

Test Report 3266139.

Ministerie van Volksgezondheid, Welzijn en Sport



Introduction.

This report has been prepared by O. Refoyo and relates to the activity detailed below:

Job/Registration	on Details	Client Details
Job number: Job type:	3266139 Testing Samples Submitted	Ministerie van Volksgezondheid, Welzijn en Sport Parnassusplein 5
Start Date: Test type: Sample ID:	14/07/2020 Type 10191753	's-Gravenhage 2511 VX Netherlands

Approved For Issue

5.1.2e

Issue Date: 17 September 2020

Objectives.

This is an independent test evaluation to only certain clauses or sub-clauses of the agreed specification in accordance with the following test programme:

BSI COVID-19 filtering face piece technical specification, for COVID-19 masks for use by healthcare workers

Product Scope.

COVID-19 masks for use by healthcare workers

Report Summary.

The samples were received on 6 July 2020 and the testing was started on 14 July 2020.

The samples submitted did not comply with the requirements of the test work conducted.



Test Samples.

Sample ID	ER Number	Description
1 to 19	10191753	Model: Order 3057-23164 LOT 1458

Description of Test Samples.

Sample Description	
COVID-19 masks for use by healthcare workers:	
Model: Order 3057-23164 LOT 1458	



Test Requirements.

Testing in accordance with BSI COVID-19 filtering face piece technical specification Technical testing specification for COVID-19 masks for use by healthcare workers

7.7 Practical performance The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment from the purpose of checking the equipment from purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard. Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections. 2 test subjects, masks tested 'As received' 7.9 Leakage 7.9.1 Total inward leakage 3 or 5 subjects with samples AR (see criteria) Testing shall be done in accordance with 8.5. Testing shall be done in accordance with s.4. Testing shall be done in accordance with s.5. Testing shall be done in accordance with s.1. Testing shall be done in accordance with s.1. Testing shall be done in accordance with s.1. Testing shall be done in accordance with s.7. The carbon dioxide content of the inhalation air (dead space) shall not exceed an average o	EN 149:2001+A1:2009 Performance requirement	EN 149:2001+A1:2009 Test method clause	Requirement	Assessment
Testing shall be done in accordance with 8.5. Test 3 subjects - If the 3 tests produce results between 6% and 8% mean or individual results over 11%, test 5 subjects If 5 tests undertaken; 23 of the 25 individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, 4 of the 5 arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2). Testing shall be done in accordance with 8.11 Testing shall be done in accordance with 8.11 Testing shall be done in accordance with 8.11 Testing shall be done in accordance with 8.7. The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0 % (by volume). The breathing resistances shall meet the requirements of; 30//min – 0.7mbar (inhale) 95//min – 2.4mbar (inhale) 95//min – 2.4mbar (inhale) Pass	7.7 Practical performance The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard. Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.	Testing shall be done in	half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded: a) head harness comfort; b) security of fastenings; c) field of vision; d) any other comments reported by	Pass
7.9 Leakage 7.9.2 Penetration of filter material 3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3min test 7.12 Carbon dioxide content of the inhalation air 3 test samples, masks tested 'As received' 7.16 Breathing resistance 3 test samples, masks tested 'As received' 7.16 Breathing resistance 3 test samples, masks tested 'As received' 7.17 Breathing resistance 3 test samples, masks tested 'As received' 7.18 Breathing resistance 3 test samples, masks tested 'As received' 7.19 Leakage 6% for both PO and NaCl Fail Fail The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0 % (by volume). Testing shall be done in accordance with 8.9 Testing shall be done in accordance with 8.9 The breathing resistances shall meet the requirements of; 30l/min – 0.7mbar (inhale) 95l/min – 2.4mbar (inhale) 160l/min – 3.0mbar (exhale)	received 7 7.9 Leakage 7.9.1 Total inward leakage 3 or 5 subjects with samples AR		produce results between 6% and 8% mean or individual results over 11%, test 5 subjects If 5 tests undertaken; 23 of the 25 individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, 4 of the 5 arithmetic means for the total inward leakage shall be not greater than 8 % (for	Fail
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Appendix A - Test Panel Data	3 test samples, masks tested 'As	and the second s	the requirements of; 30l/min – 0.7mbar (inhale) 95l/min – 2.4mbar (inhale)	Pass
	Appendix A - Test Panel Data			



Glossary of Terms.

Pass: Complies. Tested by BSI engineers at BSI laboratories

Pass 1: Complies. Witnessed by BSI engineers in manufacturers laboratory. Pass 2: Complies. Tests carried out by third party lab; results accepted by BSI.

Pass*: Report resulted in uncertainty and states that Compliance is more probable than non-compliance.

Fail: Non-compliance. Product does not meet the requirements of this clause.

Fail*: Report resulted in uncertainty and states that Non-compliance is more probable than compliance.

N/T: Not Tested N/A: Not Applicable AR: As Received

TC: Temperature Conditioned

SW: Simulated Wear FT: Flow Tested MS: Mechanical strength

MMDF: Manufactures Minimum Design Flow MMDC: Manufactures Minimum Design Condition

Conditions of Issue.

This Test Report is issued subject to the conditions stated in current issue of 'BSI Terms of Service'. The results contained herein apply only to the particular sample(s) tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of BSI, who reserve the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

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Opinions and Interpretations expressed herein are outside the scope of our UKAS accreditation.

