

### Introduction

- 1 The mask consists of three layers of non-woven fabric, the outer layer is blue polypropylene spunbond non-woven fabric, the middle layer is polypropylene meltblown non-woven fabric with bacteria and particle filtering effect, and the inner layer is white polypropylene spunbond non-woven fabric.
- 2 The masks are suitable for wearing in an ordinary medical environment, blocking the exhalation or spraying of pollutants from the oral or nasal cavities. Used in non-invasive operation, bacterial filtration efficiency is over 95%.
- 3 Disposable medical mask products are based on industry recommended standards YY / T 0969-2013. Equivalent to EN 14683 Type I (EU)

### Product appearance



Fig. 1 Product appearance

### Product specifications

1. Mask length: >170 mm; Mask width: 165 mm, three stacks in the middle, the width of the mask after stacked is 95 mm, and the width of each stack  $\geq$  10 mm. The nose-clip side as the upper part and the dark color as the outer side. After opening the stack, the opening side should face down;
2. The width of the pressing edge  $\leq$  10 mm, and the upper nose-clip  $\leq$  16 mm; for the nose-clip, length > 80 mm, width is preferably 3mm;
3. For ear-loop, length is 180 mm and diameter is 3 mm. The material is polyester spandex. The inner layer is welded and the distance from the mask edge is not more than 10 mm.

Table 1 Parameters of single-use face mask

Items	Parameters
Product name	Single-use face mask
Textures	Polypropylene spunbond non-woven fabric, polypropylene melt-blown non-woven fabric, metal core plastic nose-clip.
Model	Flat
Size	17.5 cm*9.5 cm
Application	Used mainly for respiratory protection of related personnel, which can filter particles in the air and block droplets and microorganisms.



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## Single-use Face Mask

Expiration date	The validity period is subject to the validity period promised by the non-woven fabric supplier, and the maximum period shall not exceed three years.
Packaging size	5 pcs / bag, 50 pcs (10 bags) / box, 2000 pcs (40 boxes) / carton
Sterilization type	Non-sterile
Usage	1. Flatten the mask and hang both sides of the mask on your ears; 2. Fix the nose-clip in the shape of the nose to prevent dirty air from entering; 3. Pull the mask to the lower jaw so as to produce a good protective effect.
Special storage conditions and methods	Store in a relative humidity not exceeding 80%, non-corrosive gas, in a well-ventilated room and avoiding high temperatures.
Remarks	Epidemic emergency products

Table 2 Technical requirements for the inner and outer spunbond nonwovens

Items		Index
Areal density		25 g/m <sup>2</sup>
Breaking strength	Longitudinal	26 N/5cm
	Horizontal	18 N/5cm
Fluorescence		None
Formaldehyde content		≤ 300 mg/kg
pH		5.4-7.6
Microbial index	Total number of bacteria	cfu/g ≤20
	Coliform	None
	Pathogenic pyogenic bacteria	None
	Total fungal colonies	None
Biological evaluation	Cytotoxicity	Not more than 2 levels
	Skin irritation	Primary stimulation index does not exceed 0.4
	Delayed hypersensitivity	None



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## Single-use Face Mask

Table 3 Technical requirements for the interlayer meltblown non-woven fabric

Items		Index
Areal density		25 g/m <sup>2</sup>
Fluorescence		None
Formaldehyde content		≤ 300 mg/kg
pH		5.4-7.6
Microbial index	Total number of bacteria	cfu/g ≤20
	Coliform	None
	Pathogenic pyogenic bacteria	None
	Total fungal colonies	None
Particle filtration efficiency		≥ 30 %
Bacterial filtration efficiency		≥ 95 %