OK</p>	<div style="background-color: #cccccc; height: 100%; display: flex; align-items: center; justify-content: center;"> <p>5.1.2e</p> </div>

		5.1.2e	
How many layer mask	OK		
Informative Observation			
Lighting	X	Sufficient	In sufficient
Inspection Place	X	Clean & Tidy	Dirty & Messy
Inspection Table		Wide & Big	X Small & Narrow
Weather Condition	X	Dry	Wet





Cartons Stakes



Measurement & weight checks see separate page

Inspected By (Name & Signature)	On Behalf Of Manufacturer
5.1.2e	5.1.2e