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Test Results.

Testing in accordance with BSI COVID-19 filtering face piece technical specification

BS EN 149:2001 +A1:2009 Technical testing specification for COVID-19 masks for use by healthcare workers

CLAUSE	REQUIREMENTS	ASSESSMENT
7.7	Practical performance	
	The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard.	
	Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.	
	Test in accordance with clause 8.4 of the standard.	Pass
	Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded: a) head hamess comfort; b) security of fastenings; c) field of vision; d) any other comments reported by the wearer on request.	

Table A: Practical performance

Took				Comments		
Test candidate	Sample	Head harness comfort	Security of fastenings	Field of vision	Any other comments	Assessment
JW1	1 AR	ОК	OK	OK	None	Pass
AH1	2 AR	ОК	OK	OK	None	Pass



Test Results.

CLAUSE	REQUIREMENTS	ASSESSMENT
7.9	Leakage	
7.9.1	Total inward leakage	
	The laboratory tests shall indicate that the particle filtering half mask can be used by the	
	wearer to protect with high probability against the potential hazard to be expected.	
	The total inward leakage consists of three components: face seal leakage, exhalation valve	
	leakage (if exhalation valve fitted) and filter penetration.	

Test in accordance with clause 8.5 of the standard.

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

Fail

Test 3 subjects - If the 3 tests produce results between 6% and 8% mean or individual results over 11%, test 5 subjects

If 5 tests undertaken;

23 of the 25 individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, 4 of the 5 arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2)

Table B: Clause 7.9.1 - Total inward leakage

				· ·	Inward Leakag	e (%)			
Test	Cample	Pre test	Α	В	С	D	E		•
candidate	ate Sample condition	Walking	Walking with head side to side	Walking with head up & down	Walking and talking	Walking	Average	Assessment	
LM2	3	AR	12.2642	22.7263	31.1155	13.0664	15.4658	19.1276	Fail
SI1	4	AR	22.2175	22.1583	21.6156	2.4502	18.9794	17.4842	Fail
AA1	5	AR	4.9103	6.1820	6.0874	5.5263	5.7118	5.6836	Pass
JS2	6	AR	1.3394	1.7966	1.6611	1.0538	1.2469	1.4196	Pass
CB1	7	AR	5.7584	5.2158	4.2081	3.2179	5.1917	4.1784	Pass



Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.9.2 Penetration of filter material

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3 min test. Testing shall be done in accordance with 8.11. 6% limit for both PO and NaCl

Table C: Clause 8.11 - Sodium Chloride penetration test

Sample	Pre-test	Flour through filter (I/min)	Penetration (%)	
number	condition	Flow through filter (I/min)	Limit	Actual
8	AR			1.8793
9	AR	95	< 6	1.4933
10	AR			0.9201

Table D: Clause 8.11 - Paraffin oil penetration test

Sample Pro	Pre-test	Flow through filter (I/min)	Penetration (%)		
number	condition	Flow through filter (I/min)	Limit	Actual	
11	AR			11.1845	
12	AR	95	< 6	11.8775	
13	AR			11.1660	

7.12 Carbon dioxide content of inhalation air

The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0% (by volume).

Test in accordance with clause 8.7 of the standard.

Table E: Clause 8.7 - Carbon Dioxide content of the inhalation air

Cample	Due test condition	Dead spa		
Sample	Pre-test condition	Limit	Measured	
14	AR		0.45	
15	AR	< 1.0	0.45	
16	AR		0.45	

Fail

Pass



Test Results. (Continued)

CLAUSE REQUIREMENTS ASSESSMENT	CLAUSE	REQUIREMENTS	ASSESSMENT
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7.16 Breathing resistance

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received'. Test in accordance with clause 8.9 of the standard.

Pass

The breathing resistances shall meet the requirements of FFP2; 30l/min – 0.7mbar (inhale), 95l/min – 2.4mbar (inhale), 160l/min – 3.0mbar (exhale)

Table F: Clause 8.9 – Breathing resistance. Inhalation resistance at a continuous flow

Commis	Pre-test condition	Continuous flow (I/min)	Inhalation resistance (mbar)		
Sample			Limit	Measured	
17	AR	30	< 0.7	0.39	
18	AR			0.43	
19	AR			0.40	
17	AR		< 2.4	1.29	
18	AR	95		1.39	
19	AR			1.31	

Table G: Clause 8.9 – Breathing resistance. Exhalation resistance at a continuous flow, measured in five orientations with the worst case reported

Sample	Pre-test Co	Continuous flow	Exhalation resistance (mbar)		
		(I/min)	Limit	Measured	
17	AR		< 3.0	2.07	
18	AR	160		2.30	
19	AR			2.05	



Appendix A. – Test Panel Data

Test Candidate	Facial Dimensions (mm)				Cov	
	Length of face	Width of face	Face depth	Width of mouth	Head Circumference	Sex
LM2	110	148	125	47	567	Male
SI1	121	135	142	48	575	Male
AA1	125	144	130	47	581	Male
JS2	126	142	125	57	575	Male
CB1	117	147	130	57	566	Male
JW1	116	126	122	48	570	Male
AH1	108	124	130	46	570	Male

Note: All candidates were clean shaven

Product photographs.



Front view



Side view



Inside view

*** End of Report ***

...making excellence a habit.